

# Call Out Service Report

# TLM LASER

YOUR PRODUCTIVITY OUR PRIORITY

Customer Toyoda Cosei Invoice Number \_\_\_\_\_  
 Address Garsden Manufacturer ALPHA  
 Fault Reported Service Model AM 250 Serial No. 025712205.13

### Engineers Costing's

- Warranty
- Contract
- Tel. Support
- Paid Service
- Installation
- Training

Dates	13/7/22					Total Time	Rate	VAT	Total
Time Arrived	8:55								
Time Left	10:45								
Hours Basic	2								
Hours Premium									
Travel Hours	1.5								
Mileage	100								
Car Hire									
Accommodation									
Air Fare									
Others									

### Faults Found and Corrective Action Taken

Drained water. replaced DI/particle filter.  
 Replaced lamp. count 4080500 pulses.  
 Hour count 2811.20. Replaced P/LP filter. cleaned heat exchangers  
 Flow rate 117 L/min. ~~Brake~~ Brake good.  
 XY Brake not holding topped oil and bleed. OK  
 Replaced lamp. checked alignment. Beam expander all good.  
 Greased XY linear slides.  
 Laser power good.

### Parts Used

Does the System Function correctly and to the Customers Satisfaction?  
 YES / NO

Do the Interlocks / Shutter / Safety Circuit and E-stops work correctly?  
 YES / NO

Further Action Required / Long Term Parts Requirement:

Items	Part Number / Description	Charge	Qty	Price	Total
1					
2					
3					
4					
5					
6					
7					
8					
Parts Total :		Labour Total :	Total Service Cost :		

The Engineering Work Outlined Above Has Been Carried Out To the Satisfaction Of:

Customer (sig) P. Tucker Print Name S. TUCKER  
 Position Tool Room Engineers (sig) [Signature]

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