

machinebidder

ONLINE AUCTION SALE - MACHINE

(Ends: 2022-10-13 13:00:00.0)

TOOLS, SHEET METAL & WORKSHOP EQUIPMENT (170708)

COLLECTIVE AUCTION SALE - On behalf of various vendors

Machine Tools: DEAN SMITH & GRACE Type 30" x 168" GB Lathe. DEAN SMITH & GRACE TYPE 21" x 48" GB Lathe with Hydraulic Copying Attachment. POTISJE Lathe with GEM Polishing Attachment. FEELER AML618 Precision Lathe. KEARNS Model 451P Horizontal Borer. RICHMOND ENVOY Radial Arm Drill. ASQUITH OD1 Radial Arm Drill. ASQUITH OD1 Radial Arm Drill (Needs Attention). 4 Spindle Pedestal Drill. FOBICO 7/8" Pillar Drill. SMT ALDELL PCD Drill. MOSTANA Horizontal Milling Machine With DRO & Tanshing NC Rotary Table. HERBERT 47V Vertical Milling Machine. SWIFT 4VS-SQ Turret Mill (Head Bearing Needs Replacing). UNIPRISE Turret Mill. XYZ PRO 2000 CNC Turret Mill (Spares or Repair). XYZ 4000 CNC Bedmill (Spares or Repair). CHURCHILL HBX Internal Grinder. 2 x JONES & SHIPMAN 540 Surface Grinders. KALTENBACH KKS Coldsaw. FORTE 250mm Horizontal Bandsaw. CHARMILLES Robofil 310 Wire Eroder. FANUC Tape Cut Wire Eroder. SUNNEN Model MBB-1670 Horizontal Honing Machine. DELAPENA Auto Speedhone S Horizontal Honing Machine. DELAPENA Model 276P Auto Stroker Vertical Hone. GIDDINGS & LEWIS MC Endomatic Facing & Centering Machine 8" Dia. X 132" Capacity. MARLCO Hydraulic Arbor Press. MILLS 15Ton Arbor Press. HYDRAULIC Arbor Press. KENDAL & GENT Horizontal Broaching Machine with large Qty Of Tooling.

Sheet Metal: CINCINNATI 1012 Auto Shear 12' x 10 SWG Guillotine With Siemens Simatic Touch Screen NC Backgauge. PEARSON 3000mm x 6mm Hyd Guillotine with Powered Backgauge.

Compressors: HYDROVANE 711 Rotary Vane Compressor With After Cooler. FIAC E4HP-200 Air Compressor. NUAIR NB10 Air Compressor. INGERSOLL RAND EN4D30 Air Compressor. AIR-COM Air Receiver.

Miscellaneous: 15 x 5 Ton SWL Axle Stands. 5 Ton Crane Crab For Double Girder Crane. 2 x Forklift Man Baskets. GENIE GL-8 Standard Base Material Lift. NEDERMAN Mobile Dust Extraction Unit. MITUTOYO PJ300 Profile Projector. VANCO Vertical Belt Linisher. MILFORD Heavy Duty Double Sided Grinder. HEAVY Duty Flypress On Steel Stand. TECHNIA TE90 Spot Welder With Cobra Water Cooler. HEAVY Duty Chain Rack. CLARKE Mobile Foldable Shop Crane 2000Kg SWL. 4 x SECURITY Safes. 2 x Magnetic Plate Lifters.

All lots are subject to a 15% Buyers Premium

Lot no.	Description
1	 DEAN SMITH & GRACE Type 30" x 168" Gap Bed Centre Lathe with DRO. Swing over bed 30". Swing in gap 48". Swing over cross slide 23". Distance between centres 168". Spindle speeds 9-600 rpm. Spindle bore 4.5/8". Width of bed 24.3/4". Tailstock quill dia 4". Tailstock taper 5MT. Motor 20 HP (1450 rpm). Equipment includes 30" dia. 4 jaw chuck. 4 way toolpost. 3 Point steady. ...

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Lot no.		Description
2		DEAN SMITH & GRACE TYPE 21" x 48" Gap Bed Centre Lathe With Hydraulic Copying Attachment Swing over bed 21". 3 Point Steady. 375mm Dia. 3 Jaw Chuck. 48" Distance Between Centres. Spindle Bore 3.1/2". Coolant pump. 4 Way Toolpost.
3		MOSTANA Horizontal Milling Machine With Dro & Tanshing Cnc Rotary Table Table Size 1700mm x 400mm. Spindle speeds 31.5-1600rpm. Newall Dro. Coolant Pump. 230mm Dia Rotary Table. Spindle taper 50 Int.
4		CINCINNATI 1012 Auto Shear 12' x 10Swg Guillotine With Siemens Simatic Touch Screen NC Backgauge Capacity 12' x 10 swg. Long Squaring Arm. Sheet Supports. Spare Cutting Blades
5		HYDRAULIC H Frame Press Up/Down Control Lever.
6		GIDDINGS & LEWIS MC Endomatic Facing & Centering Machine 8" Dia. X 132" Capacity Max Diameter Milling with 10 Cutters 8. Max Diameter Milling with 8 Cutters 6.25. Max Diameter Milling with 6 Cutters 3.5. Minimum Diameter Clamping 1/2. Maximum Workpiece Length (10 Cutters) 138. Min Workpiece Length (6 Cutters) 4.5. Milling Spindle Speeds (Thru Pick Off Gears) 42-290 rpm. ...
7		KENDAL & GENT Horizontal Broaching Machine With Large Qty Of Tooling Cutting Speeds 6-13 Feet Per Min.
8		POTISJE Flat Bed Lathe Fitted With GEM Polishing Attachment. Spindle Bore 140mm. Spindle Speeds 11-500rpm. 400mm Dia 3 Jaw Chuck. 6500mm Distance Between Centres.

Lot no.		Description
9		CHURCHILL Model HBX Internal Grinder 400mm Dia. 4 Jaw Chuck. 226mm Magnetic Chuck. Maximum Swing 500mm. Maximum Length 700mm. Coolant Pump & Tank. Workhead Swivel 30 degrees
10		JONES & SHIPMAN 540 Surface Grinder Eclipse 18" x 6" Magnetic Chuck Table. Enclosed Guarding
11		FEELER AML618 Precision Lathe With Dro. Centre Height 140mm. Distance Between Centres 470mm. Spindle Bore 31mm. Spindle Speeds 130-300rpm - Motor requires repair
12		RICHMOND ENVOY Radial Arm Drill 5MT. Spindle Speeds 40-1850rpm. Coolant Pump
13		KEARNS Model 451P Horizontal Surfacing & Boring Machine With Dro Table Size 35" x 35". Spindle Speeds Only 64-100rpm. Spindle & Chuck 6-297rpm. 5MT.
14		HERBERT 47V Vertical Milling Machine Table size 72"(1828mm) x 17"(431mm). Spindle Speeds (slow) 21-750rpm (high) 43-1525rpm. Iso taper 50
15		KALTENBACH KKS Cold Saw With Hydraulic Feed & Clamping

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Lot no.		Description
16		JONES & SHIPMAN 540 Surface Grinder With Dust Extraction & Coolant/Filter Tank Powered Rise & Fall. 18" x 6" Magnetic Chuck. Serial No. 1760/163
17		ASQUITH OD1 Radial Arm Drill With T slotted Box Table Spindle Speeds 31-830rpm. Auxiliory Speeds 922-2160rpm. 5MT. Coolant Pump. Box Table Size 920mm x 765mm x 465mm High.
18		ASQUITH OD1 Radial Arm Drill (Needs Attention) Spindle Speeds 31-830rpm. 5MT. Coolant pump
19		SWIFT 4VS-SQ Turret Milling Machine With 3 Axis Dro. (Head Bearing Needs Replacing) Table Size 1370mm x 252mm. Serial No. 971076. Rapid Traverse X & Y Axis. Coolant Pump. Spindle Speeds low 455-3550rpm. High 550-4300rpm
20		DELAPENA Model 276P Auto Stroker Verticle Honing Machine Machine Manuals. Tank.
21		PEARSON 3000mm x 6mm Guillotine With Powered Backguage Sheet Supports. Squaring Arm. Powered Backguage.
22		CHARMILLES Technologies Robofil 310 Wire Eroding Machine *Cooler To Right Of Machine Not Included One To Left Is* Max. workpiece size workpiece size: 850 x 500 x 400 mm. X/Y/Z travels 400mm x 250 mm. Maximum workpiece weight 100kg. UV travel 400 x 250 mm. Programmable Z-stroke 0 to 400 mm. Collision protection X Y Z U V. Taper angle +/- 30 degrees. Table ...

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Lot no.		Description
23		FANUC Tape Cut Wire Eroder X/Y/Z travels 350/250/250 mm. Y axis 250 mm. Z axis 250 mm. Max. workpiece length 450 mm. Max. workpiece width 350 mm. Max . workpiece weight 300kg. Fanuc Control.
24		MARLCO Hydraulic Arbor Press
25		MILLS 15 Ton Hydraulic Arbor Press
26		FOBCO 7/8 Pillar Drill
27		MITUTOYO PJ300 Profile Projector
28		APPROX 15 5Ton S.W.I Axel Stands
29		4 Spindle Pedestal Drill 1x 1MT. 1x 2MT. Table size 1185mm x 255mm

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Lot no.		Description
30		UNIPRIZE Turret Milling Machine With Dro. Table Size 1270mm x 255mm. Spindle Speeds low 50-400 High 400 -3500. X & Y Axis Rapid Traverse. Coolant Pump.
31		SMT ALDELL Pitch Circle Drilling Machine Type U35A. Spindle Speeds 77-1470rpm. 4MT
32		FORTE 250mm Horizontal Bandsaw Cutting Dia. 250mm. Saw Band Length 3660mm.
33		HYDROVANE 711 Rotary Vane Compressor With After Cooler Max Working Pressure 10Bar On Load 11Bar Off Load. 11KW Motor . Model 711 puas10 4135s000
34		XYZ PRO 2000 CNC Turret Milling Machine (Spares or Repair) *CNC Doesn't Work But Can Be Used As A Manual Milling Machine* . Table Size 1270mm x 255mm. Speeds Low 60-500rpm High 500-4200rpm. Powered Drawbar
35		XYZ 4000 CNC Milling Machine (Spares or Repair) Table Size 1470mm x 355mm. Prototrak Control. Limit Switch Guarding
36		FIAC E4HP-200 Air Compressor Max 11 Bar. 200L Capacity

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Lot no.		Description
37		NUAIR NB10 Air Compressor Max 11 Bar. 270L Capacity
38		INGERSOLL RAND EN4D30 Air Compressor Max 11 Bar. 150L Capacity
39		VANCO Vertical Belt Linisher
40		MILFORD Heavy Duty Double Sided Grinder Max Rpm 1480
41		DELAPENA Auto Speedhone S Horizontal Honing Machine Speeds 250-1000rpm. Serial No.40214
42		SUNNEN Model MBB-1670 Horizontal Power Stroked Precision Honing Machine Serial No.70129. Diameter Range 1.5-165mm. Spindle Speeds 200-2500rpm. Lengths Honing Bores 3-400mm
43		HEAVY Duty Flypress On Steel Stand Throat Depth 8"

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Lot no.	Description	
44		5 Ton Crane Crab For Double Girder Crane
45		TECHNA TE90 Spot Welder With Cobra Water Cooler
46		GENIE GL-8 Standard Base Material Lift Can Lift 181kg To A Height Of 2.5Metres And Can Be Increased To 3.06Metres By Turning The Forks Over
47		BOXER Duplex Rollformer Fitted with tooling to produce the outer skins of modular buildings in a one pass operation one fixed head and one movable head the heads can be moved via a simple hand wheel adjustment Length 2700mm Width 1650mm Height 1250mm
48		KEMPPI KEMPOMIG 3500 Mig Welder
49		CHESTER CHAIN CO. Forklift Man Basket
50		FORKLIFT Man Basket

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Lot no.		Description
51		HEAVY Duty Chain Rack
52		AIR-COM Air Reciever Max 11Bar. 270l Capacity
53		NEDERMAN Mobile Dust Extraction Unit Serial No.663. Year 1999
54		CLARKE Mobile Foldable Shop Crane 2000Kg Capacity
55		4x SECURITY Safes 3x Chubb 1x Tann. All with keys
56		Workbench with record vice
57		Clarke strong arm mobile crane s.w.l 1000kg

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Lot no.		Description
58		Kaiser Kraft winch stacker s.w.l 300kg
59		2 x eclipse magnetic lifting clamps s.w.l 500kg & 125kgOpen Lot
60		AP chilly-25-S chiller unit
61		Lift EZI platform winch stacker s.w.l 250kg