PRIVATE TREATY SALE - Due to re-organisation of TRUFAB LIMITED (170655)

Upon instructions received from the Directors of Trufab Ltd due to re-organisation

## LAST REMAINING ITEMS OF CNC & CONVENTIONAL MACHINE TOOLS & JOINERY EQUIPMENT

#### **EDM MACHINE**

MITSUBISHI FX20X EDM Machine Year 2000.

#### **CONVENTIONAL MACHINE TOOLS**

HERBERT BSA 2 Senior Capstan Lathe. STARTRITE Horizontal Bandsaw. WARD Turret Lathe HERBERT Single Spindle Drill

#### **JOINERS & PATTERN SHOP**

PANHANS 245 Ultimo CNC Spindle Moulder. PANHANS 250 Spindle Moulder. ALTENDORF F45 Table Saw. DOMINION Vertical Bandsaw. BOERE Sanding Machine ROBINSON Spindle Moulder. Routing Machine.2 x Pattern Mills.

#### SAWING/MISCELLANEOUS

STARTRITE Manual Bandsaw, Vertical Linishing Machine. Double Ended Grinder

Lot	Description
no.	

1



## ZAYER Model 30KM 10metre CNC Bed Milling Machine with Heidenhain i530 CNC Control. Rebuilt and Retrofitted 2013

Table size 9700mm x 1200mm. X/Y/Z travels 8408mm/1258mm/2005mm.Spindle taper 50 ISO. 2 Position @ 180°. Automatic 360° Indexing head. Heidenhain i530 control. (3) Cast iron subtables 1200mm x 1000mm. Year 1997. Rebuilt 2013

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and ...

2



## CME Model FCM3000 CNC Bed Milling Machine with Heidenhain TNC360 Control. Year 1996

Table size 3520mm x 960mm. X/Y/Z Travels 3000mm/1200mm/2000mm. Spindle taper 50 ISO.Spindle speeds 60-3000 rpm. Auto Indexing Milling Head.Heidenhain TNC360 Control. Year 1996

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £6,500 + Vat

Lot no.		Description
3	Sale agreed	CME Model FS2 CNC Bed Milling Machine with Heidenhain TNC426 Control. Year 2003
		Table size 2200mm x 850mm. X/Y/Z travels 2000mm/1200mm/1500mm. Spindle taper 50 ISO. Spindle speeds 50 - 4000 rpm.Auto Indexing Milling Head. Heidemhain TNC426 Control. Year 2003
		D.Turner & Son Machine Removals Ltd
		Price for de-commissioning, dismantling and loading to transport will be $£3,000 + Vat$
4	CORREA Model A25/50 CNC Bed Milling Machine with Heidenhain TNC151 Control. Year 1985	
		Table size 5000mm x 900mm. X/Y/Z travels 5000mm/1200mm/1500mm. Spindle taper 50 ISO. Spindle speeds 20 - 2500 rpm. Manual Indexing Head. Heidenhain TNC151 Control. Year 1985.
		D.Turner & Son Machine Removals Ltd
		Price for de-commissioning, dismantling and loading to transport will be $\pounds 3,000$ + Vat
Sale agreed	DOOSAN DNM500 II CNC Vertical Machining Centre with Fanuc Series i Control. Year 2014	
		Table size 1206mm x 546mm. X/Y/Z travels 1000mm/540mm/510mm. Spindle speeds 8000 rpm. Thro' spindle coolant. 30 ATC. Fanuc Series i Control. Serial No. MV0010-002878. Year October 2014
		Machine vice & chuck not included
		D.Turner & Son Machine Removals Ltd
		Price for de-commissioning, dismantling and loading
6	Sale agreed	DOOSAN DNM400 II CNC Vertical Machining Centre with Fanuc Series i Control. Year 2014
		Table Size 920 x 435mm. X/Y/Z travels 762mm/430mm/510mm. Spindle speeds 8000 rpm. Thro' spindle coolant. BT40. 30 ATC. Fanuc Series i Control. Serial No. MV0009 -002903. Year December 2014.
		Machine vice not included
		D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading ...

Lot no.		Description
7	Sale agreed	XYZ Model 320LTY CNC Lathe with Siemens 828D Shopturn Control with Barfeed. Year 2012
		Maximum swing 450mm. Swing over carriage cover 450mm. Maximum turned diameter 320mm. Maximum turned length 550 mm. X axis travel 270mm. Y axis travel 100mm ± 50mm. Z axis travel600mm. Spindle bore 91mm. Bar capacity 78mm. Spindle speed 3,300 rpm. Spindle motor 43 HP/32kW. VDI 40 Tooling. Live Tooling C
8	Sale	XYZ Model SLX425 x 1250mm CNC Lathe with Prototrak Control . Year 2012
	agreed	Swing over bed 480 mm. Swing in Gap700 mm. Swing over cross slides 257 mm. Cross Slide Travel 230 mm. Distance between centres 1250 mm. Maximum Cutting Length1080 mm. Spindle bore 80 mm. Motor7.5 Kw (10hp). Spindle speeds25-2500 rpm. Weight 3,700 kgs.
		D.Turner & Son Machine Removals Ltd
		Price for de-commissioning
9	Sale agreed	TOS Trencin Model SN71B Gap Bed Lathe. Swing 710mm x 4,000mm Between Centres
		Swing over bed 710mm.Spindle bore 79mm. Spindle speeds Spindle Speeds 10 - 1,000 RPM. Swing In Gap 952mm. Swing Over Cross Slide 419mm. Distance between centres 4,000mm. Weight 3600 kgs. Machine Serial No. 339
		D.Turner & Son Machine Removals Ltd
		Price for de-commissioning and loading to transport will
10	Sale agreed	HARRISON Model M400 Gap Bed Centre Lathe. Swing 400mm x 1500mm Between Centres
		Swing over bed 400mm. Swing over cross slide 254mm. Swing in gap 610mm. Distance between centres 1500mm. Spindle bore 65mm. Spindle speeds 40-2000 rpm. Weight 2400 kgs.
		D.Turner & Son Machine Removals Ltd

**Description** Lot no. 11 BSA Foremost Model CY6250B x 2000 Gap Bed Centre Lathe Sale Complete with 3 jaw chuck. Faceplate & Steady. 2000mm Between Centres, Serial No.89020423 D.Turner & Son Machine Removals Ltd Price for de-commissioning and loading to transport will be £150 + Vat 12 **BSA No.2 Senior Capstan Lathe** BSA No.2 Senior Capstan Lathe D.Turner & Son Machine Removals Ltd Price for de-commissioning and loading to transport will be £100 + Vat 13 **BRIERLEY Model ZB50/REC Drill Point Grinder** 3-51mm Capacity straight and taper shank drills. Point angles 40 agreed 180 deg, Fitted with Burnerd 6 Jaw 160mm Diameter Chuck. Guarded Grinding Wheel D.Turner & Son Machine Removals Ltd Price for de-commissioning and loading to transport will be £50 + Vat 14 **Double Ended Grinder Double Ended Grinder** D.Turner & Son Machine Removals Ltd Price for de-commissioning and loading to transport will be £50 + Vat

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## **VANCO Vertical Linishing Machine**

**VANCO** Vertical Linishing Machine

D.Turner & Son Machine Removals Ltd

Price for de-commissioning and loading to transport will be £50 + Vat

Lot no.		Description
16	h-B bi	KRV 2000 Turret Milling Machine
		Table Size: 48" x 10". Long Travel: 28".Cross Travel: 16". Vertical Travel: 16".Spindle Taper: R8. Spindle Speeds: 60 - 4200 rpm (Infinitely Variable). Newall 2 axis DRO. Power longitudinal travel. Main motor 2.25kW. Enclosed guarding. Serial No. 10191.
		D.Turner & Son Machine Removals Ltd
		Price for de-commissioning
17		XYZ 2000 Turret Milling Machine
	Sale agreed	Table Size 1270 x 254 mm Longitudinal travel 750 mm. Cross travel 380mm. Z travel 404mm. Spindle speeds 60 – 4200 rpm (infinitely variable) . Spindle taper R8. Power longitudinal. Newall C80 3 axis DRO. Enclosed guarding. Machine weight 1250 kgs.
		Dividing head & vice not included
		D.Turner & Son Machine
18	Sale	LEADWELL V40 CNC Vertical Machining Centre with Mitsubishi Control
	agreed	Table size 1200mm x 500mm Spindle Speeds 8000rpm, X/Y/Z travels 1020mm/510mm/510mm, Spindle Taper BT40, 20 Station ATC. Mitsubishi CNC Control. S/No. L2TJ J0548. Year 2000
		D.Turner & Son Machine Removals Ltd
		Price for de-commissioning and loading to transport will be £550 + Vat
19	Sale	WEBSTER & BENNETT Model DH 48inch Vertical Boring Machine
	agreed	Chuck dia. 48". Fixed rail. Complete with chuck jaws & turret tooling.
		D.Turner & Son Machine Removals Ltd
		Price for de-commissioning and loading to transport will be £250 +

Vat

Lot no.

**Description** 

20



## **EVERISING S400HA Automatic Horizontal Bandsaw**

Maximum capacity Rounds - 410mm dia. Rectangular/Channel 330mm x 410mm. Speed 20 - 120M/min. Blade dimensions 4570mm x 32mm x 1.1mm. Serial No.16381. Year 1995. Machine weight 2300 kgs

D.Turner & Son Machine Removals Ltd

Price for de-commissioning and loading to transport will be £50 + Vat

21



## MITSUBISHI Model FX20X Electro Discharge Machine. Year 2000

MITSUBISHI Model FX20X Electro Discharge Machine. Year 2000

D.Turner & Son Machine Removals Ltd

Price for de-commissioning and loading to transport will be £450 + Vat

22



#### **STARTRITE H250M Horizontal Bandsaw**

250mm Capacity. Serial No. 123375

D.Turner & Son Machine Removals Ltd

Price for de-commissioning and loading to transport will be £100 + Vat

23



### **Generator Set**

Generator Set

24



## **PANHANS Model 245 Ultimo CNC Spindle Moulder**

Serial No. 3284. Year 2013.

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £250 + Vat

Lot no.

**Description** 

25



**PANHANS Model 250 Ultimo CNC Spindle Moulder** 

Serial No. 3157, Year 1997.

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £100 + Vat

26



**ALTENDORF Model F45 CNC Table Saw** 

ALTENDORF Model F45 CNC Table Saw

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £250 + Vat

27



**ROBINSON Spindle Moulder** 

**ROBINSON Spindle Moulder** 

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £100 + Vat

28



**WADKIN Model K3514 Vertical Routing Machine** 

WADKIN Model K3514 Vertical Routing Machine

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £100 + Vat

29



**WADKIN Pattern Milling Machine** 

WADKIN Pattern Milling Machine

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £50 + Vat

30



**WADKIN Pattern Milling Machine** 

WADKIN Pattern Milling Machine

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £50 + Vat

Lot no.

**Description** 

31



## **BOERE EGR1000 Sanding Machine**

BOERE EGR1000 Sanding Machine Serial No. 78111934

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £150 + Vat

32



### **DOMINION Vertical Bandsaw**

**DOMINION Vertical Bandsaw** 

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £50 + Vat

33



## **LEADWELL V40 CNC Vertical Machining Centre with Mitsubishi Control**

Table size 1200mm x 500mm Spindle Speeds 8000rpm, X/Y/Z travels 1020mm/510mm/510mm, Spindle Taper BT40, 20 Station ATC. Mitsubishi CNC Control. S/No. L1SIE 1057. Year 1997

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £550 + Vat

34



## **HERBERT Single Spindle Drill**

**HERBERT Single Spindle Drill** 

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £50 + Vat

35



### **WARD 7 Turret Lathe**

WARD 7 Turret Lathe

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £250 + Vat

Lot no.

**Description** 

36



## **Air Compressor**

Air Compressor

D.Turner & Son Machine Removals Ltd

Price for de-commissioning, dismantling and loading to transport will be £50 + Vat