

# machinebidder

## PRIVATE TREATY SALE - (170697) – By Negotiation

Lot No. Description

Guide Price (£)

**1 HARTFORD PBM115AG CNC Horizontal Table Type Boring & Milling Machine with FANUC 0i-MD Control. Year 2012 £225,000 + 15% Buyers Premium**

Table size 1400 x 1600 mm. Table Tee Slot Dimensions (size x number x pitch) 27 x 7 x 200 mm. Max table load 7000Kg. Travels X/Y/Z/W 2000/1600/1500/500 m. Taper No. 50. Max Spindle Speeds 3000RPM. Spindle Drive 4 Shift Gear. Spindle Dia. 100 mm. Spindle Sleeve 225 mm. Feedrate 1 - 5000 mm/min. Tool magazine Carousel. Tool capacity 40. Max standard tool diameter 125 mm. Max oversize tool diameter 250 mm. Max tool length 400 mm. Max tool weight 25Kg. Spindle Motor 18.5kW. Power requirement 60KVA. Electrical Supply 415V 3Phase. 50Hz. Air Pressure 6.5Kg/CM2. 3000RPM Geared Head 26kW. Fully Enclosed Guarding for CTS. Through spindle coolant 20 Bar. 3 Axis Linear Scales. Oil Cooler. Link Type Swarf Conveyor and Tipping Skip. Hartford 310mm Long Spindle Support.

Machine Cutting Time 2095 Hours. Machine has had very little use and is in exceptional condition.

In addition to the machine we are offering on behalf of the client the following related accessories

COGSDILL 2.1/16" & 5.1/8" Seat Pocket/Outfacing Bars

ITS CH16 Contouring Head

These additional items are for sale by negotiation directly with the auctioneers and priority will be given to the purchaser of the main HARTFORD PBM115AG CNC Horizontal Borer.

**Agreed prices for both the Hartford CNC Horizontal Borer and the accessories will be subject to a 15% Buyers Premium**

**THE ABOVE PRICE IS OFFERED AS A GUIDE ONLY AND DOES NOT CONSTITUTE AN OFFER FOR SALE. OFFERS ARE INVITED**

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