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ON INSTRUCTIONS RECEIVED - ONLINE AUCTION SALE

ROLLFORMING, COIL HANDLING, CUT TO LENGTH LINES AND ASSOCIATED SHEET METALWORKING EQUIPMENT. MISCELLANEOUS ITEMS

VIEWING IN STORAGE IN BOLTON, LANCASHIRE

To include:

17 Decoilers by ATKIN, CATTANEO,DURMECH, LAPPER, PRESS EQUIPMENT, TEESING, WELTY WAY. 9 x Rollforming Machines by BOXER, FORMIT, METFORM, OLIVER, TOMAC, Levellers by DIMECO, HEAD WRIGHTSON, JUNKER & SCHULER Lockformers by BOXER, SHORTE & WNS. Guillotines by EDWARDS & MORGAN, Folders by JORNS, EDWARDS, FROST. Recoilers. Coil Cars. BRONX 600mm x 4mm. Heavy Duty Coil Feed Up Line. 6'' x 6'' Corner Notcher. FIRMAC Nu Lok Seamer. 9 Station Button Punch Snaplock. ATKIN 1000mm Tension Rolls. Swagers by CMZ & WALTON.Complete Roofing Line from Coil

TRENNJAEGER PMC8-K Cold Saw. EDWARDS Bending 48'' x 3''Rolls. KINGSLAND 40XM Steelworker.. AJAX Power saw. 2 x Power Flangers. KEMPI, MUREX & BUTTERS Welders. KEETONA Hydroform Straight & Swan Neck Tooling. PARKSON Milling Machine. General Tooling. CALOR Gas Heaters.
Over 120 Lots.

Lot no.		Description
1		**6 ton coil loading car** Floor mounted on wheels 6 ton decoiler coil loading car Hydraulic.Len 1900mm.Wid 1300mm.Height 1500mm.Weight 2200kgs
2		**Square shaft 3.5 ton recoiler** Driven.Capacity 3.5 ton x 750mm (5 ton if using a bearing support) 140mm square shaft Len 2400mm Width 750mm Height 1250mm Weight 1500kgs

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Lot no.		Description
3		**Welty way 5 Ton decoiler** Capacity 5 ton x 1500mm Hydraulic expansion.Powered rotation.With stop start down loop control Len 3 metres Wid 1550mm Height 1570mm.Weight 3500kgs
4		**Lapper 3 Ton decoiler** Capacity 3 tons x 500mm.Large diameter back plate Powered decoiler with manual back tension brake Manual expansion Len 2 metres Wid 2500mm.Height 2300mm. Weight 2000kgs
5		**Press Equipment 3 ton powered decoiler** 3 ton powered decoiler.Capacity 3 ton x 1250mm.Manual expansion.Powered rotation with stop start down loop control Len 2750mm Width 1250mm Height 1270mm Weight 1900kgs
6		**Twin 1 ton decoiler** Double sided decoiler.Capacity 1 ton x 400mm per side.Unpowered with twin drag brakes.Manual expansion.Can take a large diameter coils.With coil keeper plates and sliding base.Len 1300mm Width 1350mm Height 1600mm Weight 1200kgs
7		**Durmech 5 ton decoiler** Capacity 5 ton x 800mm.Hydraulic expansion (no pack).Unpowered with drag brake. Len 3 metres.Width 1500mm.Height 1300mm Weight 2500kgs
8		**Durmech 6 ton coil loading car** Floor mounted decoiler coil loading car Self contained hydraulics Floor mounted on wheels Dimensions Len 2 metres W 1 metre H 1.5 metres Weight 2200 kgs
9		**Square shaft 3.5 ton recoiler** Capacity 3.5 ton x 950mm long shaft (5 ton if a bearing support is used) 140mm square shaft Len 2400mm Width 750mm Height 1250mm Weight 1500kgs

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Lot no.	Description
10	**Durmech 5 ton decoiler** Hydraulic expansion. Unpowered with Drag brake.Sliding base.Len 2500mm.Width 1350mm.Height 1380mm.Weight 3700kgs
11	**Decoiler 5 ton** Capacity 5 ton x 725mm.Hydraulic expansion.Unpowered with Drag brake.Sliding base.Len 2500mm.Width 1350mm.Height 1380mm.Weight 3700kgs.
12	**Top trans 5 ton decoiler**
13	**Cattaneo 6 ton decoiler** 7 ton x 750mm.Hydraulic expansion.Unpowered rotation with air operated back tension brake. Motorised Coil hold down arm.Sliding base. Len 3800mm Wid 1800mm Height 2300mm Weight 3000kgs
14	**Startrite drill** Len 550. Wid 350mm.Height 1700mm. Weight 150kgs
15	**Karcher HDS 801E Jet wash**
16	**Decoiler 2 ton capacity with hydraulic expansion** 2 ton decoiler hydraulic expansion.Capacity 2 ton x 300mm.Rotation Unpowered. Len 1500mm.Wid 1230mm.Height 1100mm.Weight 1500kgs

Lot no.		Description
17		**Kingsland 40XM steelworker** Punching cropping cutting. Len 1 metre.Wid 550mm.Height 1400mm. Weight 950kgs
18		**Dewalt chop saw on a stand**
19		**Morgan mechanical guillotine. 3050mm x 3.5mm** Capacity 3050mm x 3.5mm.Long side squaring arm.Front sheet support arms.Powered back guage with sheet support magnets Len 3500mm Wid 1400mm Height 1250mm Weight 4000kgs
20		**Jorns CNC power folder. 6000mm x 2mm** Capacity 6 metres x 2mm.Type maxi-line -200-SM3-CNC-6.Year 1992-04. With powered cross cut slitter.Powered back gauge.Len 6800mm.Wid 1800mm Height 2 metres.Weight 4000kgs
21		**Wide head 13 station rollformer** Metform 13 station rollformer.Heavy duty rollformer. Gearbox drive fitted with 4 sets of tooling to produce various profiles.Len 3400mm.Wid 2250 Height 1200mm.Weight 7000kgs
22		**Formit Heavy duty rollformer** Twin heads. 20 station duplex rollformer.Cable tray rollformer.Ex UK cable tray manufacturer.Some of the tooling has been removed.Total length and weight Len 7400mm. Width 2750mm.Height 2 metres. Weight 13 tons
23		**Open Lot**
24		**TOMAC Toptrans Rollformer Taiwan** 600mm x 1,5mm wide leveller. 4 over 3 levelling rolls.With hand adjusting wheels.Air operated exit pinch rolls.Adjustable infeed side guides. Rise and fall infeed material support table Levelling head with adjustable pass height Len 2500mm Wid 1500mm Height 1800mm Weight 3000kgs

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Lot no.		Description

25 **Oliver 14 station heavy duty rollformer**

Oliver 14 station heavy duty rollformer Fitted with 4 sets of tooling Len 3 metre Wid 850mm Height 1200mm Weight 2000kgs

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26 **Decoiler double sided**

Atkin 5 ton per side twin decoiler.Capacity 5 ton x 750mm per side.Hydraulic expansion.Unpowered with pneumatic drag brakes.Motorised coil hold down arm

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27 **Trennjaeger PMC8-K cold saw**

Model No PMC8-K.Capacity 90 degs cut 24" x 8.5". Capacity 45 degs cut 17" x 8.5". 2 x vertical work clamps.1 x horizontal work clamp.Swivel vice. Swivel base.Len 2700mm. Wid 1150mm.Height 2110mm. Weight 2000kgs

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28 **6" x 6" pneumatic corner notcher**

6" x 6" pneumatic corner notcher.Len 850mm. Wid 700mm.Height 950mm.Weight 500kgs

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29 **Head Wrightson leveller**

Capacity 1400mm wide x 3mm. 2" diameter rolls. 9 over 8 levelling rolls. Len 2800mm.Wid 1250mm.Height 1900mm.Weight 5000kgs

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30 **Atkin space saver decoiler leveller**

Capacity 300mm x 1.5mm. 1/2 ton per side twin decoiler.Len 1900mm.Wid 1500mm.Height 2000mm.Weight 1750kgs

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31 **Durmech 5 ton decoiler**

Capacity 5 ton x 750mm wide. Sliding base.Len 2500mm.Wid 1400mm.Height 1300mm.Weight 2500kgs

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Lot no.	Description

32 — **Roller Conveyor**

Length 2500mm. Inside track width 1000mm. Overall width 1120mm.Height 940mm

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32a — **Gabella Powered slitting head**

Powered slitting head On wheels for Gabella slitter.Capacity 1500mm x 2mm.4 slitting heads easily adjustable by simple hand wheel This can be used in a line with lot 32 or operated separatley to slit sheets Len 2150mm Wid 1050mm Height 1120mm Weight 1500kgs

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33 — **Roller Conveyor**

Length 2500mm. Inside track width 1000mm. Overall width 1120mm.Height 940mm

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34 — **Lockformer beader 1550mm x 1.5mm**

Capacity 1550mm wide x 1.5mm. 5 adjustable profile rolls.To produce a stiffening bead profile.Adjustable infeed table.Len 1830mm.Wid 1250mm.Height 1100mm.Weight 1200kgs

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35 — **Lapper 5 ton recoiler**

Capacity 5 Ton x 4ft wide. Hydraulic push off plate.Coil gripper plate.Control panel.Len 3800mm.Wid 1700mm.Height 1400mm.Weight 4000kgs

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36 — **Schuler leveller. 400mm x 0.06mm**

Capacity 400mm x .06mm. 2 over 3 levelling rolls. Infeed and exit pinch feed rolls.Speed 20 metres per minute. Len 900mm.Wid 900mm.Height 1200mm. Weight 750kgs

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Lot no.		Description
37		**Heavy duty leveller/Flattener. 500mm x 6mm**
38		**Dimeco 300mm leveller straightener** 300mm wide.Infeed guides.Levelling rolls with indicators.Stop start loop control.Len 1100mm.Wid 800mm.Height 1300mm.Weight 900kgs
39		**Head Wrightson Multiroll precision leveller.1300mm x 3mm** 1300mm wide x 3mm (steel).Multiroll precision leveller.With adjustable speed control.Ex aerospace it was used for levelling on aluminium Len 3 metres Wid 1250mm Height 2100mm Weight 5000kgs
40		**Atkin twin decoiler** Capacity 5000kgs per side 750mm wide.Hydraulic expansion.Unpowered rotation with air back tension brakes Coil hold down arm with driven roller Len 2800mm Wid 1300mm Height 2800mm Weight 3500kgs
41		**Atkin floor mounted coil loading car** 2 ton capacity hydraulic coil loading car Len 1800mm Wid 800mm Height 1200mm Weight 1000kgs
42		**Powered Rotary Table**
43		**Firmac Nu Lok Seamer** Len 3400mm.Width 600mm.Height 1000mm.Weight 650kgs

Lot no.		Description
44		**9 station button punch snaplock** Len 1650mm.Width 600mm.Height 1050mm.Weight 350kgs
45		**Atkin 1000mm tension rolls** Back tension rolls.Capacity 1 metre wide. Length 1400mm.Wide 1400mm.Height 1500mm.Weight 1000kgs
46		**Bending rolls Capacity 4ft x 3" dia rolls** Len 1500mm.Wid 800mm.Height 1 metre.Weight 250kgs
47		**Open Lot**
48		**Oliver Lockformer 16swg lockformer** Fitted with Pittsburgh lock rolls and double seam hook rolls Reconditioned lockformer Completely stripped and rebuilt Len 1200mm Wid 600mm Height 1 metre Weight 300kgs
49		**Complete Roofing Line from Coil** Roofing line from coil.Comprising 10 ton Decoiler. Rollformer with tooling to produce box profile.Cut off shear. Stacker and electrical controls. PLEASE NOTE THIS ITEM IS LOCATED IN EAST YORKSHIRE AND MAY BE VIEWED BY APPOINTMENT WITH THE AUCTIONEERS
50		**WNS 20 swg Lockformer** 20swg lockformer.Fitted with Pittsburgh lock rolls double seam hook rolls And flanging attachment Len 1070mm Wid 500mm Height 1100mm Weight 250kgs

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Lot no.	Description
51	**Shorte 20 swg lockformer** Fitted with Pittsburgh lock rolls & flanging attachment .Single phase electrics.Fully reconditioned.Completely stripped and rebuilt.Len 1070mm Wid 500mm.Height 1100mm.Weight 250kgs
52	**Ajax mechanical saw** Len 950mm.Wid 450.Height 850mm.Weight 200kgs
53	**Mechanical cut off press** 2 pillar fast acting cut off or punch press Len 900mm Wid 900mm Height 1200kgs Weight 1000kgs
54	**Kempi Gullco welder** Len 700mm.Wid 300mm.Height 900mm.Weight 75kgs
55	**Murex 253 transmig welder** Model 253.Len 800mm.Wid 450mm.Height 700mm.Weight 75kgs
56	**Butters AW-303 mig welder** Model AW-303.Length 800mm.Wid 470mm.Height 750mm.Weight 75kgs
57	**Oliver 9 station rollformer** 9 station rollformer.Double extension shafts.Len 1500mm.Wid 600mm.Height 1100mm.Weight 400kgs

Lot no.		Description
58		**Parkson Milling Machine**
59		**Frost antique folder** Capacity 2ft x 1/4".Hand operated geared folder. Len 1280mm.Wid 1250mm.Height 1250mm.Weight 500kgs
60		**Bulldog 7 station 16swg lockformer** Len 1500mm.Wid 600mm.Weight 1250mm.Weight 350kgs
61		**Mec brown 75 cut off saw** Model 75 chop saw.Swivel vice quick release clamp.Work support.Len 1100mm.Wid 1100mm.Height 1250mm.Weight 200kgs
62		**Oliver 9 station rollformer** Double extension shafts tooling can also be fitted up the centre Presently tooled to produce a corner bead section Len 1500mm Wid 600mm Height 1200mm Weight 400kgs
63		**Power flanger** Len 700mm.Wid 600mm.Height 1200mm.Weight 200kgs
64		**Autoguide 16swg power flanger** Len 650mm.Wid 600mm.Height 1270mm.Weight 150kgs

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Lot no.		Description

Lot no.	Description
65	**Walton hand operated swager** On a steel stand.Length 360mm.Wid 250mm.Height 1200mm.Weight 25kgs
66	**CMZ No.6 Swager** Manual swager with a selection of wheels Len 420mm Wid 170mm Height 450mm Weight 35kgs
67	**3 phase compressor** Len 1300mm.Wid 600mm.Height 1250mm.Weight 300kgs
68	**Brookes slitting head** Complete with a selection of slitting blades and spacers len 1700mm wid 900mm height 1550mm weight 1500kgs Capacity 26" wide x 3" dia shafts
69	**Brookes slitter with recoiler** Capacity 26" wide 3" diameter shafts.With a selection of tooling and spacers Len 1600mm Wid 1270mm Height 1600mm Weight 1700kgs
70	**Insartelar Model Type FS75 compressor** Pressure 7.5 bar.Len 1500mm.Wid 750mm.Height 900mm.Weight 750kgs
71	**Edwards box pan folder with segmented fingers** Capacity 3ft x 18swg Len 1500mm Wid 650mm Height 1100mm Weight 350kgs

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Lot no.	Description

72 — **Oliver heavy duty rollformer**

Fitted with 3 sets of tooling.50mm angle a C channel and a U channel.These rollers can be removed and retooled Len2200mm Wid 900mm Height 1 metre Weight 1500kgs.

73 — **Bronx heavy duty coil feed up line Capacity 600mm x 4mm**

Capacity 600mm x 4mm.The line consists of Infeed coil peeler table.Breaker leveller.Leveller .One over one feed up rolls.Peeler table .Len 2300mm.Wid 1200mm.Height 2300mm.Weight 950kgs.Hyd tank Len 1300.Wid 1200mm.Height 800mm.Weight 400kgs.Breaker leveller Len 2700.Wid 1200mm.Height 2 metres.Weight ...

74 — **Oliver 9 station duplex rollformer**

Twin headed rollformer for producing panels in a one pass operation One head is fixed and the other head is adjustable in width by a simple hand wheel Len 1700mm Wid 2300mm Height 1300mm Weight 1000kgs

75 — **Oliver 14 station twin headed panel former**

Oliver 14 station twin headed panel former Duplex rollformer for producing panels in a one pass operation In varying widths one fixed head and one adjustable head with motorised adjustment. Len 2400mm.Wid 2500mm. Height 1200mm. Weight 1000kgs

76 — **Twin headed panel router**

Twin headed panel router.To produce male and female edges on insulation board

77 — **Double headed floor standing grinder**

Len 400mm.Width 200mm.Height 1100mm.Weight 50kgs

78 — **Durmech decoiler 10 ton x 1750mm wide**

Len 3000mm.Wid 2200mm.Height 1550mm.Weight 5000kgs

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Lot no.		Description
79		**Boxer 9 station twin headed rollformer** Fitted with tooling to produce the outer skins of modular buildings in a one pass operation one fixed head and one movable head the heads can be moved via a simple hand wheel adjustment Len 2700mm Width 1650mm Height 1250mm Weight 800kgs
80		**Edwards mechanical guillotine 1500mm x 2mm** Model popular.Capacity 1500mm x 2mm.Len 1750mm.Wid 1000mm.Height 1270mm.Weight 1500kgs "
81		**Vertical belt sander** Len 900mm.Width 300mm.Height 1850mm.Weight 150kgs
82		**Morgan mechanical guillotine.48" x 14 swg** Capacity 4ft x 14swg (2mm).Len 2300mm.Wid 1000mm.Height 1600mm.Weight 1700kgs
83		**Atkin BHP cradle decoiler. 3 ton capacity** Capacity 3 tons.Powered rotation with air operated coil hold down arm Len 2800mm Wid 1350mm Height 1550mm weight 2200kgs
84		**Rollair compressor and tank** Len 1350mm.Wide 750mm.Height 2000mm
85		**Selection of guillotine cutting blades. Hydroform Support bars**
86		**Open Lot**

Lot no.		Description
87		**Fork Lift Truck Lifting Jib SWL 250 kgs**
88		**Hydroform swan neck tooling** Length 2400mm.Segmented tooling
88a		**Hydroform swan neck tooling** Segmented tooling.Total length 7ft
88b		**Hydroform straight tooling** Segmented tooling.Length 100" inch
89		**Box of Yale model 3220 locks**
90		**Master floor standing calor gas heater**
91		**Master floor standing calor gas heater**

Lot no.		Description
92		**Master floor standing calor gas heater**
93		**Pallet of used assorted electric motors**
94		**Pallet of pressbrake tooling**
95		**Assortment chucks machine vices mag drills Electric winch**
96		**Touch to cut to suit Geka or kingsland steelworkers**
97		**Assortment of Milling Cutters**

Lot no.		Description
98		**Mixed banding strapping and tools**
99		**Pallet of electrical and stainless steel boxes**
100		**Wallace Tiernan Portable pneumatic pressure and vacuum tester**
101		**Assortment of milling machine cutters**
102		**Pallet of electrical and stainless steel boxes**
103		**Welding screens and torches**
104		**Box & pan folder tooling** 3ft long segmented tooling.1 piece of straight tooling 4ft long
105		**Open Lot**

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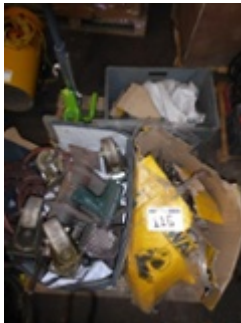| Lot no.	Description
106	**Heavy duty security box** Steel secure box on wheels.Len 1200mm.Wid 600mm.Height 550mm.
107	**Mixed swager wheels to suit manual and powered swagers**
108	**End finger tips for a box pan folder**
109	**Box pan folder fingers & End tips for a box pan folder**
110	**Lincoln electric weld fume extractor** On wheels.Len 1500mm.Wid 900mm.Height 950mm.Weight 150kgs
111	**36ft long 3 ph heavy duty 4 way extension lead & box of electrical spares**
112	**Pressbrake tooling clamps**

Lot no.		Description
113		**Lincoln electric Magnum**
114		**Koco Type 601E compact stud welder**
115		**Welding screens and torches**
116		**Anopol weldkleen Weld cleaner**
117		**Nitto Kohki Model SC-O5 hydraulic pump**
118		**One box of loose swager wheels**