

SPECIFICATION

MODEL	LC38X4000
Swing over bed	970mm
Swing over cross slide	420mm
Center height	490mm
Distance between centers	4000mm
Spindle bore, nose, speed	ϕ 230mm(9")
Spindle nose	A2-15
Spindle speed	6-400rpm
Spindle center	9" ; MT # 6
Width of cross slide	350mm
Turret	H4 - 250 VDI
Tool size	32mm
X axis travel	500mm
Z axis travel	4000mm
X axis rapid travel	6m/min ϕ 40mm*p5
Z axis rapid travel	6m/min ϕ 63mm*p10
Tailstock quill diameter	ϕ 165mm rotary quill
Tailstock quill travel	165mm
Tailstock center	MT # 6
Bed width	560mm (22")
Machine length	8950mm
X axis servo motor	FANUC - 3 KW
Z axis servo motor	FANUC - 4 KW+1:4 1:4 planetary gear reducer
Spindle motor	30 / 37KW
Lubricant pump motor	25W
Coolant pump motor	15BAR
Hydraulic motor	2HP

L&L

L&L MACHINERY INDUSTRY CO., LTD

Large Swing CNC Lathes

FANUC 0i-TD

A35*5000

**OPERATION
MANUAL**