

machinebidder

ONLINE AUCTION SALE - CNC &
CONVENTIONAL MACHINERY (170657)

(Ends: 2019-10-10 14:00:00.0)

ONLINE AUCTION SALE - CNC & Conventional Machine Tools (170652)



Summary of items to include:

HAAS VF6 Vertical Machining Centre. Haas Control. Year 2003. **HAAS VF6** Vertical Machining Centre. Haas Control. Year 2005. **CINCINNATI** 1000 Vertical Machining Centre. Year 2003. **LEADWELL V30** Vertical Machining Centre. Fanuc 21-M Control. Year 2003. **LEADWELL V30** Vertical Machining Centre. Fanuc 21-M Control. Year 2002. **BRIDGEPORT VMC800/22** Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996. **BRIDGEPORT VMC800/22** Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996. **BRIDGEPORT VMV760/22** Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996. **BRIDGEPORT VMV760/22** Vertical Machining Centre with 4th Axis Attachment. Heidenhain TNC370 Control. Year 1996 **HAAS SL-20TBCE** CNC Lathe with Servo Barfeed. Haas Control. Year 2008. **DOOSAN S310** CNC Lathe with Swarf Conveyor. Fanuc 21-iT Control. **MULTI-FEED MX-1B** Barfeed. **COLCHESTER** Tornado A90 CNC Lathe with MBF1000 Barfeed. GE Fanuc 21i-T Control. Year 2000. **AND MANY MORE**






Lot no.	Description
1	 <p>HAAS VF6 Vertical Machining Centre. Haas Control. Year 2003</p> <p>Table Size 1626mm x 711mm. Travels X/Y/Z 1626mm/813mm/762mm. Spindle Speeds 0 – 8100 rpm. Spindle Power 30 HP. Toolchanger 24 Capacity. Tooling Probe. Spindle Taper BT40. Through Spindle Coolant. Interlocked guards, Low Volt Light, Programmable Coolant Nozzle, Manuals, Swarf Auger.</p> <p>Location - Oldham. ...</p>
2	 <p>HAAS VF6 Vertical Machining Centre. Haas Control. Year 2005</p> <p>Table Size 1626mm x 711mm. Travels X/Y/Z 1626mm/813mm/762mm. Spindle Speeds 0 - 12,000 rpm. Spindle Power 30 HP. Toolchanger 24 Capacity. Tooling Probe. Spindle Taper BT40. Through Spindle Coolant. Interlocked guards, Low Volt Light, Programmable Coolant Nozzle, Manuals, USB Port, Swarf Auger. 4th Axis ...</p>
3	 <p>CINCINNATI 2 1000 Arrow Vertical Machining Centre with Fanuc 18iMB Control. Year 2003</p> <p>Table Size 1120 x 510mm Travels 1016 x 510 x 558mm ATC 30. 6000 rpm. Fanuc 18iMB Control</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>

Lot no.	Description
4	<div></div> <p>LEADWELL V30 Vertical machining Centre with Fanuc 21-M Control. Year 2003</p> <p>20 Tool ATC, Table size 890mm x 395mm, Travels X axis 800mm, Y axis 400mm, Z axis 500mm - Spindle speed 6000rpm, Spindle Taper BT 40</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>
5	<div></div> <p>LEADWELL V30 Vertical machining Centre with Fanuc 21-M Control. Year 2002</p> <p>21 Tool ATC, Table size 890mm x 395mm, Travels X axis 800mm, Y axis 400mm, Z axis 500mm - Spindle speed 6000rpm, Spindle Taper BT 40</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>
6	<div></div> <p>BRIDGEPORT VMC800/22 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996</p> <p>Table size 1000 mm x 490 mm. X/Y/Z travels 800mm/510mm/500mm. Spindle speeds to 6,000 rpm. Spindle taper BT40. Auto toolchanger 22. Table loading 750kgs. Heidenhain TNC 370 Control.</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>
7	<div></div> <p>BRIDGEPORT VMC800/22 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996</p> <p>Table size 1000 mm x 490 mm. X/Y/Z travels 800mm/510mm/500mm. Spindle speeds to 6,000 rpm. Spindle taper BT40. Auto toolchanger 22. Table loading 750kgs. Heidenhain TNC 370 Control</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>
8	<div></div> <p>BRIDGEPORT VMC 760/22 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1995</p> <p>Table size 1000 mm x 490 mm. X/Y/Z travels 760 mm/510 mm/480 mm. Spindle speeds 40 – 6000 rpm. Spindle taper BT40. Automatic tool changer 22. Heidenhain TNC 370</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>

Lot no.		Description
9		<p>DOOSAN S310 CNC Lathe with Swarf Conveyor. Fanuc 21-iT Control.</p> <p>Swing over bed 500 mm. Max turning dia 310 mm. Distance between centres 450 mm. Spindle speeds 40 - 4500 rpm. Tailstock. LxWxH 1746 x 2430 x 1710 mm. Weight 3300Kg</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>
10		<p>BRIDGEPORT VMV760/22 Vertical Machining Centre with 4th Axis Attachment. Heidenhain TNC370 Control. Year 1996</p> <p>Table size 1000 mm x 490 mm. X/Y/Z travels 760 mm/510 mm/480 mm. Spindle speeds 40 – 6000 rpm. Spindle taper BT40. Automatic tool changer 22. Heidenhain TNC 370</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>
11		<p>HAAS SL-20TBCE CNC Lathe with Barfeed. Haas Control. Year 2008</p> <p>Complete with Servo Bar 300 Bar feed. Maximum Turning diameter 262mm. Maximum Cutting Length 508mm. Spindle Speed to 4000 rpm. Spindle Motor Power 15kW. Bar Capacity 76mm. Distance Between Centres 610mm. Turret type VDI 40. Turret Positions 10. Tool setter. Coolant. Tailstock. Interlocked guards. Low ...</p>
12		<p>Victor V-Turn 20 CNC Lathe with Fanuc OT Control. Year 1995</p> <p>Fanuc OT Control. Tailstock. 10 station turret. 3 Jaw chuck. Serial Number MA1194</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
13		<p>XYZ PROTURN 350 CNC Lathe with Proto Trak LX2 Control. Year 1998</p> <p>Swing over bed 350mm. Distance between centres 1000mm. Spindle speeds 25 – 3000 rpm. Swing Over Cross Slide 194mm, Spindle bore 54mm. Spindle motor 7.5 HP. 3 point steady. Fitted with 250mm dia. 3 jaw chuck. Quick change toolpost.</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge ...</p>

Lot no.	Description
14	<div></div> <p>COLCHESTER Tornado A90 CNC Lathe with MBF1000 Barfeed. GE Fanuc 21i-T Control. Year 2000</p> <p>Max swing 410 mm. Max turned dia 230 mm. X/Y Travel 200/450 mm. Spindle Centre height from floor 900 mm. Spindle bore 61 mm. 10 Station Turret. Collet Chuck. Collets. Parts Catcher. 2300Kg.</p> <p>Location - Oldham. This lot can be loaded to flatbed vehicle free of charge</p>
15	<div></div> <p>ADIRA Model QHD 7025 BI Hydraulic Pressbrake with NC Backgauge. PM Control. Year 1996</p> <p>Maximum bending length 2500mm. Tooling Length 2550mm. Distance between uprights 2050mm Throat depth 250mm. Maximum stroke 100mm. Open height (without tooling) 310mm. Shut height (without tooling) 210mm. Bed top width 125mm. Approach speed 80 mm/s. Pressing speed 8.5 mm/s. Main motor power 5 kW. Volume ...</p>
16	<div></div> <p>YANG Eagle SMV 1000 Vertical Machining Centre with 4th Axis Attachment</p> <p>24 Station ATC, Table Size 1070mm x 500mm, X Travel 1020mm, Y Travel 510mm, Z Travel 510mm. Spindle taper 40 ISO. Fitted with 4th Axis Attachment. Serial No.21-1202. Coolant/Swarf Tank. Year 2000. Fanuc Oi-MB Control</p> <p>Location - Bolton. This lot can be loaded to flatbed vehicle free of charge</p>
17	<div></div> <p>NAKAMURA Tome ST-4SLM CNC Lathe</p> <p>Swing over covers 650mm. Swing over cross slide 500mm. Distance between centres 1300mm. 12 station turret. Motor power 15/18.5 kW. Fitted with 250mm dia. 3 jaw hydraulic chuck with Footpedal. Swarf conveyor. Fixed turret tooling & live tooling attachments. Fanuc 11TE-A CNC Control. Serial No. C32604</p> <p>Located ...</p>








Lot no.		Description
18		<p>KRV 3000 Turret Mill</p> <p>Table size 1370mm x 304mm. Spindle speeds 70 - 3600 rpm (inf.variable). Spindle taper 40 ISO. Power feeds long & cross. Serial No.8294. Year 1997.</p> <p>Location - Bolton</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
19		<p>KRV 2000 Turret Mill - Power feed needs attention</p> <p>Table size 1270mm x 304mm. Spindle taper R8. Spindle speeds 60 - 4200 rpm (infinitely variable) . Serial No.8881. Year 1999</p> <p>Please note the Longitudinal table feed unit needs renewing.</p> <p>Location - Bolton</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
20		<p>HERBERT 47V Heavy Duty Vertical Milling machine</p> <p>Table size 72" x 17". Spindle speeds (slow) 21-750 rpm (fast) 43-1525. Spindle taper 50 ISO. Motor 7.5/15 hp. Coolant. Interlocking guards</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
21		<p>THOMAS Model 275 Super Cut Off Saw</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>

Lot no.		Description
22		<p>XYZ 1645 Lathe Gap Bed Centre Lathe with DRO - Headstock requires attention</p> <p>Swing over bed 400mm. Swing over cross slide 215mm. Spindle bore 52mm. Quick change toolpost . Spindle speeds 40-2200 rpm. Distance between centres 1200mm. Fitted with 250mm dia 3 jaw chick. Newall Topaz DRO. Coolant.</p> <p>Please note Headstock requires attention.</p> <p>Location - Bolton</p> <p>This lot can be loaded to ...</p>
23		<p>XYZ 2400 Gap Bed Centre Lathe with DRO</p> <p>Swing over bed 620mm. Swing over cross slide 425mm. Swing in gap 880mm. Distance between centres 2225mm. Spindle speeds 30 - 1500 rpm. Spindle bore 80mm. Quick change toolpost. 3 point travelling steady. 315mm dia 3 & 4 jaw chucks. Footbrake. Newall C80 DRO. Serial No. 45530. Year 2002.</p> <p>Location - Bolton ...</p>
24		<p>MILLENIUM 3000 Gap Bed Lathe</p> <p>SONY DRO. 300mm dia x 1800mm. Lo volt light. 3 way tool post. 3 Jaw chuck</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
25		<p>COLCHESTER Student 1800 x 25" Gap Bed Lathe</p> <p>Swing over bed 13. Distance between centres 25. Speeds 22-1800 rpm. 4 way toolpost</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
26		<p>KEMP Fume Extractor</p> <p>Location - Bolton</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
27		Open Lot








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Lot no.		Description
28		<p>GATE Profitdril WR40 5ft Radial Arm Drill</p> <p>Spindle taper 4 MT. Spindle speeds 50 – 2240 rpm. Feeds 0.06 - 1.1mm/rev. Safety brake. Coolant pump. Machine light. Motor 5HP</p> <p>Location - Bolton</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
29		<p>JONES & SHIPMAN 540P Hydraulic Surface Grinder. Diaform Attachment & Magnetic Chuck</p> <p>Power rise & fall. 18 x 6 Eclipse Magnetic chuck. Diaform Attachment. Serial No. BO 91079</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
30		<p>Heavy Duty 1000Kg Tipping Skip</p> <p>SWL 1000Kg</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
31		<p>Heavy Duty 1000Kg Tipping Skip</p> <p>SWL 1000Kg</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
32		<p>MACC TRS30 Metal Chop Saw</p> <p>On stand / table</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>








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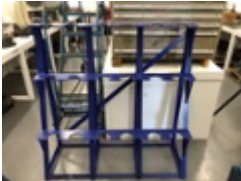




Lot no.		Description
33		Victor Pro 15 Floor Polisher 1100w 13amp with 3 new polishing heads Located in Oldham
34		Rex Rotostock Threading Machine Model: CA75-80ADX Capacity 1/2 " - 3" Located in Oldham
35		Lorch S3 Mobil Speed Pulse Mig Welder On stand with auto tint welding mask Located in Oldham
36		Ridgid 300 Pipe Threading Machine Located in Oldham
37		MUREX Transmig 350i MIG/TIG Welder with Transmatic 4 x 4P Wire Feed Unit 5 - 300A 63v 50hZ. Serial Number P1408 031 Located in Oldham
38		Ridgid Pipe Threading Machine 1/8" - 5" pipe Located in Oldham
39		OMT Rotary Table Serial Number 49. On stand Located in Oldham








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Lot no.		Description
40		Nordson Encore LT Powder Coating Machine 240v. Serial No. AA18C08814 Located in Oldham
41		Record Tube Bender Located in Oldham
42		Dexion Tool Chest 1000mm x 720mm x 720mm Located in Oldham
43		Tool Chest 7 Drawers. 1090mm x 1060mm x 750mm Located in Oldham
44		De-buring Stone Rumbler Located in Oldham
45		Viceroy Sharp Edge Lapping Machine 16" Stone. Serial No TOS12-18705 Located in Oldham
46		Morrisflex Linishing Machine Located in Oldham

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Lot no.		Description
47		Weldmet Plasma Cutter 40/80 Plasma Cutter. 40A - 80A/115V Located in Oldham
48		Silverline AC Welder 230/400v Model:868773 Located in Oldham
49		Enerpac Press On bench 900mm x 900mm x 600mm Located in Oldham
50		Jones and Shipman Wheel Balancing Stand Includes accessories Located in Oldham
51		Gravograph Engraving Machine IS6000 Located in Oldham
52		PM Model SR207 Punch Grinding Machine Located in Oldham
53		Parkson Gear Tester Parkson 9" Rolling Gear Tester with worm bracket Located in Oldham








Lot no.		Description
54		Kaeser Compressor Complete with Tank and Dryer Serial No. 36812/011 250 Ltr, Class 2, Dryer BEKO Drypoint RA Located in Oldham
55		Selection of Box Tables and Angle Plates Located in Oldham
56		Machine Tool Holder Rack 1400mm x 1400mm Located in Oldham
57		2 x Lathe Steady Holder Racks 330mm x 280mm x 160mm Located in Oldham
58		Cincinnati Vertical Milling Head Located in Oldham
59		Rotary 4th Axis Located in Oldham
60		Manual Rotary Indexing Attachment Located in Oldham

Lot no.		Description
61		Manual Rotary Indexing Attachment Located in Oldham
62		V Blocks 700mm Across length Located in Oldham
63		Sealey Manual Miller Model:SM25/M Located in Oldham
64		Small Angle Plates Located in Oldham
65		Assorted Angle Plates and Angled Right Arms Plates Adjustable Located in Oldham
66		Assorted V Blocks Located in Oldham
67		Baty Shadowgraph / Projector BATY Shadowgraph with Heidenhain control. Type R11XL. Serial no. SXL2887 Located in Oldham

Lot no.		Description
68		FANUC System P - Model G Mate
69		ABBE P01 Comparator Located in Oldham
70		Manual 4th Axis 12" 3 Jaw Chuck Located in Oldham
71		Scot Rotary Table 9" 3 Jaw Chuck Located in Oldham
72		2 x Quick Release Machine Vices 400mm x 160mm Located in Oldham
73		1 x Quick Release vice Plus spare parts Located in Oldham
74		2 x Quick Release Vices 400mm x 160mm Located in Oldham

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Lot no.		Description
75		2 x Quick Release Vices 400mm x 160mm Located in Oldham
76		Manual 4th Axis 6" 3 Jaw Chuck
77		Taylor-Taylor & Hobson No 1901 3" Chuck on angle plate
78		10" Rotary Table
79		12" Rotary Table
80		Marlco Rotary 5" Chuck
81		6" Electric Rotary Chuck Located in Oldham

Lot no.		Description
82		3 x High Pressure Coolant Pumps On Pallet Located in Oldham
83		New Himel Electric Cabinet 700mm x 600mm x 210mm
84		4 x Box Tables 600mm x 400mm x 360mm
85		Assorted Spacer Blocks
86		Lin Bin Rack 550mm x 500mm x 300mm
87		Unused ABB Electric Motor Located in Oldham
88		Unused ABB Electric Motor Located in Oldham

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Lot no.		Description
89		5" Machine Vice
90		Elliot 7" Machine Vice Located in Oldham
91		6" Machine Vice Located in Oldham
92		6" Hylo Rotary Vice Located in Oldham
93		6" Machine Vice
94		6" Machine Vice Located in Oldham
95		6" Machine Vice Located in Oldham








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Lot no.		Description
96		6" Machine Vice
97		8" Machine Vice Located in Oldham
98		4 1/2 " Angled Machine Vice Located in Oldham
99		4" Machine Vice Located in Oldham
100		6" Machine Vice Located in Oldham
101		6" Machine Vice Located in Oldham
102		6" Machine Vice Located in Oldham








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Lot no.		Description
103		6" Machine Vice Located in Oldham
104		6" Machine Vice Located in Oldham
105		6" Machine Vice
106		6" Machine Vice Located in Oldham
107		8" Machine Vice Located in Oldham
108		Outside Micrometer Set In wooden box. 0-6" 0.0001 Located in Oldham
109		Auto Test Compression Tester In case Located in Oldham








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Lot no.		Description
110		OMT Sight In case Located in Oldham
111		Marlco Keyway Broaches In case Located in Oldham
112		Quick Thread Threading Attachment In case Located in Oldham
113		Quick Thread Threading Attachment In case Located in Oldham
114		Marlco Keyway Broaches In case Located in Oldham
115		Keyway Broach In case
116		Outside Micrometer Set 0-150mm 0.01mm Located in Oldham








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Lot no.		Description
117		Micrometer Setting Gauges 150mm - 275mm
118		Outside Micrometer Set 150mm - 300mm (2 missing)
119		Bench Polisher With Guards. 240v Located in Oldham
120		Draper Bench Grinder With Guards Located in Oldham
121		Magnetic Table 430 x 228 mm Located in Oldham
122		Magnetic Table 430 x 228 mm Located in Oldham
123		Eclipse Demagnetiser

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Lot no.		Description
124		Double Ended Sander / Linisher New spare sanding belts
125		2 Ton Car Trolley Jack Located in Oldham
126		BOSCH GBH Hammer Drill In case. 110v Located in Oldham
127		Makita Drills x 2 In case Located in Oldham
128		Tornado Nail Gun In case Located in Oldham
129		Red Rooster Tester Located in Oldham
130		Air Sander 240v Located in Oldham

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Lot no.		Description
131		Makita Belt Sander Located in Oldham
132		Wolf Air Compressor 1.5hp Loaded free of charge to flat bed vehicle Located in Oldham
133		Sand Blasting Tank Loaded free of charge to flat bed vehicle Located in Oldham
134		Box of assorted used Lin Bins Loaded free of charge to flat bed vehicle Located in Oldham
135		Qualters & Smith HackSaw 3 phase with safety cut out kick board Loaded free of charge to flat bed vehicle Located in Oldham
136		Hydrafeed Transporter Parts Catcher Model: TRN Loaded free of charge to flat bed vehicle Located in Oldham
137		Hydrafeed Multifeed MX-18 With extension piece Loaded free of charge to flat bed vehicle Located in Oldham