

# machinebidder

ONLINE AUCTION SALE - CNC & CONVENTIONAL  
MACHINE TOOLS & WORKSHOP EQUIPMENT (170743)

(Ends: 8 May 2025)


On instructions received from the Directors of VACTECH PRECISION ENGINEERING LTD due to retirement

## CNC & CONVENTIONAL MACHINE TOOLS, INSPECTION EQUIPMENT, SPINDLE TOOLING & WORKSHOP EQUIPMENT







PRATT & WHITNEY KELLER BG22 Horizontal Boring Machine c/w 3 Axis DRO. DEVLIEG 43-H-72 Spiramatic Jig Mill c/w Heidenhain TNC Control. DEVLIEG 43-H-72 Spiramatic Jig Mill with Newall 3 Axis DRO. HURON NU4 Universal Milling Machine c/w Heidenhain 3 Axis DRO. KITCHEN & WALKER KWM50-1600 Radial Arm Drill. COLCHESTER Student 1800 x 40" Between Centres Gap Bed Lathe c/w DRO. AJAX AJ 285 x 118" Between Centres Gap Bed Centre Lathe with DRO. AJAX AJBS250 Horizontal Bandsaw (2018). STARTRITE Model 316 Vertical Bandsaw c/w Blade Welder & Grinder. HERBERT 3 Spindle Pedestal Drill. RASCAMAT Model 500 Pneumatic Mobile Tapping Arm c/w Collets. Spares for previously owned PRATT & WHITNEY KELLER BG22.

DEVLIEG Airlift Indexing Tables. DEVLIEG Angle Plates. Manual Rotary Tables. Vee Blocks. Large Matching Angle Plates. Machine Vices. Rack Vice. Lifting Chains & Plate Clamps. Tapping Heads. HUMPHREYS 60" x 18" Magnetic Chuck/Table. 50 INT Spindle Tooling. Twist Drills. Reamers. Heavy Duty Cast Iron T Slotted Bedplate 137" x 71" x 15" thick. Qty of BOWERS 3 Point Bore Gauges. Qty of Outside & Inside Micrometers (up to 127"). STEINBERG SYSTEMS 5000kg Capacity SWL Digital Scales. 7 x WOHLHAUPTER Boring Heads. NIKKEN Multilock Milling Chuck c/w Collets. 3 x ASQUITH Tapping Head with Collets. Transformers. Extension Cables. LINDE Model E25-02 2500kg Capacity Electric Forklift Truck with Charger (2002). HYDROVANE Model PU33 Screw Compressor. 5.5kW. GUYSON DB114 Shotblast Cabinet c/w Filter. Many more items.

Buyers Premium 18%








Lot no.	Description
1	 <p><b>PRATT &amp; WHITNEY KELLER BG22 Horizontal Boring Machine with 3 Axis DRO</b></p> <p>Table size 198" x 92". Spindle taper 50 International. X travel 165". Y travel 84". Z travel 24.4". Spindle speeds 20 - 1200 rpm. Minimum distance spindle centre to table surface 24.4". Manuals. Overall dimensions 452" long x 196" wide x 196" high. Weight 40,000 kg. Machine has been dismantled ...</p>

# machinebidder

Lot no.	Description
2	 <p><b>DEVLIEG 43-H-72 Spiramatic Jig Mill with Heidenhain TNC Control</b></p> <p>Table size 72" x 35". Spindle taper 50 International. Spindle speeds 26 - 1220 rpm. Serial No. 5/11606. Heidenhain Control. Overall dimensions 196" x 133" x 161" high. Approximate weight 15,000 kg. Manuals.</p>
3	 <p><b>DEVLIEG 43-H-72 Spiramatic Jig Mill with Newall 3 Axis DRO</b></p> <p>Table size 72" x 35". Spindle taper 50 International. Spindle speeds 26 - 1220 rpm. Serial No. 5/11606. Newall 3 Axis DRO. Sub table 40" x 30". Overall dimensions 196" x 133" x 161" high. Approximate weight 15,000 kg. Manuals.</p>
4	 <p><b>HURON NU4 Universal Milling Machine with Heidenhain 3 Axis DRO</b></p> <p>Table size 64" x 188". Spindle taper 40 International. Spindle speeds 30 - 2066 rpm. X travel 53". Y travel 27.5". Z travel 21.6". Overall dimensions 98" x 78" x 70". Approximate weight 4000 kg.</p>
5	 <p><b>KITCHEN &amp; WALKER KWM50-1600 Radial Arm Drilling Machine with Box Table</b></p> <p>Spindle taper 5MT. Spindle speeds 28 - 2500 rpm. Box Table 51" x 36" x 20" high. Serial No. 3360. Overall dimensions 125" x 48" x 114" High. Approximate weight 5000 kg.</p>
6	 <p><b>COLCHESTER Student 1800 x 40" Between Centres Gap Bed Lathe c/w DRO</b></p> <p>Swing over bed 13". Swing over cross slide 8.25". Swing in gap 24". Distance between centres 40". Spindle speeds 22 - 1800 rpm. Spindle bore 1.5/8". 8" 3 jaw chuck. 3 point fixed steady. 12" dia. faceplate. 10" dia. 4 jaw chuck. Coolant. Manual.</p>
7	 <p><b>AJAX AJ 285 x 118" Between Centres Gap Bed Centre Lathe with DRO</b></p> <p>Swing over bed 22". Swing over cross slide 14". Swing in gap 28". Distance between centres 118". Spindle speeds 11.2 - 2000 rpm. Spindle bore 2.13/16". 12" dia. 3 jaw chuck. 17.5" 4 jaw chuck. 17.1/2" Faceplate. 2 x Fixed steadies 6.7/8" &amp; 10.1/4" capacity. Overall dimensions 173" x 40" ...</p>

# machinebidder








---

Lot no.	Description
8	 <p><b>AJAX AJBS250 Horizontal Bandsaw (2018)</b> Maximum dia. 9.8" Maximum section 9.8" x 9.8". Blade size 132.4" x 1.062". Coolant. Serial No. 41622. Overall dimensions 65" x 24" x 44" high. Approximate weight 400kg.</p>
9	 <p><b>STARTRITE Model 316 Vertical Bandsaw c/w Blade Welder &amp; Grinder</b> Table size 26" x 26". Throat depth 36". Speeds 50 - 3600 feet per minute. Blade size 183" x 0.787". Blade welder &amp; grinder. Overall dimensions 75" x 44" x 65" x 83" high. Approximate weight 400kg.</p>
10	 <p><b>HERBERT 3 Spindle Pedestal Drill</b> Table size 35" x 15.1.2". 2 x Manual feed. 1 x Powered downfeed. Spindle speeds 104 - 562 rpm. 448 - 2415 rpm &amp; 336 - 1820 rpm. Rise &amp; fall table. Overall dimensions 42" x 36" x 91" high. Approximate weight 1000 kg.</p>
11	 <p><b>Heavy Duty Cast Iron T Slotted Bedplate 137" x 71" x 15" thick</b> Approximate weight 4500kg</p>
12	 <p><b>Heavy Duty T Slotted Bedplate on Steel Bench with Record Vice</b></p>
13	 <p><b>NI 12" Heavy Duty Double Ended Grinder</b></p>
14	 <p><b>RJH Horizontal Linisher on Wooden Bench</b></p>

---

# machinebidder

---

Lot no.	Description
15	 <p><b>LINDE Model E25-02 2500kg Capacity Electric Forklift Truck with Charger (2002)</b></p> <p>Fork Length 1000mm. Lifting height 7000mm. Closed height 3300mm. Sideshift. Serial No.GI X 336N00983. Hours 1802. 4 Wheels.</p>
16	 <p><b>Heavy Duty Cast Iron Marking Out Table 72" x 48"</b></p>
17	 <p><b>Matching Pair of Heavy Duty Slotted Angle Plates 36" x 27" x 96" High</b></p>
18	 <p><b>Matching Pair of Heavy Duty Slotted Angle Plates 33" x 36" x 68" High</b></p>
19	 <p><b>Matching Pair of Fabricated Angle Plates 24" x 24" x 48.5" High</b></p>
20	 <p><b>DEVLIEG Matching Pair of Heavy Duty Angle Plates 16.5" x 14" x 14" High</b></p>
21	 <p><b>DEVLIEG Matching Pair of Heavy Duty Angle Plates 22" x 16" x 16" High</b></p>

---

# machinebidder

---

**Lot  
no.**

**Description**

---

22



**CITOARC MS500 MIG Welder c/w 4WD Fire Feed Unit**

---

23



**16" dia. T Slotted Manual Rotary Table**

---

24



**DEVLIEG 20" x 20" Airlift T Slotted Rotary Table**

---

25



**16" dia. T Slotted Heavy Duty Manual Rotary Table**

---

26



**RASCAMAT Model 500 Pneumatic Mobile Tapping Arm c/w Collets**

---

27



**DEVLIEG 40" x 40" Airlift T Slotted Rotary Table**

---

28



**Pair of Matching Vee Blocks 13" x 3" x 8.25" High**

---

# machinebidder

---

**Lot  
no.**

**Description**

---

29



**Pair of Matching Vee Blocks 12" x 3.5" x 8" High**

---

30



**Pair of Matching Vee Blocks 12" x 3.5" x 8" High**

---

31



**Pair of Matching Vee Blocks 9" x 3" x 6.5" High**

---

32



**Pair of Matching Vee Blocks 9" x 3" x 6.75" High**

---

33



**Pair of Matching Vee Blocks 8.75" x 2.75" x 6.25" High**

---

34



**6" Rack Vice**

---

35



**8" Heavy Duty Machine Vice c/w Swiveling Base**

---

# machinebidder








---

Lot no.	Description
36	<b>8" Heavy Duty Machine Vice c/w Swiveling Base</b>
	
37	<b>Spray Booth c/w 2 x Extraction Fans and Ducting</b>
	
38	<b>Set of 4 x Faceplate Hard Jaws</b>
	
39	<b>3 x TANGYE Hydralite Hydraulic Jacks 1 x 30 Ton &amp; 2 x 15 Ton Capacity</b>
	
40	<b>Two Piece 6.1/4" Machine Vice</b>
	
41	<b>Two Piece 6.1/4" Machine Vice</b>
	
42	<b>Cast Iron T Slotted/Slotted Engineers Cube</b>
	

---

# machinebidder

---

Lot no.	Description
43	 <b>HUMPHREYS OF OLDHAM 60" x 18" Magnetic Chuck/Table</b>
44	 <b>Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 25" x 6.5" x 11" High</b>
45	 <b>Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 25.5" x 6.5" x 11" High</b>
46	 <b>Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 11" x 4" x 5.5" High</b>
47	 <b>4 x Heavy Duty Machine Levelling Feet with Wedges</b>
48	 <b>4 x Cast Iron Hollow Setting Blocks 17.5" x 6" x 5" High</b>
49	 <b>GUYSON DB114 Shotblast Cabinet c/w Filter</b>

---



# machinebidder

---

**Lot  
no.**

**Description**

---

50



**HYDROVANE Model PU33 Screw Compressor. 5.5kW**

---

51



**MITUTOYO 0 - 630mm Digital Height Gauge**

---

52



**BOWERS 1" - 1.1/2" 3 Point Bore Gauge in fitted case**

---

53



**BOWERS 1/2" - 5/8" 3 Point Bore Gauge in fitted case**

---

54



**BOWERS 5/8" - 3/4" 3 Point Bore Gauge in fitted case**

---

55



**BOWERS 3/4" - 1" 3 Point Bore Gauge in fitted case**

---

56



**BOWERS 1.1/2" - 2" 3 Point Bore Gauge in fitted case**

---

# machinebidder

---

**Lot  
no.**

**Description**

---

57



**MITUTOYO & MERCER Dial Indicators as lotted**

---

58



**MITUTOYO 8" - 20" Internal Micrometers in fitted case**

---

59



**6.4" - 10" Dial Bore Gauge in fitted case**

---

60



**MOORE & WRIGHT 200mm - 825mm Internal Micrometer in fitted case**

---

61



**2 x MOORE & WRIGHT Internal Micrometers in fitted cases**

---

62



**2 x MOORE & WRIGHT Internal Micrometers in fitted cases**

---

63










**ESKILSTUNA (Swedish) 51" capacity Internal Micrometer in fitted case**

---








# machinebidder

---

Lot no.	Description
64	 <b>MOORE &amp; WRIGHT 6" - 127" Internal Micrometer in fitted case</b>
65	 <b>EDA (French) Precision Level in fitted Case</b>
66	 <b>MOORE &amp; WRIGHT 300mm - 400mm Outside Micrometer in fitted case</b>
67	 <b>2 x MITUTOYO Outside Micrometers in fitted cases</b>
68	 <b>MITUTOYO &amp; MOORE &amp; WRIGHT Various Inspection Equipment inc. Slip Gauges, Micrometers etc as lotted</b>
69	 <b>NIKKEN MCA40F-32 Multilock Milling Chuck with Collets. 40 International taper in fitted case</b>
70	 <b>NIKKEN Quick Change SH Series Toolholders with Collets in fitted case</b>

---

# machinebidder

Lot no.	Description
71	 <p><b>WOHLHAUPTER UPA4-S5 Universal Boring &amp; Milling Head. 50 International in fitted case. To suit 5/8" Whitworth Drawbar</b></p>
72	 <p><b>WOHLHAUPTER UPA6-S7 Universal Boring &amp; Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar</b></p>
73	 <p><b>WOHLHAUPTER UPA6-S7 Universal Boring &amp; Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar</b></p>
74	 <p><b>WOHLHAUPTER UPA5-S7 Universal Boring &amp; Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar</b></p>
75	 <p><b>WOHLHAUPTER UPA6 Universal Boring &amp; Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar</b></p>
76	 <p><b>NIKKEN 40 Int Quick Change Toolholder with Collet. To suit 5/8" Whitworth Drawbar</b></p>
77	 <p><b>3 x T3 Quick Release Toolholders</b></p>

# machinebidder

---

**Lot  
no.**

**Description**

---

78



**Heavy Duty Tilting Angle Plate 15" x 12" x 12" high**

---

79



**4 x CARVER T186/12" Clamps**

---

80



**Set of Metric Clamping Kit in fitted case**

---

81



**Set of Metric Clamping Kit in fitted case**

---

82



**Set of Metric Clamping Kit in fitted case**

---

83



**4 x Engineers Squares as lotted**

---

84










**Large Qty of High Speed Steel Taps as lotted**

---

# machinebidder








---

Lot no.	Description
85	 Large Qty of High Speed Steel Taps as lotted
86	 Large Qty of Parallel Shank High Speed Steel Twist Drills
87	 Rack containing Qty of High Speed Steel Taper Shank Drills
88	 3 x DEWALT 18 Volt Cordless XR Brushless Combi Drills with 3 x Chargers & 3 x Batteries
89	 4 x Various 110 Volt Angles Grinders as lotted
90	 Various Powered Hand Tools including Belt Sander, Die Grinder etc as lotted
91	 Various Powered Hand Tools including Circular Saw, Jigsaw, Drill etc as lotted

---

# machinebidder

---

Lot no.	Description
92	Qty of High Speed Steel Reamers as lotted
	
93	Qty of High Speed Steel Reamers as lotted
	
94	Qty of Hardened & Ground Parallel Blocks as lotted
	
95	Qty of Hardened & Ground Parallel Blocks as lotted
	
96	Qty of G Clamps
	
97	Large Qty of Various Tooling inc Clarkson Collets, Slot Drills, End Mills on mobile trolley as lotted
	
98	Arbor Press & Double Ended Grinder on Steel Stand
	

---

# machinebidder

---








Lot no.	Description
99	 <b>RECORD No.6 Bench Vice fitted to Steel Stand</b>
100	 <b>2 x SPV Quick Tapping Heads</b>
101	 <b>ASQUITH 3MT Tapping Head with Collets in metal case</b>
102	 <b>ASQUITH 3MT Tapping Head with Collets in metal case</b>
103	 <b>ASQUITH 4MT Tapping Head with Collets in metal case</b>
104	 <b>CRITERION 6" Rotary Table &amp; Smaller Rotary Table with 3" dia. 3 jaw chuck</b>
105	 <b>Vertical/Horizontal Indexing Milling Attachment fitted with 7.1/2" 3 jaw Chuck</b>

---










# machinebidder

---

Lot no.	Description
106	 <p>Dividing Head with Tailstock. 6" Centre Height fitted with 5" dia . 3 jaw Chuck</p>
107	 <p>STEINBERG SYSTEMS 5000kg Capacity SWL Digital Scales c/w Charger &amp; Remote</p>
108	 <p>LIFTINGEAR PML20 Lifting Magnet. 2000kg SWL Capacity</p>
109	 <p>2 x CAMLOK CH 10,000L Horizontal Pit Clamps. 10,000kg SWL Capacity</p>
110	 <p>2 x 4000kg Capacity SWL Plate Clamps</p>
111	 <p>2 x 2000kg Capacity SWL Plate Clamps</p>
112	 <p>LIFTINGEAR 5000kg Capacity SWL Vertical Lifting Clamp</p>








---

# machinebidder

Lot no.	Description
113	 <b>WLL 2 Leg Lifting Chains. 4250kg SWL. Length 174"</b>
114	 <b>WLL 4 Leg Lifting Chains. 6700kg SWL. Length 153"</b>
115	 <b>WLL 2 Leg Lifting Chains. 4250kg SWL. Length 78"</b>
116	 <b>WLL 4 Leg Lifting Chains. 4200kg SWL. Length 165"</b>
117	 <b>Qty of Untested Lifting Eyebolts</b>
118	 <b>Qty of Untested Shackles</b>
119	 <b>3 x Boxes of Unused MIG Welding Wire</b>

# machinebidder








---

Lot no.	Description
120	<b>Steel Workbench fitted with Record Vice</b>
	
121	<b>3 x Revolving Cone Centres</b>
	
122	<b>Qty of Boring Bars as lotted</b>
	
123	<b>3 x Revolving Centres</b>
	
124	<b>Qty of High Speed Steel Dies &amp; Die Holders as lotted</b>
	
125	<b>Qty of Pneumatic Workshop Hand Tools as lotted</b>
	
126	<b>5 x 3.3 kVA110 Volt Transformers</b>
	

---

# machinebidder

---








Lot no.	Description
127	<b>5 x 110 Volt Extension Leads</b>
	
128	<b>3 x 230 Volt Extension Leads</b>
	
129	<b>Lin Bin Rack containing Qty of Fixings, Fasteners, Nut, Bolts &amp; Washers as lotted</b>
	
130	<b>Heavy Duty Steel Storage Cabinet with Shelves (Contents not included)</b>
	
131	<b>Steel Oil Drum Rack with Drip Pan (Contents not included)</b>
	
132	<b>Tooling Holder Rack with Contents as lotted</b>
	
133	<b>Selection of Face Mill Cutters as lotted</b>
	

---








# machinebidder

Lot no.	Description
134	 <b>Selection of Face Mill Cutters as lotted</b>
135	 <b>Selection of Face Mill Cutters as lotted</b>
136	 <b>Selection of Face Mill Cutters as lotted</b>
137	 <b>50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted</b>
138	 <b>50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted</b>
139	 <b>50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted</b>
140	 <b>50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted</b>

# machinebidder








Lot no.	Description
141	 <p><b>SANDVIK Kosta Variant Quick Change Toolholder with Attachments as lotted. 50 International 1" Whitworth Draw Bar</b></p>
142	 <p><b>WOHLHAUPTER UPA4 Universal Boring &amp; Facing Head. Can be used with SANDVIK KOSTA System</b></p>
143	 <p><b>WOHLHAUPTER UPA4-S5 Universal Boring &amp; Facing Head. Can be used with SANDVIK KOSTA System</b></p>
144	 <p><b>Qty of Tooling Attachments to be used with SANDVIK KOSTA System</b></p>
145	 <p><b>Qty of Tooling Attachments to be used with SANDVIK KOSTA System</b></p>
146	 <p><b>Qty of Tooling Attachments to be used with SANDVIK KOSTA System</b></p>
147	 <p><b>Qty of 50 International Morse Taper Adaptors &amp; Clarkson Autolock Chuck</b></p>

# machinebidder

Lot no.	Description
148	 <p>Qty of 50 International Morse Taper Adaptors &amp; Clarkson Autolock Chuck</p>
149	 <p>Qty of 50 International Morse Taper Adaptors &amp; Clarkson Autolock Chuck</p>
150	 <p>Qty of 50 International Morse Taper Adaptors as lotted</p>
151	 <p>Qty of 50 International Morse Taper Adaptors with Milling Cutter &amp; Chuck as lotted</p>
152	 <p>Qty of 50 International Milling Chucks and Stub Arbors as lotted</p>
153	 <p>Qty of 50 International Stub &amp; Milling Arbors as lotted</p>
154	 <p>Qty of 50 International Stub Arbors/Adaptor inc Milling Cutters as lotted</p>

# machinebidder

---





Lot no.	Description
155	 <p>Qty of 50 International Boring Tools as lotted</p>
156	 <p>Qty of 50 International Misc Boring Tools as lotted</p>
157	 <p>17 x Machine Leveling Wedges</p>
158	 <p>PERFORMANCE POWER 2.4kW Petrol Generator. AC Output 230-240 Volts</p>
159	 <p>Large Qty of VULCAN Finger Clamps</p>
160	 <p>2 x Pallets containing PRATT &amp; WHITNEY KELLER BG22 Machine Parts/Spares taken from a previously owned machine</p>
161	 <p>Pair of 1800mm long Fork Lift Extension Forks. Internal dimensions 100mm x 70mm high</p>

---



# machinebidder

---

Lot no.	Description
162	<b>PET Heat Quick Bearing Heater</b>
	
163	<b>Qty of Various Sized Collets</b>
	
164	<b>Large Qty of Various Spanners</b>
	
165	<b>Large Qty of Various Hand Tools inc. Hammers, Files, Hacksaw, etc. etc. as lotted</b>
	

---