

# machinebidder

On instructions received due to the retirement of the Directors

## SHORT NOTICE - ONLINE AUCTION SALE

**CNC & CONVENTIONAL MACHINE TOOLS, INSPECTION EQUIPMENT, SPINDLE  
TOOLING & WORKSHOP EQUIPMENT (170743)**

### **AUCTION CATALOGUE**

#### **Site Address**

Vactech Precision Engineering Ltd  
Unit 4 Daisyfield Industrial Park  
Wellington Street  
Bury  
BL8 2BD

#### **VIEWING ON SITE**

Tuesday 6<sup>th</sup> May, 2025 between 9.30am - 3.00pm

**AUCTION CLOSURES ON THURSDAY 8th  
May, 2025 FROM 1PM**

To bid please register online

**[www.machinebidder.com/register](http://www.machinebidder.com/register)**

For further information please contact  
**0161 345 3000 [info@auction-uk.com](mailto:info@auction-uk.com)**

Lot	Description
1	PRATT & WHITNEY KELLER BG22 Horizontal Boring Machine with 3 Axis DRO
2	DEVLIEG 43-H-72 Spiramatic Jig Mill with Heidenhain TNC Control
3	DEVLIEG 43-H-72 Spiramatic Jig Mill with Newall 3 Axis DRO
4	HURON NU4 Universal Milling Machine with Heidenhain 3 Axis DRO
5	KITCHEN & WALKER KWM50-1600 Radial Arm Drilling Machine with Box Table
6	COLCHESTER Student 1800 x 40" Between Centres Gap Bed Lathe c/w DRO
7	AJAX AJ 285 x 118" Between Centres Gap Bed Centre Lathe with DRO
8	AJAX AJBS250 Horizontal Bandsaw (2018)
9	STARTRITE Model 316 Vertical Bandsaw c/w Blade Welder & Grinder
10	HERBERT 3 Spindle Pedestal Drill
11	Heavy Duty Cast Iron T Slotted Bedplate 137" x 71" x 15" thick
12	Heavy Duty T Slotted Bedplate on Steel Bench with Record Vice
13	NI 12" Heavy Duty Double Ended Grinder
14	RJH Horizontal Linisher on Wooden Bench
15	LINDE Model E25-02 2500kg Capacity Electric Forklift Truck with Charger (2002)
16	Heavy Duty Cast Iron Marking Out Table 72" x 48"
17	Matching Pair of Heavy Duty Slotted Angle Plates 36" x 27" x 96" High
18	Matching Pair of Heavy Duty Slotted Angle Plates 33" x 36" x 68" High
19	Matching Pair of Fabricated Angle Plates 24" x 24" x 48.5" High
20	DEVLIEG Matching Pair of Heavy Duty Angle Plates 16.5" x 14" x 14" High
21	DEVLIEG Matching Pair of Heavy Duty Angle Plates 22" x 16" x 16" High
22	CITOARC MS500 MIG Welder c/w 4WD Fire Feed Unit
23	16" dia. T Slotted Manual Rotary Table
24	DEVLIEG 20" x 20" Airlift T Slotted Rotary Table
25	16" dia. T Slotted Heavy Duty Manual Rotary Table
26	RASCAMAT Model 500 Pneumatic Mobile Tapping Arm c/w Collets
27	DEVLIEG 40" x 40" Airlift T Slotted Rotary Table
28	Pair of Matching Vee Blocks 13" x 3" x 8.25" High
29	Pair of Matching Vee Blocks 12" x 3.5" x 8" High
30	Pair of Matching Vee Blocks 12" x 3.5" x 8" High
31	Pair of Matching Vee Blocks 9" x 3" x 6.5" High
32	Pair of Matching Vee Blocks 9" x 3" x 6.75" High
33	Pair of Matching Vee Blocks 8.75" x 2.75" x 6.25" High
34	6" Rack Vice
35	8" Heavy Duty Machine Vice c/w Swiveling Base
36	8" Heavy Duty Machine Vice c/w Swiveling Base
37	Spray Booth c/w 2 x Extraction Fans and Ducting
38	Set of 4 x Faceplate Hard Jaws
39	3 x TANGYE Hydralite Hydraulic Jacks 1 x 30 Ton & 2 x 15 Ton Capacity
40	Two Piece 6.1/4" Machine Vice
41	Two Piece 6.1/4" Machine Vice
42	Cast Iron T Slotted/Slotted Engineers Cube
43	HUMPHREYS OF OLDHAM 60" x 18" Magnetic Chuck/Table
44	Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 25" x 6.5" x 11" High
45	Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 25.5" x 6.5" x 11" High
46	Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 11" x 4" x 5.5" High
47	4 x Heavy Duty Machine Levelling Feet with Wedges
48	4 x Cast Iron Hollow Setting Blocks 17.5" x 6" x 5" High
49	GUYSON DB114 Shotblast Cabinet c/w Filter
50	HYDROVANE Model PU33 Screw Compressor. 5.5kW
51	MITUTOYO 0 - 630mm Digital Height Gauge
52	BOWERS 1" - 1.1/2" 3 Point Bore Gauge in fitted case
53	BOWERS 1/2" - 5/8" 3 Point Bore Gauge in fitted case

54 BOWERS 5/8" - 3/4" 3 Point Bore Gauge in fitted case  
55 BOWERS 3/4" - 1" 3 Point Bore Gauge in fitted case  
56 BOWERS 1.1/2" - 2" 3 Point Bore Gauge in fitted case  
57 MITUTOYO & MERCER Dial Indicators as lotted  
58 MITUTOYO 8" - 20" Internal Micrometers in fitted case  
59 6.4" - 10" Dial Bore Gauge in fitted case  
60 MOORE & WRIGHT 200mm - 825mm Internal Micrometer in fitted case  
61 2 x MOORE & WRIGHT Internal Micrometers in fitted cases  
62 2 x MOORE & WRIGHT Internal Micrometers in fitted cases  
63 ESKILSTUNA (Swedish) 51" capacity Internal Micrometer in fitted case  
64 MOORE & WRIGHT 6" - 127" Internal Micrometer in fitted case  
65 EDA (French) Precision Level in fitted Case  
66 MOORE & WRIGHT 300mm - 400mm Outside Micrometer in fitted case  
67 2 x MITUTOYO Outside Micrometers in fitted cases  
68 MITUTOYO & MOORE & WRIGHT Various Inspection Equipment inc. Slip Gauges, Micrometers etc as lotted  
69 NIKKEN MCA40F-32 Multilock Milling Chuck with Collets. 40 International taper in fitted case  
70 NIKKEN Quick Change SH Series Toolholders with Collets in fitted case  
71 WOHLHAUPTER UPA4-S5 Universal Boring & Milling Head. 50 Int in fitted case. 5/8" Whitworth Drawbar  
72 WOHLHAUPTER UPA6-S7 Universal Boring & Milling Head. 50 Int. 1" Whitworth Drawbar  
73 WOHLHAUPTER UPA6-S7 Universal Boring & Milling Head. 50 Int. 1" Whitworth Drawbar  
74 WOHLHAUPTER UPA5-S7 Universal Boring & Milling Head. 50 Int. 1" Whitworth Drawbar  
75 WOHLHAUPTER UPA6 Universal Boring & Milling Head. 50 Int in fitted case. 1" Whitworth Drawbar  
76 NIKKEN 40 Int Quick Change Toolholder with Collet. 5/8" Whitworth Drawbar  
77 3 x T3 Quick Release Toolholders  
78 Heavy Duty Tilting Angle Plate 15" x 12" x 12" high  
79 4 x CARVER T186/12" Clamps  
80 Set of Metric Clamping Kit in fitted case  
81 Set of Metric Clamping Kit in fitted case  
82 Set of Metric Clamping Kit in fitted case  
83 4 x Engineers Squares as lotted  
84 Large Qty of High Speed Steel Taps as lotted  
85 Large Qty of High Speed Steel Taps as lotted  
86 Large Qty of Parallel Shank High Speed Steel Twist Drills  
87 Rack containing Qty of High Speed Steel Taper Shank Drills  
88 3 x DEWALT 18 Volt Cordless XR Brushless Combi Drills with 3 x Chargers & 3 x Batteries  
89 4 x Various 110 Volt Angles Grinders as lotted  
90 Various Powered Hand Tools including Belt Sander, Die Grinder etc as lotted  
91 Various Powered Hand Tools including Circular Saw, Jigsaw, Drill etc as lotted  
92 Qty of High Speed Steel Reamers as lotted  
93 Qty of High Speed Steel Reamers as lotted  
94 Qty of Hardened & Ground Parallel Blocks as lotted  
95 Qty of Hardened & Ground Parallel Blocks as lotted  
96 Qty of G Clamps  
97 Large Qty of Various Tooling inc Clarkson Collets, Slot Drills, End Mills on mobile trolley as lotted  
98 Arbor Press & Double Ended Grinder on Steel Stand  
99 RECORD No.6 Bench Vice fitted to Steel Stand  
100 2 x SPV Quick Tapping Heads  
101 ASQUITH 3MT Tapping Head with Collets in metal case  
102 ASQUITH 3MT Tapping Head with Collets in metal case  
103 ASQUITH 4MT Tapping Head with Collets in metal case  
104 CRITERION 6" Rotary Table & Smaller Rotary Table with 3" dia. 3 jaw chuck  
105 Vertical/Horizontal Indexing Milling Attachment fitted with 7.1/2" 3 jaw Chuck  
106 Dividing Head with Tailstock. 6" Centre Height fitted with 5" dia. 3 jaw Chuck  
107 STEINBERG SYSTEMS 5000kg Capacity SWL Digital Scales c/w Charger & Remote  
108 LIFTINGEAR PML20 Lifting Magnet. 2000kg SWL Capacity  
109 2 x CAMLOK CH 10,000L Horizontal Pit Clamps. 10,000kg SWL Capacity

- 110 2 x 4000kg Capacity SWL Plate Clamps
- 111 2 x 2000kg Capacity SWL Plate Clamps
- 112 LIFTINGEAR 5000kg Capacity SWL Vertical Lifting Clamp
- 113 WLL 2 Leg Lifting Chains. 4250kg SWL. Length 174"
- 114 WLL 4 Leg Lifting Chains. 6700kg SWL. Length 153"
- 115 WLL 2 Leg Lifting Chains. 4250kg SWL. Length 78"
- 116 WLL 4 Leg Lifting Chains. 4200kg SWL. Length 165"
- 117 Qty of Untested Lifting Eyebolts
- 118 Qty of Untested Shackles
- 119 3 x Boxes of Unused MIG Welding Wire
- 120 Steel Workbench fitted with Record Vice
- 121 3 x Revolving Cone Centres
- 122 Qty of Boring Bars as lotted
- 123 3 x Revolving Centres
- 124 Qty of High Speed Steel Dies & Die Holders as lotted
- 125 Qty of Pneumatic Workshop Hand Tools as lotted
- 126 5 x 3.3 kVA 110 Volt Transformers
- 127 5 x 110 Volt Extension Leads
- 128 3 x 230 Volt Extension Leads
- 129 Lin Bin Rack containing Qty of Fixings, Fasteners, Nut, Bolts & Washers as lotted
- 130 Heavy Duty Steel Storage Cabinet with Shelves (Contents not included)
- 131 Steel Oil Drum Rack with Drip Pan (Contents not included)
- 132 Tooling Holder Rack with Contents as lotted
- 133 Selection of Face Mill Cutters as lotted
- 134 Selection of Face Mill Cutters as lotted
- 135 Selection of Face Mill Cutters as lotted
- 136 Selection of Face Mill Cutters as lotted
- 137 50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
- 138 50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
- 139 50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
- 140 50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
- 141 SANDVIK Kosta Variant Quick Change Toolholder with Attachments as lotted. 50 Int x 1" Whitworth Draw Bar
- 142 WOHLHAUPTER UPA4 Universal Boring & Facing Head. Can be used with SANDVIK KOSTA System
- 143 WOHLHAUPTER UPA4-S5 Universal Boring & Facing Head. Can be used with SANDVIK KOSTA System
- 144 Qty of Tooling Attachments to be used with SANDVIK KOSTA System
- 145 Qty of Tooling Attachments to be used with SANDVIK KOSTA System
- 146 Qty of Tooling Attachments to be used with SANDVIK KOSTA System
- 147 Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck
- 148 Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck
- 149 Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck
- 150 Qty of 50 International Morse Taper Adaptors as lotted
- 151 Qty of 50 International Morse Taper Adaptors with Milling Cutter & Chuck as lotted
- 152 Qty of 50 International Milling Chucks and Stub Arbors as lotted
- 153 Qty of 50 International Stub & Milling Arbors as lotted
- 154 Qty of 50 International Stub Arbors/Adaptor inc Milling Cutters as lotted
- 155 Qty of 50 International Boring Tools as lotted
- 156 Qty of 50 International Misc Boring Tools as lotted
- 157 17 x Machine Leveling Wedges
- 158 PERFORMANCE POWER 2.4kW Petrol Generator. AC Output 230-240 Volts
- 159 Large Qty of VULCAN Finger Clamps
- 160 2 x Pallets of PRATT & WHITNEY KELLER BG22 Machine Parts/Spares taken from a previously sold machine
- 161 Pair of 1800mm long Fork Lift Extension Forks. Internal dimensions 100mm x 70mm high
- 162 PET Heat Quick Bearing Heater
- 163 Qty of Various Sized Collets
- 164 Large Qty of Various Spanners
- 165 Large Qty of Various Hand Tools inc. Hammers, Files, Hacksaw, etc. etc. as lotted