

machinebidder

PRIVATE TREATY SALE OF CNC & CONVENTIONAL EQUIPMENT (170661)

By Order of a UK Finance Company

PRIVATE TREATY SALE OF CNC & CONVENTIONAL MACHINE TOOLS

Ex Site, Lancashire, UK - Immediately Available

CNC EQUIPMENT

Doosan DBC 130L Horizontal Borer. Fanuc 31i- Model A Control. Year 2009

Toshiba BTD 13FR22 Horizontal Borer. Tosnuc 888 Control. Year 1998

Asquith Butler 8M Elgamill. Heidenhain TNC426 Control. Year 1999

Doosan Puma 400 XLM CNC Lathe. Fanuc 21i-TB Control. Year 2009

Mazak VTC800/30SR 5 Axis Vertical Machining Centre. Mazatrol Matrix Control. Year 2011

Mazak Integrex 400-IV 5 Axis CNC Lathe. Mazatrol Matrix CNC Control. Year 2011

Mazak Integrex 70Y x 4000 CNC Lathe. Mazatrol PC Fusion 640MT Control. Year 2000

Mazak MTV815/120 Vertical Machining Centre. Mazatrol PC Fusion 640MT Control. Year 2000

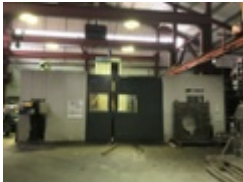

Mazak VTC 20C Vertical Machining Centre. Mazatrol M Plus Control. Year 1998

Mazak VTC 20C Vertical Machining Centre. Mazatrol M Plus Control. Year 1998

CONVENTIONAL

Webster & Bennett 96" Double Column Vertical Borer. Year 1968

Churchill Cylindrical Grinder 750mm x 3000mm Heavy Duty Cylindrical Grinder

Lot no.	Description
1	 <p>DOOSAN DBC 130L Horizontal Borer. Fanuc 31i - Model A Control. Year 2009</p> <p>Spindle dia. 130mm dia. Table size 2000mm x 1800mm. X axis 4000mm. Y axis 2000mm. Z axis 2000mm. W Axis 701mm. B Axis 0.001°. 60 ATC.</p> <p>Machine Serial No. DBC13L0023. Year 2009</p>
2	 <p>TOSHIBA BTD 13FR22 Horizontal Borer. Tosnuc 888 Control. Year 1998</p> <p>Spindle dia. 130mm. Table size 2200mm x 1800. X axis 3000mm. Y axis 2300 Z Axis 1600 W axis 700mm. B Axis 0.001°. 60 ATC. Serial No. 44096. Year 1998</p>

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Lot
no.

Description

3



MAZAK VTC 800/30 SR 5 Axis Vertical Machining Centre. Mazatrol Matrix CNC Control. Year 2011

Table size 3500mm x 820 mm. X axis 3000mm. Y axis 800mm. Z axis 720 mm. B-axis (swivel head) +/- 110°. Spindle speeds 1 – 18,000 rpm. Thro' spindle high pressure coolant (70 bar). Renishaw probe. NC Rotary table. Motor power 35 kW. Swarf Conveyor. Serial No.224594. Year 2011

4



MAZAK Integrex 400-IV 5 Axis CNC Lathe with Mazatrol Matrix CNC Control. Year 2011

Swing over bed 760mm. Swing over slide 760mm. Maximum cutting length 1524 mm. Spindle speeds 3300 rpm. X axis 630mm. Z axis 1585mm. B axis 225 °. Y axis +/- 115.06mm. Spindle bore 111.76mm. Maximum bar capacity 101.6mm. Spindle power (Cont/30min) 30/30 kW. Swarf conveyor. Serial No. 225616. Year 2011 ...

5



MAZAK Integrex 70Y x 4000 CNC Lathe with Mazatrol PC Fusion 640MT CNC Control. Year 2000

Swing over bed 950mm. Swing over cross slide 685mm. X axis 745 mm. Y axis +/- 130 mm. Z axis 4075 mm. Maximum turning length 4000mm. Spindle speeds 2 - 1300 rpm. Steady. Toolsetter. Main motor 37 kW. Swarf conveyor. Serial No.146289

6



DOOSAN Puma 400 XLM CNC Lathe with Fanuc Series 21i – TB CNC Control. Year 2009

Swing over bed 770mm. Swing over cross slide 590 mm. Maximum turning length 3093mm. Spindle bore 117mm. Spindle speeds 2000 rpm. 12 station turret (7 driven). SMW Autoblok programmable steady 85 – 350mm capacity. Fitted with 381mm dia. Hydraulic 3 jaw chuck. Swarf conveyor. Serial No. P40XLM0089. Year ...






7



MAZAK MTV815/120 Vertical Machining Centre with Mazatrol PC Fusion 640MT CNC Control. Year 2000

Table size 3260mm x 810mm. X axis 3240mm. Y axis 870mm. Z axis 750mm. Spindle speeds to 4,000 rpm. Fitted with 4th Axis attachment. Swarf conveyor. Serial No. 146875. Year 2000.

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Lot no.	Description
8	 <p>MAZAK VTC 20C Vertical Machining Centre with Mazatrol M Plus CNC Control. Year 1998</p> <p>Table size 2000mm x 510mm. X axis 1660mm.Y axis 510mm. Z axis 640mm. Spindle to 9000 rpm. Spindle taper 40 ISO. 24 ATC. Swarf conveyor. Serial No. 135247</p>
9	 <p>MAZAK VTC 20C Vertical Machining Centre with Mazatrol M Plus CNC Control. Year 1998</p> <p>Table size 2000mm x 510mm. X axis 1660mm.Y axis 510mm. Z axis 640mm. Spindle to 9000 rpm. Spindle taper 40 ISO. 24 ATC. Swarf conveyor. Serial No.136688</p>
10	 <p>ASQUITH BUTLER 8M CNC Elgamill with Heidenhain TNC426 PB CNC Control. Year 1999</p> <p>X travel 6200mm. Y Axis 1500mm. Z Axis 1250mm 40 ATC. Spindle speeds 2000 rpm. Sub table.Table loading 25,000 kgs. Sub Table. Serial No. 6046. Year 1999.</p>
11	 <p>WEBSTER & BENNETT Double Column Elevating Rail Vertical Boring Machine. Year 1968</p> <p>Table dia. 2438mm. Maximum swing 2900mm. Height under cross rail 1430mm. 1 x Ram Type Toolpost and 1 x Turret Type. Chuck Jaws. Serial No.5765-1. Year 1968</p>
12	 <p>CHURCHILL Model F 750mm x 3000mm Heavy Duty Cylindrical Grinder. Year 1950</p> <p>Swing over bed 750mm. Distance between centres 3000mm.Grinding wheel speeds 500 - 750rpm. Work head speeds 10 – 90 rpm. Table traverse speeds 75 - 650mm/min . Wheel head motor 20hp variable speed. Work head motor 7.5hp. Max. weight carried between centres 5,000kg. Swivel table for grinding tapers. Hydraulic ...</p>
