

machinebidder



On instructions received
due to the closure of
Techman Engineering Limited

EQUIPMENT IMMEDIATELY AVAILABLE

6 x HIGH QUALITY MODERN CNC BED MILLS, 2 x 10M RYAZAN DEEP HOLE BORING MACHINES, CNC & CONVENTIONAL LATHES, MACHINING CENTRES, SHOT PEENING & HAMMER PEENING MACHINES. KASTO A444 HORIZONTAL BANDSAW





LOT 1: SORALUCE Model SL10000 CNC Bed Milling Machine with HEIDENHAIN TNC530i Control Table size 10,000mm x 1,100mm. X/Y/Z Travels 8,500mm/1,600mm/1,300mm 4th Axis Attachment 630mm dia. x 2. Year of Manufacture 2014. **Reference CM16**



LOT 2: CORREA AXIA CNC Bed Milling Machine with HEIDENHAIN TNC 530i Control Table size 9,000mm x 1,000mm. X/Y/Z Travels 8,500mm/1,500mm/1,250mm 4th Axis attachment 800mm dia. Year of Manufacture 2013. **Reference CM18**



LOT 3: CORREA AXIA CNC Bed Milling Machine with HEIDENHAIN TNC 530i Control Table size 9,000mm x 1,000mm. X/Y/Z Travels 8,500mm/1,500mm/1,250mm 4th Axis attachment 800mm dia. Year of Manufacture 2014. **Reference CM19**



LOT 4: IBARMIA Extreme ZVH8000 CNC Bed Milling Machine with Fanuc 31i Model B control. Table size 9,600mm x 850mm. X/Y/Z travels 8,000mm/1,050mm/1,100mm. 4th axis attachment 630mm dia. Year of Manufacture 2013. **Reference CM15**

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LOT 5: IBARMIA Extreme ZVH4000 CNC Bed Milling Machine with Fanuc 31i Model B control. Table size 5,600mm x 850mm. X/Y/Z travels 4,000mm/800mm/1,050mm. 4th axis attachment 630mm dia. Year of Manufacture 2014. **Reference CM17**



LOT 6: ASQUITH BUTLER HE4000 CNC Bed Milling Machine with HEIDENHAIN TNC 426 Control Table size 10,000mm x 1,180mm. X/Y/Z Travels 8,050mm/1,625mm/1,200mm 4th Axis attachment 630mm dia. Year of Manufacture 1996. **Reference CM1**



LOT 7: RYAZAN Model RT295112 x 10m Deep Hole Boring Machine. Year of Manufacture 2008. **Reference B01**



LOT 8: RYAZAN Model RT295115 x 10m Deep Hole Boring Machine. Year of Manufacture 2008. **Reference B02**





LOT 9: HANKOOK PROTEC 11ND CNC Lathe. Swing over bed 1100mm. Swing over saddle 740mm. Distance between centres 5,000mm. Spindle bore 325mm. Fanuc 21i TB Control. Year 2007. Reference CL4



LOT 10: HANKOOK PROTEC 9NC CNC Lathe. Swing over bed 950mm. Swing over saddle 620mm. Distance between centres 4,000mm. Spindle bore 250mm. Fanuc 21i TB Control. Year 2007. Reference CL3



LOT 11: HANKOOK PROTEC 9NC CNC Lathe. Swing over bed 950mm. Swing over saddle 620mm. Distance between centres 4,000mm. Spindle bore 250mm. Fanuc 32i TB Control. Year 2012. Reference CL11



LOT 29: EUMACH FBE 4500 Vertical Machining Centre with Fanuc 31i-Model B control. Table size 4,800mm x 1,050mm. X/Y/Z travels 4,000mm/990mm/1,300mm. 4th axis attachment 500mm dia. Year 2013. Reference CM14

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LOT 13: MASCUT AC-25160 CNC Lathe. Swing over bed 670mm. Swing over saddle 400mm. Distance between centres 4,000mm. FANUC Oi-TD Control. Year of Manufacture 2012. **Reference CL12**



LOT 14: MASCUT AC-25160 CNC Lathe. Swing over bed 670mm. Swing over saddle 400mm. Distance between centres 4,000mm. FANUC Oi-TD Control. Year of Manufacture 2012. **Reference CL14**



LOT 12: L&L LC38 CNC Lathe. Swing over bed 960mm. Swing over saddle 480mm. Distance between centres 4,000mm. Spindle bore 230mm. FANUC Oi-TD Control. Year of Manufacture 2012. **Reference CL16**



LOT 16: BINNS & BERRY Data 1000 CNC Lathe. Swing over bed 800mm. Swing over saddle 620mm. Distance between centres 12,000mm. FANUC Oi-TC Control. Rebuilt/Retrofitted 2010. **Reference CL10**



LOT 17: BINNS & BERRY Data 90 CNC Lathe. Swing over bed 900mm. Swing over saddle 720mm. Distance between centres 3,500mm. Retrofitted with FAGOR CNC Control. Retrofitted 1998. **Reference CL8**



LOT 15: BINNS & BERRY Data 90 CNC Lathe. Swing over bed 800mm. Swing over saddle 620mm. Distance between centres 12,000mm. FANUC Oi-TC Control. Rebuilt/Retrofitted 2008. **Reference CL5**





LOT 21: DOOSAN Puma 800L CNC Slant Bed Lathe with FANUC 21i-TB Control. Swing over bed 1,016mm. Maximum Turning dia. 899mm. Maximum turning length 3,200mm. Spindle bore 360mm. Year of Manufacture 2005. Reference CL23



LOT 22: DOOSAN Puma MX2000L Multi Axis CNC Slant Bed Lathe with FANUC 18i-TB Control. Swing over bed 750mm. Maximum Turning dia. 540mm. Distance between centres 1,520mm. Tailstock, B,C & Y Axis. Year of Manufacture 2005. Reference MT2



LOT 25: MAS CUT MA-3160 Centre Lathe. Swing over bed 750mm. Swing over saddle 500mm. Distance between centres 4,000mm. Year of Manufacture 2012. Reference ML11



LOT 20: HARRISON Alpha 1550XS CNC Lathe with FANUC 0i-TD Control. Swing over bed 550mm. Swing over saddle 370mm. Distance between centres 3,000mm. Year of Manufacture 2014. Reference CL19



LOT 27: POREBA TPK80 x 4 Centre Lathe. Swing over bed 800mm. Swing over saddle 650mm. Distance between centres 4,000mm. Year of Manufacture 1997. Reference ML6



LOT 28: POREBA TPK80 x 5 Centre Lathe. Swing over bed 800mm. Swing over saddle 650mm. Distance between centres 5,000mm. Year of Manufacture 1979. Re-conditioned 2014. Reference ML7

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LOT 24: L&L Tuscan A35 x 5000 Centre Lathe. Swing over bed 760mm. Swing over saddle 500mm. Distance between centres 5,000mm. Year of Manufacture 2013. **Reference ML12**



LOT 26: L&L Tuscan A35 x 5000 Centre Lathe. Swing over bed 760mm. Swing over saddle 500mm. Distance between centres 5,000mm. Year of Manufacture 2013. **Reference ML14**



LOT 23: BINNS & BERRY Trident Centre Lathe. Swing over bed 800mm. Swing over saddle 620mm. Distance between centres 12,000mm. Rebuilt in 2008. **Reference ML10**



LOT 19: COLCHESTER Mastiff Electronic with FANUC Oi-TD Control. Swing over bed 550mm. Swing over saddle 370mm. Distance between centres 1,800mm. Year of Manufacture 1995. **Reference CL6**



LOT 18: COLCHESTER Mastiff Electronic with FANUC Oi-TD Control. Swing over bed 550mm. Swing over saddle 370mm. Distance between centres 1,800mm. Year of Manufacture 1995. **Reference CL7**



LOT 30: EAGLE Vertical Machining Centre with FANUC O-MD Control. Table size 1,350mm x 550mm. X/Y/Z Travels 1,300mm/600mm/700mm. 4th Axis Attachment 250mm dia. **Reference CM4**



LOT 32: RUSCH 444A Twin-Column Heavy Duty Automatic Horizontal Bandsaw. Year of Manufacture 2005. **Reference SAW1**



LOT 31: KIA H63 Twin Pallet Horizontal Machining Centre. Pallet size 630mm x 630mm. X/Y/Z travels 950mm/825mm/760mm. B axis. Year 2001. **Reference CM20**





LOT 33: CHURCHILL Cylindrical Grinder. Swing over bed 1,000mm. Thro' spindle tailstock 320mm. Distance between Centres 2,500mm. **Reference GR3**



LOT 34: LANDIS MPB CNC Cylindrical Grinder. Swing over bed 500mm. Distance between Centres 1,800mm. Dust extraction unit. **Reference GR1**



LOT 35: PG MAC CNC Helix Grinding Machine. Swing over bed 485mm. Distance between Centres 1,200mm. **Reference GR2**



LOT 36: SSCW Shot Peening Machine. External Intensities up to 20°C. **Reference SP1**



LOT 37: SSCW Shot Peening Machine. Internal/ External Intensities up to 20°C. **Reference SP2**



LOT 38: Conventional Hammer Peening Machine. 10,000mm Length. **Reference HP1**



LOT 39: HEC 500 Ton Capacity Hydraulic Travelling Type Straightening Press. **Reference PR1**



LOT 40: Co-ordinate Measuring Machine Horizontal Arm Type 10,000mm Capacity. Nikken software. Air Conditioning Unit. Tooling/ Probes. **Reference INSP1**

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