

machinebidder

COLLECTIVE ONLINE AUCTION SALE - BOLTON,
GREATER MANCHESTER (170705)

(Ends: 30 Jun 2022)

On instructions of Various Vendors - COLLECTIVE ONLINE AUCTION SALE, BOLTON,
GREATER MANCHESTER

CNC Grinding & Polishing Machines: OPTOTECH SPK100 CNC-D Polishing Machine with Siemens Sinumerik Control(2002). SCHNEIDER Spheroline SLP50-S2/2 CNC Polishing Machine with Siemens Sinumerik Control (2000).SCHNEIDER Spheroline SLP200 CNC Polishing Machine with Siemens Sinumerik Control (2001). OPTOTECH Fine Grinding & Polishing Machine Model SP080 CE (1998) . 2 x STOCK KONSTRUCTION Type RSP40-2 Radial Grinding & Polishing Machines with Siemens Simatic Touch Panel.(2010 & 2011)

Centering & Edging & Sawing Machines: LOH WETZLAR LZ80 2 Lens Centering & Edging Machine. LOH WETZLAR LZ80 3 Lens Centering & Edging Machine. LOH WETZLAR LZ80 4 Lens Centering & Edging Machine. 4 x MEYER BURGER GS1 Wafer Saws (Need Attention).


Lapping Machines: SPEEDFAM Model 18B-4P Double Sided Lapping Machine (1987). SPEEDFAM Model 18B-4L Double Sided Lapping Machine (1987). 2 x SPEEDFAM Model 16B-5P-2M Double Sided Lapping Machines with Newall DRO (1996). CLEVELAND Model 750 Precision Surface Flat Lapping Machine.

Laboratory Equipment: 2 x NEWPORT Technical Laboratory Tables. SUZHOUS Woodl Purification Air Flow Cabinet with Light & Vanishing Tool. Temperature & Humidity Chamber Model HS-100. HYFRA Chilly 25-S Water Chiller. ZF-400 Vacuum Packing Machine







Machine Tools: HERBERT 47V Vertical Milling Machine. 2 x KENDALL & GENT Horizontal Broaching Machines. SMT ALDELL U35A Pitch Circle Drilling Machine. TOS HOSTIVAR Cylindrical Grinder 28 x 1000 (1989) BRIERLEY ZNC Drill Point Grinder With 2 Axis Dro. 2 x CHRISTEN 2-32/100A & 1-32/100A Drill Grinders. WARD CSG/4/VFS Tool & Cutter Grinders

EDM Machines: CHARMILLES Technologies Robofil 310 Wire Eroding Machine (1993). FANUC Tape Cut Wire Eroder (1987).








ALL LOTS ARE SUBJECT TO A 15% BUYERS PREMIUM

Lot no.	Description
1	 <p>OPTOTECH SPK100 CNC-D Polishing Machine With Siemens Sinumerik Control (2002)</p> <p>Serial No. 158.044. X Axis Travel 380mm. Z Axis Travel 150mm. Spindle Speed up 3000rpm. Spindle Speed down 2000rpm. machine Manuels. Year 2002.</p>








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Lot no.	Description
2	 <p>SCHNEIDER Spheroline SLP50-S2/2 CNC Polishing Machine With Siemens Sinumerik Control (2000)</p> <p>Serial No. 253.002. X Axis Travel 395mm. Z Axis Travel 130mm. B Axis Travel +56/-56 Degrees . Tool Spindle Speeds 50-2000rpm. Work Piece Spindle Speeds 25-2000rpm. Working Range Max Dia. 1/2 Spherical Tool 130mm, Aspherical 100mm with Restrictions. 2/2 Spherical Tool 120mm, Aspherical 100mm with Restrictions, ...</p>
3	 <p>SCHNEIDER Spheroline SLP200 CNC Polishing Machine With Siemens Sinumerik Control (2001)</p> <p>Serial No. 226.019. X Axis Travel 280mm. Z Axis Travel 140mm. B Axis Travel 51 degrees. Tool Spindle Speeds 50-1650rpm. Work Piece Spindle Speeds 25-1500rpm. Various Dressing Tooling. Machine Manuals. Year 2001</p>
4	 <p>Temperature & Humidity Chamber Model HS-100</p> <p>Temperature range -70/100 degrees. humidity range 30-98% r.h. serial no. 090660. interior dims. 400mm x 450mm x 550mm. weight 390kg. power 380v 6kw. Year 2010.</p>
5	 <p>STOCK KONSTRUCTION Radial Grinding & Polishing Machine Type RSP40-2 With Siemens Simatic Touch Panel (2010)</p> <p>Year 2010. Dia. of lens 80mm. Axis Rotation in Angle -20/50 (70 Degrees). Axis Rotation in Angle -20/50 (70 Degrees). Spindle Speeds 0-2500rpm. Number of Eccentric Speed 5-65rpm. Machine Manuals</p>
6	 <p>STOCK KONSTRUCTION Radial Grinding & Polishing Machine Type RSP40-2 With Siemens Simatic Touch Panel (2011)</p> <p>Year 2011. Dia. of lens 80mm. Axis Rotation in Angle -20/50 (70 Degrees). X Adjustment +/- 40mm. Spindle Speeds 0-2500rpm. Number of Eccentric Speed 5-65rpm. Machine Manuals</p>
7	 <p>OPTOTECH Fine Grinding & Polishing Machine Model SP080 CE (1998)</p> <p>Serial No. 180.210. Tool Spindle Speeds 2500rpm. Workpiece Spindle Speeds 2500rpm. Adjustable Angle Work Head. Year 1998</p>

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Lot no.	Description
8	 <p>SPEEDFAM Model 18B-4P Double Sided Lapping Machine (1987) Serial No. 111367. Year 1987</p>
9	 <p>SPEEDFAM Model 18B-4L Double Sided Lapping Machine (1987) Serial No. 111366. Year 1987</p>
10	 <p>LOH WETZLAR LZ80 2 Lens Centering & Edging Machine Serial No. 2445. Year 1976</p>
11	 <p>LOH WETZLAR LZ80 3 Lens Centering & Edging Machine (1979) Serial No. 2526. Year 1979</p>
12	 <p>LOH WETZLAR LZ80 4 Lens Centering & Edging Machine</p>
13	 <p>SPEEDFAM Model 16B-5P-2M Double Sided Lapping Machine With Newall DRO (1996) Year 1996. Dia. of Upper Plate 44.1/2" (1130mm). 25kva 3 Phase Transformer</p>
14	 <p>SPEEDFAM Model 16B-5P-2M Double Sided Lapping Machine With Newall DRO (1996) Year 1996. Dia. of Upper Plate 44.1/2" (1130mm). 25kva 3 Phase Transformer</p>

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Lot no.	Description
15	 <p>ZF-400 Vacuum Packing Machine Sealing Length 400mm x 10mm Width. 2 pieces</p>
16	 <p>HYFRA Chilly 25-S Water Chiller (2010) Serial No. 10120459. Cooling Capacity 2500w. 32 Degrees. Ambient Max Temp 32 degrees. Admissible operating pressure 29.50bar. Quantity of refrigerant 83kg. 240v. Year 2010</p>
17	 <p>4 x SELECTION Of Meyer Burger Gs1 Wafer Saws (Need Attention)</p>
18	 <p>SUZHOUS Woodl Purification Air Flow Cabinet With Light & Vanishing Tool Mobile. 240v. Slide up / down window</p>
19	 <p>CLEVELAND Model 750 Precision Surface Flat Lapping Machine Table Size 30" (762mm). Includes 2 retaining rings</p>
20	 <p>NEWPORT Technical Laboratory Table Work Table Dimensions. 1800mm Length x 1200mm Width</p>
21	 <p>NEWPORT Technical Laboratory Table Length 2000mm x Width 1500mm x Height 840mm</p>

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**Lot
no.**

Description

22



CHARMILLES Technologies Robofil 310 Wire Eroding Machine (1993)

Cooler To Right Of Machine Not Included One To Left Is Max. workpiece size workpiece size: 850 x 500 x 400 mm. X/Y/Z travels 400mm x 250 mm. Maximum workpiece weight 100kg. UV travel 400 x 250 mm. Programmable Z-stroke 0 to 400 mm. Collision protection X Y Z U V. Taper angle +/- 30 degrees. Table ...

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FANUC Tape Cut Wire Eroder (1987)

X/Y/Z travels 350/250/250 mm. Y axis 250 mm. Z axis 250 mm. Max. workpiece length 450 mm. Max. workpiece width 350 mm. Max. workpiece weight 300kg. Fanuc Control.

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BRIERLEY ZNC Drill Point Grinder With 2 Axis DRO

25



CHRISTEN 2-32/100A Drill Grinder

2-32mm Capacity

26



CHRISTEN 1-32/100A Drill Grinder







1-32mm Capacity. 6" Wheel Size. Max Rpm 3500

27



WARD CSG/4/VFS Tool & Cutter Grinder

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Lot no.	Description
28	 <p>HERBERT 47V Heavy Duty Vertical Milling Machine Table size 72"(1828mm) x 17"(431mm). Spindle Speeds (slow) 21-750rpm (high) 43-1525rpm. 50 Int Taper. Please note this machine can be moved free pf charge to the roller shutter door but will require a Hiab Vehicle to load. Approximate weight is 8 Tons.</p>
29	 <p>TOS HOSTIVAR Cylindrical Grinder 28 x 1000. Year 1989 Type BAUJ 28-1000. Seral No. 298021.</p>
30	 <p>KENDALL & GENT Horizontal Broaching Machine</p>
31	 <p>SMT ALDELL Pitch Circle Drilling Machine Drill Type U35A. Spindle Speeds 77-1470rpm. 4mt</p>
32	 <p>KENDALL & GENT Horizontal Broaching Machine With Large Quantity Of Broaches 36" Stroke</p>
33	 <p>ELECTRO-SCOT 22 KVA Transformer Serial No.94833. Rating 22kva. Input 400v/output 200v. 3 phase</p>
