

machinebidder

ONLINE AUCTION SALE - CNC & CONVENTIONAL
MACHINERY (170657)

(Ends: 10 Oct 2019)

ONLINE AUCTION SALE - CNC & Conventional Machine Tools (170652)

Summary of items to include:

HAAS VF6 Vertical Machining Centre. Haas Control. Year 2003. **HAAS VF6** Vertical Machining Centre. Haas Control. Year 2005. **CINCINNATI** 1000 Vertical Machining Centre. Year 2003. **LEADWELL V30** Vertical Machining Centre. Fancu 21-M Control. Year 2003. **LEADWELL V30** Vertical Machining Centre. Fancu 21-M Control. Year 2002. **BRIDGEPORT VMC800/22** Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996. **BRIDGEPORT VMC800/22** Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996. **BRIDGEPORT VMV760/22** Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996. **BRIDGEPORT VMV760/22** Vertical Machining Centre with 4th Axis Attachment. Heidenhain TNC370 Control. Year 1996. **HAAS SL-20TBCE** CNC Lathe with Servo Barfeed. Haas Control. Year 2008. **DOOSAN S310** CNC Lathe with Swarf Conveyor. Fancu 21-iT Control. **MULTI-FEED MX-1B** Barfeed. **COLCHESTER** Tornado A90 CNC Lathe with MBF1000 Barfeed. GE Fancu 21i-T Control. Year 2000. **AND MANY MORE**

Lot no.	Description
1	 <p>HAAS VF6 Vertical Machining Centre. Haas Control. Year 2003</p> <p>Table Size 1626mm x 711mm. Travels X/Y/Z 1626mm/813mm/762mm. Spindle Speeds 0 – 8100 rpm. Spindle Power 30 HP. Toolchanger 24 Capacity. Tooling Probe. Spindle Taper BT40. Through Spindle Coolant. Interlocked guards, Low Volt Light, Programmable Coolant Nozzle, Manuals, Swarf Auger.</p> <p>Location - Oldham. ...</p>
2	 <p>HAAS VF6 Vertical Machining Centre. Haas Control. Year 2005</p> <p>Table Size 1626mm x 711mm. Travels X/Y/Z 1626mm/813mm/762mm. Spindle Speeds 0 - 12,000 rpm. Spindle Power 30 HP. Toolchanger 24 Capacity. Tooling Probe. Spindle Taper BT40. Through Spindle Coolant. Interlocked guards, Low Volt Light, Programmable Coolant Nozzle, Manuals, USB Port, Swarf Auger. 4th Axis ...</p>

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**Lot
no.**

Description

3



CINCINNATI 2 1000 Arrow Vertical Machining Centre with Fanuc 18iMB Control. Year 2003

Table Size 1120 x 510mm Travels 1016 x 510 x 558mm ATC 30. 6000 rpm. Fanuc 18iMB Control

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

4



LEADWELL V30 Vertical machining Centre with Fanuc 21-M Control. Year 2003

20 Tool ATC, Table size 890mm x 395mm, Travels X axis 800mm, Y axis 400mm, Z axis 500mm - Spindle speed 6000rpm, Spindle Taper BT 40

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

5



LEADWELL V30 Vertical machining Centre with Fanuc 21-M Control. Year 2002

21 Tool ATC, Table size 890mm x 395mm, Travels X axis 800mm, Y axis 400mm, Z axis 500mm - Spindle speed 6000rpm, Spindle Taper BT 40

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

6



BRIDGEPORT VMC800/22 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996

Table size 1000 mm x 490 mm. X/Y/Z travels 800mm/510mm/500mm. Spindle speeds to 6,000 rpm. Spindle taper BT40. Auto toolchanger 22. Table loading 750kgs. Heidenhain TNC 370 Control.

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

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Lot
no.

Description

7



BRIDGEPORT VMC800/22 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996

Table size 1000 mm x 490 mm. X/Y/Z travels 800mm/510mm/500mm. Spindle speeds to 6,000 rpm. Spindle taper BT40. Auto toolchanger 22. Table loading 750kgs. Heidenhain TNC 370 Control

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

8



BRIDGEPORT VMC 760/22 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1995

Table size 1000 mm x 490 mm. X/Y/Z travels 760 mm/510 mm/480 mm . Spindle speeds 40 – 6000 rpm. Spindle taper BT40. Automatic tool changer 22. Heidenhain TNC 370

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

9



DOOSAN S310 CNC Lathe with Swarf Conveyor. Fanuc 21-iT Control.

Swing over bed 500 mm. Max turning dia 310 mm. Distance between centres 450 mm. Spindle speeds 40 - 4500 rpm. Tailstock. LxWxH 1746 x 2430 x 1710 mm. Weight 3300Kg

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

10



BRIDGEPORT VMV760/22 Vertical Machining Centre with 4th Axis Attachment. Heidenhain TNC370 Control. Year 1996

Table size 1000 mm x 490 mm. X/Y/Z travels 760 mm/510 mm/480 mm . Spindle speeds 40 – 6000 rpm. Spindle taper BT40. Automatic tool changer 22. Heidenhain TNC 370

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

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**Lot
no.**

Description

11



HAAS SL-20TBCE CNC Lathe with Barfeed. Haas Control. Year 2008

Complete with Servo Bar 300 Bar feed. Maximum Turning diameter 262mm. Maximum Cutting Length 508mm. Spindle Speed to 4000 rpm. Spindle Motor Power 15kW. Bar Capacity 76mm. Distance Between Centres 610mm. Turret type VDI 40. Turret Positions 10. Tool setter. Coolant. Tailstock. Interlocked guards. Low ...

12



Victor V-Turn 20 CNC Lathe with Fanuc OT Control. Year 1995

Fanuc OT Control. Tailstock. 10 station turret. 3 Jaw chuck. Serial Number MA1194

Location - Oldham

This lot can be loaded to flatbed vehicle free of charge

13



XYZ PROTURN 350 CNC Lathe with Proto Trak LX2 Control. Year 1998

Swing over bed 350mm. Distance between centres 1000mm. Spindle speeds 25 – 3000 rpm. Swing Over Cross Slide 194mm, Spindle bore 54mm. Spindle motor 7.5 HP. 3 point steady. Fitted with 250mm dia. 3 jaw chuck. Quick change toolpost.

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge ...

14



COLCHESTER Tornado A90 CNC Lathe with MBF1000 Barfeed. GE Fanuc 21i-T Control. Year 2000

Max swing 410 mm. Max turned dia 230 mm. X/Y Travel 200/450 mm. Spindle Centre height from floor 900 mm. Spindle bore 61 mm. 10 Station Turret. Collet Chuck. Collets. Parts Catcher. 2300Kg.

Location - Oldham. This lot can be loaded to flatbed vehicle free of charge

machinebidder

Lot
no.

Description

15



ADIRA Model QHD 7025 BI Hydraulic Pressbrake with NC Backgauge. PM Control. Year 1996

Maximum bending length 2500mm. Tooling Length 2550mm. Distance between uprights 2050mm Throat depth 250mm. Maximum stroke 100mm. Open height (without tooling) 310mm. Shut height (without tooling) 210mm. Bed top width 125mm. Approach speed 80 mm/s. Pressing speed 8.5 mm/s. Main motor power 5 kW. Volume ...

16



YANG Eagle SMV 1000 Vertical Machining Centre with 4th Axis Attachment

24 Station ATC, Table Size 1070mm x 500mm, X Travel 1020mm, Y Travel 510mm, Z Travel 510mm. Spindle taper 40 ISO. Fitted with 4th Axis Attachment. Serial No.21-1202. Coolant/Swarf Tank. Year 2000. Fanuc Oi-MB Control

Location - Bolton. This lot can be loaded to flatbed vehicle free of charge

17



NAKAMURA Tome ST-4SLM CNC Lathe

Swing over covers 650mm. Swing over cross slide 500mm. Distance between centres 1300mm. 12 station turret. Motor power 15/18.5 kW. Fitted with 250mm dia. 3 jaw hydraulic chuck with Footpedal. Swarf conveyor. Fixed turret tooling & live tooling attachments. Fanuc 11TE-A CNC Control. Serial No. C32604

Located ...

18



KRV 3000 Turret Mill

Table size 1370mm x 304mm. Spindle speeds 70 - 3600 rom (inf.variable). Spindle taper 40 ISO. Power feeds long & cross. Serial No .8294. Year 1997.

Location - Bolton

This lot can be loaded to flatbed vehicle free of charge

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**Lot
no.**

Description

19



KRV 2000 Turret Mill - Power feed needs attention

Table size 1270mm x 304mm. Spindle taper R8. Spindle speeds 60 - 4200 rpm (infinitely variable) . Serial No.8881. Year 1999

Please note the Longitudinal table feed unit needs renewing.

Location - Bolton

This lot can be loaded to flatbed vehicle free of charge

20



HERBERT 47V Heavy Duty Vertical Milling machine

Table size 72" x 17". Spindle speeds (slow) 21-750 rpm (fast) 43-1525. Spindle taper 50 ISO. Motor 7.5/15 hp. Coolant. Interlocking guards

Location - Oldham

This lot can be loaded to flatbed vehicle free of charge

21



THOMAS Model 275 Super Cut Off Saw

Location - Oldham

This lot can be loaded to flatbed vehicle free of charge

22



XYZ 1645 Lathe Gap Bed Centre Lathe with DRO - Headstock requires attention

Swing over bed 400mm. Swing over cross slide 215mm. Spindle bore 52mm. Quick change toolpost . Spindle speeds 40-2200 rpm. Distance between centres 1200mm. Fitted with 250mm dia 3 jaw chuck. Newall Topaz DRO. Coolant.

Please note Headstock requires attention.

Location - Bolton

This lot can be loaded to ...

machinebidder

**Lot
no.**

Description

23



XYZ 2400 Gap Bed Centre Lathe with DRO

Swing over bed 620mm. Swing over cross slide 425mm. Swing in gap 880mm. Distance between centres 2225mm. Spindle speeds 30 - 1500 rpm. Spindle bore 80mm. Quick change toolpost. 3 point travelling steady. 315mm dia 3 & 4 jaw chucks. Footbrake. Newall C80 DRO. Serial No. 45530. Year 2002.

Location - Bolton ...

24



MILLENIUM 3000 Gap Bed Lathe

SONY DRO. 300mm dia x 1800mm. Lo volt light. 3 way tool post. 3 Jaw chuck

Location - Oldham

This lot can be loaded to flatbed vehicle free of charge

25



COLCHESTER Student 1800 x 25" Gap Bed Lathe

Swing over bed 13. Distance between centres 25. Speeds 22-1800 rpm . 4 way toolpost

Location - Oldham

This lot can be loaded to flatbed vehicle free of charge

26



KEMP Fume Extractor

Location - Bolton

This lot can be loaded to flatbed vehicle free of charge

27

Open Lot

28








GATE Profitdril WR40 5ft Radial Arm Drill

Spindle taper 4 MT. Spindle speeds 50 – 2240 rpm. Feeds 0.06 - 1.1mm/rev. Safety brake. Coolant pump. Machine light. Motor 5HP

Location - Bolton

This lot can be loaded to flatbed vehicle free of charge

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Lot no.	Description
29	 <p>JONES & SHIPMAN 540P Hydraulic Surface Grinder. Diaform Attachment & Magnetic Chuck</p> <p>Power rise & fall. 18 x 6 Eclipse Magnetic chuck. Diaform Attachment. Serial No. BO 91079</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
30	 <p>Heavy Duty 1000Kg Tipping Skip</p> <p>SWL 1000Kg</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
31	 <p>Heavy Duty 1000Kg Tipping Skip</p> <p>SWL 1000Kg</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
32	 <p>MACC TRS30 Metal Chop Saw</p> <p>On stand / table</p> <p>Location - Oldham</p> <p>This lot can be loaded to flatbed vehicle free of charge</p>
33	 <p>Victor Pro 15 Floor Polisher</p> <p>1100w 13amp with 3 new polishing heads</p> <p>Located in Oldham</p>

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**Lot
no.**

Description

34



Rex Rotostock Threading Machine Model: CA75-80ADX

Capacity 1/2 " - 3"

Located in Oldham

35



Lorch S3 Mobil Speed Pulse Mig Welder

On stand with auto tint welding mask

Located in Oldham

36



Ridgid 300 Pipe Threading Machine

Located in Oldham

37



MUREX Transmig 350i MIG/TIG Welder with Transmatic 4 x 4P Wire Feed Unit

5 - 300A 63v 50hZ. Serial Number P1408 031

Located in Oldham

38



Ridgid Pipe Threading Machine

1/8" - 5" pipe

Located in Oldham

39



OMT Rotary Table

Serial Number 49. On stand

Located in Oldham

40



Nordson Encore LT Powder Coating Machine

240v. Serial No. AA18C08814

Located in Oldham

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**Lot
no.**

Description

41



Record Tube Bender

Located in Oldham

42



Dexion Tool Chest

1000mm x 720mm x 720mm

Located in Oldham

43



Tool Chest

7 Drawers. 1090mm x 1060mm x 750mm

Located in Oldham

44



De-buring Stone Rumbler

Located in Oldham

45



Viceroy Sharp Edge Lapping Machine

16" Stone. Serial No TOS12-18705

Located in Oldham

46



Morrisflex Linishing Machine

Located in Oldham

47



Weldmet Plasma Cutter 40/80

Plasma Cutter. 40A - 80A/115V

Located in Oldham

machinebidder

**Lot
no.**

Description

48



Silverline AC Welder 230/400v Model:868773

Located in Oldham

49



Enerpac Press

On bench 900mm x 900mm x 600mm

Located in Oldham

50



Jones and Shipman Wheel Balancing Stand

Includes accessories

Located in Oldham

51



Gravograph Engraving Machine IS6000

Located in Oldham

52



PM Model SR207 Punch Grinding Machine

Located in Oldham

53



Parkson Gear Tester

Parkson 9" Rolling Gear Tester with worm bracket

Located in Oldham

54



Kaeser Compressor Complete with Tank and Dryer

Serial No. 36812/011 250 Ltr, Class 2, Dryer BEKO Drypoint RA

Located in Oldham

machinebidder

**Lot
no.**

Description

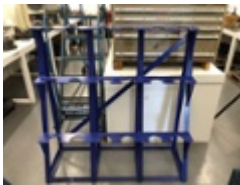
55



Selection of Box Tables and Angle Plates

Located in Oldham

56



Machine Tool Holder Rack

1400mm x 1400mm

Located in Oldham

57



2 x Lathe Steady Holder Racks

330mm x 280mm x 160mm

Located in Oldham

58



Cincinnati Vertical Milling Head

Located in Oldham

59



Rotary 4th Axis

Located in Oldham

60



Manual Rotary Indexing Attachment

Located in Oldham








61



Manual Rotary Indexing Attachment

Located in Oldham

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Lot no.	Description
62	 <p>V Blocks 700mm Across length Located in Oldham</p>
63	 <p>Sealey Manual Miller Model:SM25/M Located in Oldham</p>
64	 <p>Small Angle Plates Located in Oldham</p>
65	 <p>Assorted Angle Plates and Angled Right Arms Plates Adjustable Located in Oldham</p>
66	 <p>Assorted V Blocks Located in Oldham</p>
67	 <p>Baty Shadowgraph / Projector BATY Shadowgraph with Heidenhain control. Type R11XL. Serial no. SXL2887 Located in Oldham</p>
68	 <p>FANUC System P - Model G Mate</p>

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**Lot
no.**

Description

69



ABBE P01 Comparator

Located in Oldham

70



Manual 4th Axis

12" 3 Jaw Chuck

Located in Oldham

71



Scot Rotary Table

9" 3 Jaw Chuck

Located in Oldham

72



2 x Quick Release Machine Vices

400mm x 160mm

Located in Oldham

73



1 x Quick Release vice

Plus spare parts

Located in Oldham

74



2 x Quick Release Vices

400mm x 160mm

Located in Oldham

75



2 x Quick Release Vices

400mm x 160mm

Located in Oldham

machinebidder

**Lot
no.**

Description

76



Manual 4th Axis
6" 3 Jaw Chuck

77



Taylor-Taylor & Hobson No 1901
3" Chuck on angle plate

78



10" Rotary Table

79



12" Rotary Table

80



Marlco Rotary 5" Chuck

81










6" Electric Rotary Chuck
Located in Oldham

82




3 x High Pressure Coolant Pumps
On Pallet
Located in Oldham

machinebidder


Lot no.	Description
83	New Himel Electric Cabinet 700mm x 600mm x 210mm
	
84	4 x Box Tables 600mm x 400mm x 360mm
	
85	Assorted Spacer Blocks
	
86	Lin Bin Rack 550mm x 500mm x 300mm
	
87	Unused ABB Electric Motor Located in Oldham
	
88	Unused ABB Electric Motor Located in Oldham
	
89	5" Machine Vice
	


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Lot no.	Description
90	 Elliot 7" Machine Vice Located in Oldham

91	 6" Machine Vice Located in Oldham
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92	 6" Hylo Rotary Vice Located in Oldham
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93	 6" Machine Vice
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94	 6" Machine Vice Located in Oldham
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95	 6" Machine Vice Located in Oldham
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96	 6" Machine Vice
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Lot no.	Description
97	8" Machine Vice Located in Oldham



98	4 1/2 " Angled Machine Vice Located in Oldham
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99	4" Machine Vice Located in Oldham
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100	6" Machine Vice Located in Oldham
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101	6" Machine Vice Located in Oldham
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102	6" Machine Vice Located in Oldham
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103	6" Machine Vice Located in Oldham
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machinebidder

Lot no.	Description
104	 6" Machine Vice Located in Oldham
105	 6" Machine Vice
106	 6" Machine Vice Located in Oldham
107	 8" Machine Vice Located in Oldham
108	 Outside Micrometer Set In wooden box. 0-6" 0.0001 Located in Oldham
109	 Auto Test Compression Tester In case Located in Oldham
110	 OMT Sight In case Located in Oldham

machinebidder

**Lot
no.**

Description

111



Marlco Keyway Broaches

In case

Located in Oldham

112



Quick Thread Threading Attachment

In case

Located in Oldham

113



Quick Thread Threading Attachment

In case

Located in Oldham

114



Marlco Keyway Broaches

In case

Located in Oldham

115



Keyway Broach

In case

116



Outside Micrometer Set

0-150mm 0.01mm

Located in Oldham




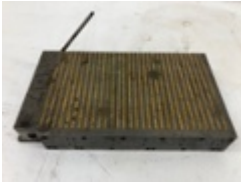
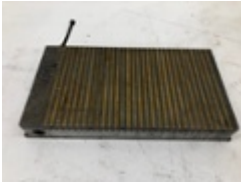


117



Micrometer Setting Gauges

150mm - 275mm

machinebidder

Lot no.		Description
118		Outside Micrometer Set 150mm - 300mm (2 missing)
119		Bench Polisher With Guards. 240v Located in Oldham
120		Draper Bench Grinder With Guards Located in Oldham
121		Magnetic Table 430 x 228 mm Located in Oldham
122		Magnetic Table 430 x 228 mm Located in Oldham
123		Eclipse Demagnetiser
124		Double Ended Sander / Linisher New spare sanding belts

machinebidder

**Lot
no.**

Description

125



2 Ton Car Trolley Jack

Located in Oldham

126



BOSCH GBH Hammer Drill

In case. 110v

Located in Oldham

127



Makita Drills x 2

In case

Located in Oldham

128



Tornado Nail Gun

In case

Located in Oldham

129



Red Rooster Tester

Located in Oldham

130



Air Sander

240v

Located in Oldham

131



Makita Belt Sander

Located in Oldham

machinebidder

**Lot
no.**

Description

132



Wolf Air Compressor

1.5hp

Loaded free of charge to flat bed vehicle

Located in Oldham

133



Sand Blasting Tank

Loaded free of charge to flat bed vehicle

Located in Oldham

134



Box of assorted used Lin Bins

Loaded free of charge to flat bed vehicle

Located in Oldham

135



Qualters & Smith HackSaw

3 phase with safety cut out kick board

Loaded free of charge to flat bed vehicle

Located in Oldham

136



Hydrafeed Transporter Parts Catcher Model: TRN

Loaded free of charge to flat bed vehicle

Located in Oldham

137



Hydrafeed Multifeed MX-18

With extension piece

Loaded free of charge to flat bed vehicle

Located in Oldham
