

ONLINE AUCTION SALE - VICTOR

(Ends: 2019-10-31 13:00:00.0)

Va1500H-265 Plastic Injection Moulding Machine. Year 2007(170658)

ONLINE AUCTION SALE - VICTOR Va1500H-265 Plastic Injection Moulding Machine. Year 2007(170658)

INJECTION UNIT SPECIFICATIONS Screw Dia 46mm. Calculated injection capacity 256 cm³. Actual shot weight-PS 250g. Actual shot weight-PS 8.82 Oz. Plasticizing Capacity-PS 191.6 kg/hr. Injection pressure-Max 1488 kgf/cm². Injection rate 276 cm³/sec. Injection speed 240 mm/sec. Screw diameter 46 mm. Screw L/D ratio 18. Screw speed 0-375 rpm. Screw stroke 160 mm. Nozzle stroke 340 mm. Nozzle contact force 4 ton. Total heating wattage 8.02 kw.

CLAMPING UNIT SPECIFICATIONS Clamping force 150 ton. Max. clamp stroke 400 mm. Max. open daylight 850 mm. Min/Max. mold thickness 150 – 450 mm. Platen dimensions (HXV) 680 x 680 mm. Tie-bar distance(HXV) 460 x 460 mm. Ejector stroke 100mm. Ejector force 4.5 mm. Dry cycle time 2.15 sec.

Machine Weight 6200kg

Machine Dimensions (LxWxH) 5565 x 1418 x 1860mm

Lot no.	Description
1	 VICTOR Va 1500H-265 Plastic Injection Moulding Machine with VPC2000E Control. Year 2007 ONLINE AUCTION SALE - VICTOR Va1500H-265 Plastic Injection Moulding Machine. Year 2007(170658) INJECTION UNIT SPECIFICATIONS Screw Dia 46mm. Calculated injection capacity 256 cm³. Actual shot weight-PS 250g. Actual shot weight-PS 8.82 Oz. Plasticizing Capacity-PS 191.6 kg/hr. Injection pressure-Max 1488 kgf/cm². Injection rate 276 cm³/sec. Injection speed 240 mm/sec. Screw diameter 46 mm. Screw L/D ratio 18. Screw speed 0-375 rpm. Screw stroke 160 mm. Nozzle stroke 340 mm. Nozzle contact force 4 ton. Total heating wattage 8.02 kw. CLAMPING UNIT SPECIFICATIONS Clamping force 150 ton. Max. clamp stroke 400 mm. Max. open daylight 850 mm. Min/Max. mold thickness 150 – 450 mm. Platen dimensions (HXV) 680 x 680 mm. Tie-bar distance(HXV) 460 x 460 mm. Ejector stroke 100mm. Ejector force 4.5 mm. Dry cycle time 2.15 sec. Machine Weight 6200kg Machine Dimensions (LxWxH) 5565 x 1418 x 1860mm