

machinebidder

ONLINE AUCTION SALE - CNC &
CONVENTIONAL MACHINERY (170652)

(Ends: 2019-04-25 14:00:00.0)

ONLINE AUCTION SALE - CNC & Conventional Machine Tools (170652)

Summary of items to include:

MORGAN RUSHWORTH PBXS CNC 4100/300 Hydraulic Downstroking Pressbrake. Year 2014. HURCO TM8 CNC Lathe with Max Control. Year 2008 MIYANO BNC-34C2 CNC Lathe with Fanuc 21-T Control. Year 1997. MAZAK Integrex 60 - 1500C CNC Chucking Lathe with Mazatrol T-32 Control. Year 1992. MAZAK Integrex 40 CNC Lathe with Mazatrol T32-3 Control. Year 1994. XYZ PROTURN 350 CNC Lathe with Proto Trak LX2 Control. Year 1998. COLCHESTER Tornado A90 CNC Lathe with GE Fanuc 21i-T Control. Year 2000. HARRISON VHS 450 Gap Bed CNC Lathe with Fanuc OT Control. MENTI TORNIO Model 214 CNC Lathe Year 2003. COLCHESTER Tornado 310 CNC Slantbed Lathe with Fanuc 21i-T Control. Year 1998. **AND MANY MORE**

Lot no.		Description
1		MORGAN RUSHWORTH PBXS CNC 4100/300 Hydraulic Downstroking Pressbrake. Year 2014 Capacity 4100mm x 300 Tons. maximum stroke 320mm. ESA S560 Touch screen controller. Fiessler Elektronik Akas-LC II safety light guards. Machine hours 1105. Tooling. Year 2014 (Dec)
2		HURCO TM8 CNC Lathe with Max Control. Year 2008 X Axis Travel: 203mm. Y Axis Travel: 508mm. Swing Over Cross Slide: 335mm. Distance Between Centres: 597mm. Max Cutting Diameter: 356mm Max Cutting Length: 483mm. Max Spindle Speed: 4800rpm. Draw Tube Diameter: 52mm. Peak Spindle Power: 19 hp. Motor Torque (Nm): 155. Rapid Transverse x, X (m/min): 19, ...
3		MIYANO BNC-34C2 CNC Lathe with Fanuc 21-T Control. Year 1997 Maximum swing 230 mm. Maximum dia. turned 100 mm. Maximum turned length 230 mm. Bar capacity 34 mm. X axis travel 125 mm Z axis travel 280 mm Spindle speeds 170 – 5,000 rpm. Turret positions 8 station. Sameca barfeed.
4		MAZAK Integrex 60 - 1500C CNC Chucking Lathe with Mazatrol T-32 Control. Year 1992 Maximum swing 915 mm. Distance between centres 2000 mm. Maximum workpiece dia. 802 mm. X axis 700 mm. Z axis 2035 mm. Spindle bore 118 mm. Toolchanger capacity 30. Fitted with 610 mm dia 3 Jaw Hydraulic Chuck. Swarf Conveyor. Year 1992.

Lot no.		Description
5		MAZAK Integrex 40 CNC Lathe with Mazatrol T32-3 Control.Year 1994 Maximum swing 560 mm. Maximum shaft dia. 400 mm. Distance between centres 2000mm. Toolchanger capacity 30. Live Tooling. X Axis 615 mm. Z Axis 2122 mm. Main motor 40 HP. Chuck dia. Pratt 450mm dia. HSQC 3 jaw. Swarf conveyor. Overload detection.
6		XYZ PROTURN 350 CNC Lathe with Proto Trak LX2 Control. Year 1998 Swing over bed 350mm. Distance between centres 1000mm. Spindle speeds 25 - 3000 rpm. Swing Over Cross Slide 194mm, Spindle bore 54mm. Spindle motor 7.5 HP. 3 point steady. Fitted with 250mm dia. 3 jaw chuck. Quick change toolpost.
7		COLCHESTER Tornado A90 CNC Lathe with MBF1000 Barfeed. GE Fanuc 21i-T Control. Year 2000 10 Station Turret. Collet Chuck. Collets. Parts Catcher
8		HARRISON VHS 450 Gap Bed CNC Lathe with Fanuc OT Control 3 Jaw Chuck. Swarf Converyor
9		MENTI TORNIO Model 214 CNC Lathe with Siemens Control. Twin Turret. Twin Chucks. Driven Tooling. Year 2003 Twin Turret. Twin Turret. Live Tooling. Complete with Large Quantity of Collets. Tooling. 3 Jaw Chuck
10		COLCHESTER Tornado 310 CNC Slantbed Lathe with Fanuc 21i-T Control.Year 1998. Swing over covers 530mm. Swing over carriage 330mm. Maximum machining diameter 300mm. Maximum turning length 600mm. Spindle nose A2-8. Spindle bore 90.5mm. Bar capacity 80mm. Maximum spindle speed 3000 rpm. Spindle motor power 26kW. Tailstock quill diameter 95mm. Tailstock quill taper No. 5 MT. Tailstock ...

Lot no.		Description
11		HITACHI SEIKI HT25S CNC Lathe - Not Running 3 jaw powered chuck, tailstock. Turret tooling & swarf conveyor. Serial No. HTS25436
12		HITACHI SEIKI HT25S CNC Lathe No tailstock. Serial No. HTS25276
13		HITACHI SEIKI HT25S CNC Lathe 3 jaw powered chuck, tailstock. Turret tooling & swarf conveyor. Serial No. HTS25560
14		HITACHI SEIKI HT40S CNC Lathe 3 jaw powered chuck, tailstock. Turret tooling & swarf conveyor. Serial No. HTS40171
15		HITACHI SEIKI HT25DM CNC Lathe 3 jaw powered chuck, tailstock. Twin Turrets, Live & Static Tooling & swarf conveyor. Serial No.HT25026
16		HITACHI SEIKI VS50 Vertical Machining Centre with Seicos (Fanuc) 18M Control. Year 1999 Table size 1120mm x 510mm. X/Y/Z travels 1000mm/510mm/450mm. Spindle speeds 15-4500 rpm. Spindle taper CAT 50. Table loading 750 kgs. Min/max distance table surface to spindle nose 150mm/600mm. ATC 30. Rapid traverse X & Y Axis 40000mm/min, Z 24000mm/min. Tooling. Machine Dimensions L x W x H: 2900 ...
17		HAAS VF2 Vertical Machining Centre. Year 1995. Needs Attention

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Lot no.		Description
18		HURCO VM1 Vertical Machining Centre with Max Control. Year 2002 X Axis Longitudinal Travel 660 mm. Y Axis Cross Table Travel 356mm. Z Axis Vertical Head Travel 457mm. Table Working Surface 760mm x 356mm. T Slots 3 x 18mm x 100mm Centres. Spindle Speed 0-8000 rpm. Rigid Tapping Up to 2000 rpm
19		BRIDGEPORT 760 Vertical Machining Centre with Heidenhain Control. Year 1994 4th Axis Attachment. Spindle Motor 11KW
20		CINCINNATI Milacron Arrow 500 Vertical Machining Centre with Heidenhain Control. Year 1997 Table size 700mm x 520mm. Year 1997
21		BRIDGEPORT VMC800/22 Vertical Machining Centre with Heidenhain TNC410 Control. Year 1998. Table size 1000 mm x 490 mm. X/Y/Z travels 800mm/510mm/500mm. Spindle speeds to 6,000 rpm. Spindle taper BT40. Auto toolchanger 22. Table loading 750kgs. Heidenhain TNC410 Control
22		BRIDGEPORT 1000/22 Vertical Machining Centre with Heidenhain TNC370. Control X/Y/Z: 1020/510/500mm, Table 1150 x 490mm, Spindle speed 40 – 6000 rpm, Spindle taper BT40, Spindle Motor 11kW, Heidenhain TNC370 Control, 22 Station ATC, Coolant, Low Volt light
23		BRIDGEPORT VMC800/22 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1996 Table size 1000 mm x 490 mm. X/Y/Z travels 800mm/510mm/500mm. Spindle speeds to 6,000 rpm. Spindle taper BT40. Auto toolchanger 22. Table loading 750kgs. Heidenhain TNC 370 Control
24		BRIDGEPORT VMC 760/22 Vertical Machining Centre with Heidenhain TNC370 Control. Year 1995 Table size 1000 mm x 490 mm. X/Y/Z travels 760 mm/510 mm/480 mm. Spindle speeds 40 – 6000 rpm. Spindle taper BT40. Automatic tool changer 22. Heidenhain TNC 370

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Lot no.		Description
25		XYZ PRO3000 3 Axis Turret Milling Machine with Proto Trak MX3 Control.Year 1996 Speeds Low 70 - 460 High 500 - 3600
26		BRIDGEPORT Turret Mill with Accurite DRO
27		FEELER AML618 Precision Lathe. Year 1989 Swing over bed 11. Distance between centres 18. Spindle speeds 135 – 2955 rpm (inf.var).Spindle bore 1.1/4. Multifix Type A quick change toolpost. 5 3&4 jaw chucks. Approx 32 collets. Motor power 1.5 HP. Newall SA100 Digital Readout. Serial No.7818036.
28		HARDINGE HC Precision Capstan Lathe 1. 1/16 collet capacity. 8 station turret. Speeds to 3000 rpm (inf.var). 5 3&4 jaw chucks. Collet chuck with 60 collets. Coolant pump. DRO. Serial No. HC8462 – T
29		GIDDINGS AND LEWIS Model MC Endomatic Facing & Centering Machine Type MC. 8 dia x 132 Capacity. Milling Motor Power 11 kW. Leadscrew vices. Machine Serial No. FM898
30		COLCHESTER Triumph 2000 Centre lathe 3 Jaw Chuck. Chuck Guard. 4 Way Tool Post. Lo-Volt Light. Serial Number No5/0004/05474/10
31		COLCHESTER Student 1800 Centre Lathe 3 Jaw Chuck. Chuck Guard. Serial Number 470007/07920

Lot no.		Description
32		COLCHESTER Mascot 1600 Gap Bed Lathe 3 Point Steady. 4 Way Toolpost. Chuck Guard.
33		CRAVEN Heavy Duty Centre Lathe Swing over bed 52". Swing over cross slide 40". Distance between centres 27ft. Chuck dia. 39". Steadies:1 x 29.5" dia. Motor power 37 kW. Swivel Toolpost & Compound Slide.Spindle bore 4"
34		LANG Model 14/A4 39H Bullet Head Type Heavy Duty Lathe Swing over bed 51". Swing over cross slide 36". Distance between centres 34ft. Chuck dia. 36". Spindle speeds Slow 6.5-115 rpm. Fast 19-330 rpm.. Motor power 22 kW.Steadies 1 x 25.5" dia. Machine complete with rear mounted Milling Head. Milling head spindle speeds 63-630 rpm. 30 Int taper. Main motor ...
35		LANG Bullet Head Type Heavy Duty Lathe Swing over bed 34. Swing over cross slide 22". Distance between centres 20.5ft. Chuck dia.30". Spindle bore 5.1/8". Motor power 15 kW. Steadies 1 x 21.2".dia
36		CRAVEN Heavy Duty Lathe Swing over bed 44.8". Swing over cross slide 31.4". Distance between centres 20ft. Chuck dia. 40". Motor power 15 kW.
37		AMADA SP30 Punching Machine Complete with Punches & Dies. Serial No. 301622. (1978)

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Lot no.		Description
38		THOMAS Model 275 Super Cut Off Saw
39		MAS VR64 Radial Arm Drilling Machine complete with 2 Box Tables.
40		COLCHESTER Mastiff 1400 Centre Lathe 4 way Tool Post. 3 Jaw
41		HERBERT 47V Heavy Duty Vertical Milling Machine Table size 72" x 17".Spindle speeds (slow) 21-750 rpm(fast) 43-1525.Spindle taper 50 ISO.Motor 7.5/15 hp. Coolant. Interlocking guards.
42		FELLOWS 61A Gear Shaper 18" x 5" face x 3½ DP. Quantity of Shaper Cutters
43		FLAMETEK CNC Profile Burner with Burny 2.5 Control Rail centres 82". Cutting bed size 80" wide x 156" long. Lenth of rail 180". Extraction unit. Burny 2.5 CNC Control
44		KASTO 24" capacity Heavy Duty Powered Hacksaw Powered Clamping

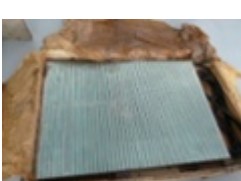
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Lot no.		Description
45		BRIDGEPORT VMC600 with Heidenhain Control. Year 1997. ATC 22. Serial Number 721162. Weight 2500Kg
46		HERBERT 4 Pillar Drilling Machine Adjustable Table. Speeds 104-562/36-215/450-2850/445-1455
47		Kepp Belt Grinder 75 - 2000. Serial no. 492232130
48		DEAN SMITH & GRACE Model 24SB Surfacing & Boring Lathe Swing over bed 24. Max distance chuck face to turret face 36.5. Spindle speeds 7.5-600 rpm. 6 station turret. Powered long, cross and compound slide. Screwcutting. Interlock chuck guard. Foot operated emergency stop. Coolant. Motor 12.5 HP. Fitted with 22 dia . 4 jaw chuck.
49		GISHOLT 5L Turret Lathe Machine has had a full motor rebuild, new electrical cabinet and new inverter giving infinitely variable spindle speeds
50		ADIRA QH-3015 Upstroking Hydraulic Pressbrake Length 1500mm x 30 Ton Capacity. Powered backgauge. Serial No. 1939/4085. Year 1988
51		JONES & SHIPMAN 540P Hydraulic Surface Grinder with Magnetic Chuck Power rise & fall. Eclipse 14" x 6" Magnetic Chuck. Serial No. BO77920

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Lot no.		Description
52		JONES & SHIPMAN 540P Hydraulic Surface Grinder with Magnetic Chuck Power rise & fall. 18" x 6" Eclipse Magnetic chuck. Serial No. BO 75164
53		MUREX Transmig 350i MIG/TIG Welder with Transmatic 4 x 4P Wire Feed Unit 5 - 300A 63v 50hZ. Serial Number P1408 031
54		WELDMET Plasma 40/80. Plasma Cutter with accessories as lotted 40A - 80A/115V
55		DORMER Point Thinning Machine Model no. 48. Type PT82
56		MORRISFLEX Model 706 Belt Linisher Serial no. H5110A
57		COOLIE 2000Kg Pump Truck 2000Kg Capacity
58		Tool Bench with Cupboards Complete with 2 Cupboards and 1 Drawer

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Lot no.		Description
59		BOTT Tool Chest with 8 Drawers
60		VICEROY Sharp Edge Lapping Machine Serial No TOS12-18705
61		MILNER & CO Office Safe With Keys
62		BM150 Belt Linisher
63		CARTER 300mm Circular Chop Saw Cut Off Coolant System. Blade. 2 Speed Motor
64		Tool Chest Containing Various Grinding Wheels 11 Drawers
65		Large Magnetic Table (NEW) 1000 x 700 mm

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Lot no.		Description
66		Tipping Skip Capacity 0.35m3 SWL 500Kg
67		Tipping Skip Capacity 0.35m3 SWL 500Kg
68		Sealey Wet/Dry Hoover 77 Litre. Model PC477
69		LIFTMEISTER VVR 1000/1600 1000 Kg Capacity
70		FIMAX Magnetic Table F1709 228 mm x 430 mm. Serial Number 8701
71		FIMAX Magnetic Table F1710 228 mm x 430 mm. Serial Number 6712
72		Safety Storage Chest Dimensions ??

Lot no.		Description
73		2 x VICTORY 10,000 Kg Toe Jacks Lifting Capacity 10,000Kg
74		2 x VICTORY 10,000 Kg Toe Jacks Lifting Capacity 10,000Kg
75		2 x VICTORY 10,000 Kg Toe Jacks Lifting Capacity 10,000Kg
76		1 x VICTORY 10,000 Kg Toe Jack Lifting Capacity 10,000Kg
77		SILVERLINE AC Welder Electric Arc Welder Model 868773
78		Trolley Jack Capacity 2000Kg
79		ENERPAC ULTIMA Steel Hydraulic Hand Pump 700 Series

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Lot no.		Description
80		WORKZONE Table Top Grinding & Linishing Machine 230v 50Hz. Grinding Wheel 150 x 20 x 12.7 mm
81		PARKSON Gear Tester Parkson 9" Rolling Gear Tester with worm bracket
82		MAKITA Chop Saw
83		ABB 30Kw 2 Pole Foot Mounted Motor M3BP200LA
84		ABB 30Kw 2 Pole Foot Mounted Motor M3BP200LA
85		WOLF Air Compressor 1.5HP
86		VICTOR PRO15 Floor Buffing Machine 240v

Lot no.		Description
87		ABBE P01 Comparator
88		3 x Vices
89		3 x Vices
90		3 x Vices
91		SEALEY SM25 Drilling/Milling Machine Drilling Capacity 25.4 mm. Face Milling Capacity 63 mm. End Milling Capacity. 13 mm
92		Storage Cupboard 2 Doors
93		BATY R11 Shadowgraph with DRO. BATY Shadowgraph with Heidenhain control. Type R11XL. Serial no. SXL2887

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Lot no.		Description
94		Dormer Model 49 Drill Sharpening Machine Serial no. DS382
95		Tipping Skip
96		Engraving Machine
97		Air Receiver Year 1988
98		Air Receiver Year 1991 220L
99		Fly Press
100		Kennedy Red Hot Wax Dip Complete with wax

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Lot no.		Description
101		Selection of Carbide Tips New and Used
102		Selection of Carbide Tips New and Used
103		2 x Heavy Duty Vices Complete with 1 Handle
104		Trolley on Wheels Complete with Shelf
105		Trolley on Wheels Complete with Shelf
106		RED ROOSTER in Case. 240v
107		Machine Skates Complete with Steerer

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Lot no.		Description
108		BOSCH Drill Model GBH 2-18. Complete with Case
109		Cast Iron Table 770 mm (H) x 460 mm (L) x 460 mm (W)
110		2 x MAKITA Drills Complete with Case
111		ECLIPSE Demagnetiser Serial Number 1897
112		PROIR Stamping Machine Year 2008. Serial Number 00236657
113		RECORD Tube Bending Machine
114		RECORD Power Engraver 240V

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Lot no.		Description
115		HYDRALITE Machine Jack Model 625. 5000Kg Capacity
116		2 x Machine Skates
117		2 x Machine Skates
118		Assorted Carbide Tips New and Used
119		Double Ended Polisher Complete with 5 Polishing Wheels
120		Granite Table on Stand
121		BRAND NEW Electrical Cabinet (H) 700 mm x (D) x 200 mm x (W) 600 mm

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Lot no.		Description
122		Tooling Rack Holds 18 Tools
123		Tooling Trolley Holds 20 Tools
124		EHP 10,000 Kg Lifting Scale
125		Lin Bins in Cabinet Assorted
126		Lin Bins in Crate Assorted
127		5 Reels of Assorted Welding Wire
128		Diesel Bowser

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Lot no.		Description
129		Folding Work Platform with Side Rails SWL 200Kg
130		Folding Work Platform with Side Rails SWL 200Kg
