

# machinebidder

## PRIVATE TREATY SALE - MODERN CNC LATHES & MACHINING CENTRES - WEST YORKSHIRE (170735)

On instructions received from the Directors due to retirement - Sale of Modern CNC Lathes & Machining Centres - WEST YORKSHIRE

### **PHASE 1 – PRIVATE TREATY SALE – MACHINES IMMEDIATELY AVAILABLE**

**VICTOR** VTURN 40/220 CNC Lathe (2008). **VICTOR** VTURN 36/85 CNC Lathe (2008). **VICTOR** VTURN 40/220 CNC Lathe (2013). **VICTOR** VTURN 45/125 CNC Lathe (2018). **DAHLI** MCV720 Vertical Machining Centre (2013). **DAHLI** DMX320 5 Axis Vertical Machining Centre (2018). **DAHLI** MCV720 Vertical Machining Centre (2012)

### **PHASE 2 – PRIVATE TREATY SALE – MACHINES AVAILABLE FEBRUARY 2025**





PLEASE NOTE THESE ITEMS CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED

**HWACHEON** Hi-Tec 550BL CNC Lathe (2011). **HWACHEON** Hi-Tec 700 CNC Lathe (2008). **HWACHEON** Hi-Tech 700 CNC Lathe (2014). **HWACHEON** Hi-Tech 700 CNC Lathe (2019). **DAHLI** MCV2100 Vertical Machining Centre (2013). **DAHLI** DL-MCV1450 Vertical Machining Centre (2019). **DAHLI** MCH800 Twin Pallet Horizontal Machining Centre (2012). **DAHLI** DL-MCV1020BA Vertical Machining Centre (2007). **DAHLI** DL-MCV1020BA Vertical Machining Centre (2008). **DAHLI** MCV1450 Vertical Machining Centre (2008)

All items are subject to 18% Buyers Premium





<b>Lot no.</b>	<b>Description</b>
1	 <p><b>VICTOR VTURN 40/220 CNC Lathe (2008) - PHASE 1</b> PHASE 1 – PRIVATE TREATY SALE – MACHINE IMMEDIATELY AVAILABLE Swing over bed 780mm. Standard turning dia. 520mm. Maximum turning dia. 620mm. Swing over carriage 620mm. Distance between centres 2275mm. X/Z Axis travel 310+30mm/2200mm. Spindle bore 105mm. Bar capacity 91mm. Rapids X/Z 20/20m/min. X/Z Feed ...</p>
2	 <p><b>VICTOR VTURN 36/85 CNC Lathe (2008) - PHASE 1</b> PHASE 1 – PRIVATE TREATY SALE – MACHINE IMMEDIATELY AVAILABLE Swing over bed 650mm. Standard turning dia. 445mm. Maximum turning dia. 550mm. Swing over carriage 550mm. Distance between centres 890mm. X/Z Axis travel 275 +30mm/855mm. Spindle bore 105mm. Bar capacity 91mm. Rapids X/Z 12/15m/min. X/Z Feed ...</p>

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Lot no.	Description
3	 <p><b>VICTOR VTURN 40/220 CNC Lathe (2013) - PHASE 1</b> PHASE 1 – PRIVATE TREATY SALE – MACHINE IMMEDIATELY AVAILABLE</p> <p>Swing over bed 780mm. Standard turning dia. 520mm. Maximum turning dia. 620mm. Swing over carriage 620mm. Distance between centres 2275mm. X/Z Axis travel 310+30mm/2200mm. Spindle bore 105mm. Bar capacity 91mm. Rapids X/Z 20/20m/min. X/Z Feed ...</p>
4	 <p><b>VICTOR VTURN V45/125 CNC Lathe (2018) - PHASE 1</b> PHASE 1 – PRIVATE TREATY SALE – MACHINE IMMEDIATELY AVAILABLE</p> <p>Swing over bed 780mm. Standard turning dia. 520mm. Maximum turning dia. 620mm. Swing over carriage 620mm. Distance between centres 1325mm. X/Z Axis travel 310+30mm/1250mm. Spindle bore 135mm. Bar capacity 117.5mm. Rapids X/Z 24/24m/min. X/Z ...</p>
5	 <p><b>DAHLIH MCV1020BA Vertical Machining Centre (2007) - NOW IN PHASE 2</b> WAS IN PHASE 1 NOW IN PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025</p> <p>Table size 1300mm x 660mm. X/Y/Z travels 1020/560/550mm. Table loading 1000 kg. 24 ATC. Spindle taper BT40. Spindle ...</p>
6	 <p><b>DAHLIH MCV720 Vertical Machining Centre (2013) - PHASE 1</b> PHASE 1 – PRIVATE TREATY SALE – MACHINE IMMEDIATELY AVAILABLE</p> <p>Table size 950mm x 560mm. T slots no. &amp; size 5 x 18mm. Table loading 500kg. X/Y/Z travels 720/450/500mm. Min/Maximum distance between spindle and table surface 150/660mm. 24 ATC. Spindle taper BT40. Spindle speed 8000 rpm. Cutting feed 10m/min. ...</p>

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Lot no.	Description
7	 <p><b>DAHLIH DMX320 5 Axis Vertical Machining Centre (2018) - PHASE 1</b></p> <p>PHASE 1 – PRIVATE TREATY SALE – MACHINE IMMEDIATELY AVAILABLE</p> <p>Table Size 320mm dia. T-Slots (Size x Number) 12H7 x 4. Maximum workpiece size 320mm dia. x 280mm. Torque 25kg/m. Max. Workpiece Weight 150kg. Rotation of Table (B) 360 ° x 16 rpm. . Tilting (A) +30° - -120°. X/Y/Z travels 600mm / 550mm / ...</p>
8	 <p><b>DAHLIH MCV720 Vertical Machining Centre (2012) - PHASE 1</b></p> <p>PHASE 1 – PRIVATE TREATY SALE – MACHINE IMMEDIATELY AVAILABLE</p> <p>Table size 950mm x 560mm. T slots no. &amp; size 5 x 18mm. Table loading 500kg. X/Y/Z travels 720/450/500mm. Min/Maximum distance between spindle and table surface 150/660mm. 24 ATC. Spindle taper BT40. Spindle speed 8000 rpm. Cutting feed 10m/min. ...</p>
9	 <p><b>HWACHEON Hi-Tec 550BL CNC Lathe (2011) - PHASE 2</b></p> <p>PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025</p> <p>Swing over bed 800mm. Maximum cutting dia. 590mm. Standard cutting dia. 387mm. Maximum cutting length 2100mm. Chuck size 457mm. Spindle ...</p>
10	 <p><b>HWACHEON Hi-Tec 700 CNC Lathe (2008) - PHASE 2</b></p> <p>PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025</p> <p>Swing over bed 900mm. Maximum cutting dia. 680mm. Standard cutting dia. 387mm. Maximum cutting length 1986mm. Chuck size 381mm. Spindle ...</p>

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**Lot  
no.**

**Description**

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**HWACHEON Hi-Tech 700 CNC Lathe (2014) - PHASE 2**

PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025

Swing over bed 900mm. Maximum cutting dia. 680mm. Standard cutting dia. 387mm. Maximum cutting length 1986mm. Chuck size 381mm. Spindle ...

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**HWACHEON Hi-Tech 700 CNC Lathe (2019) - PHASE 2**

PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025

Swing over bed 900mm. Maximum cutting dia. 680mm. Standard cutting dia. 387mm. Maximum cutting length 1986mm. Chuck size 381mm. Spindle ...

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**DAHLIH MCV2100 Vertical Machining Centre (2013) - PHASE 2**

PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025

Table size 2300mm x 970mm. T slots no. & size 22 x 5mm. Table load 3000kg. X/Y/Z travels 2100/870mm/760mm. Min/Max distance table to ...

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**DAHLIH DL-MCV1450 Vertical Machining Centre (2007) - PHASE 2**

PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025

Table size 1600mm x 800mm. T slots no. & size 22 x 5mm. Table load 2000kg. X/Y/Z travels 1450/750mm/750mm. Min/Max distance table to ...

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**Lot  
no.**

**Description**

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**DAHLIH MCH800 Twin Pallet Horizontal Machining Centre (2012 ) - PHASE 2**

PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025

Pallet dimensions 800mm x 800mm. Raotation of pallet(s) 360° x 1°. X/Y/Z travels 1350mm/1000mm/1000mm. Min/Max distance spindle to table ...

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**DAHLIH DL-MCV1020BA Vertical Machining Centre (2008) - PHASE 2**

PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025

Table size 1300mm x 660mm. X/Y/Z travels 1020/560/550mm. Table loading 1000 kg. 24 ATC. Spindle taper BT40. Spindle speed 8000 rpm. ...

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**DAHLIH MCV1450 Vertical Machining Centre (2019) - PHASE 2**

PHASE 2 – PRIVATE TREATY SALE – PLEASE NOTE THIS ITEM CAN BE PURCHASED IMMEDIATELY BUT WILL NOT BE RELEASED UNTIL ONGOING CONTRACTS HAVE BEEN COMPLETED IN FEBRUARY 2025

Table size 1600mm x 800mm. T slots no. & size 22 x 5mm. Table load 2000kg. X/Y/Z travels 1450/750mm/750mm. Min/Max distance table to ...

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