

ONLINE AUCTION SALE - CNC &

(Ends: 2025-05-08 13:00:00.0)

CONVENTIONAL MACHINE TOOLS & WORKSHOP EQUIPMENT (170743)

On instructions received from the Directors of VACTECH PRECISION ENGINEERING LTD due to retirement

CNC & CONVENTIONAL MACHINE TOOLS, INSPECTION EQUIPMENT, SPINDLE TOOLING & WORKSHOP EQUIPMENT

PRATT & WHITNEY KELLER BG22 Horizontal Boring Machine c/w 3 Axis DRO. DEVLIEG 43-H-72 Spiramatic Jig Mill c/w Heidenhain TNC Control. DEVLIEG 43-H-72 Spiramatic Jig Mill with Newall 3 Axis DRO. HURON NU4 Universal Milling Machine c/w Heidenhain 3 Axis DRO. KITCHEN & WALKER KWM50-1600 Radial Arm Drill. COLCHESTER Student 1800 x 40" Between Centres Gap Bed Lathe c/w DRO. AJAX AJ 285 x 118" Between Centres Gap Bed Centre Lathe with DRO. AJAX AJBS250 Horizontal Bandsaw (2018). STARTRITE Model 316 Vertical Bandsaw c/w Blade Welder & Grinder. HERBERT 3 Spindle Pedestal Drill. RASCAMAT Model 500 Pneumatic Mobile Tapping Arm c/w Collets. Spares for previously owned PRATT & WHITNEY KELLER BG22.

DEVLIEG Airlift Indexing Tables. DEVLIEG Angle Plates. Manual Rotary Tables. Vee Blocks. Large Matching Angle Plates. Machine Vices. Rack Vice. Lifting Chains & Plate Clamps. Tapping Heads. HUMPHREYS 60" x 18" Magnetic Chuck/Table. 50 INT Spindle Tooling. Twist Drills. Reamers. Heavy Duty Cast Iron T Slotted Bedplate 137" x 71" x 15" thick. Qty of BOWERS 3 Point Bore Gauges. Qty of Outside & Inside Micrometers (up to 127"). STEINBERG SYSTEMS 5000kg Capacity SWL Digital Scales. 7 x WOHLHAUPTER Boring Heads. NIKKEN Multilock Milling Chuck c/w Collets. 3 x ASQUITH Tapping Head with Collets. Transformers. Extension Cables. LINDE Model E25-02 2500kg Capacity Electric Forklift Truck with Charger (2002). HYDROVANE Model PU33 Screw Compressor. 5.5kW. GUYSON DB114 Shotblast Cabinet c/w Filter. Many more items.

Buyers Premium 18%

Lot no.	Description
1	 PRATT & WHITNEY KELLER BG22 Horizontal Boring Machine with 3 Axis DRO Table size 198" x 92". Spindle taper 50 International. X travel 165". Y travel 84". Z travel 24.4". Spindle speeds 20 - 1200 rpm. Minimum distance spindle centre to table surface 24.4". Manuals. Overall dimensions 452" long x 196" wide x 196" high. Weight 40,000 kg. Machine has been dismantled ...

Lot no.		Description
2		DEVLIEG 43-H-72 Spiramatic Jig Mill with Heidenhain TNC Control Table size 72" x 35". Spindle taper 50 International. Spindle speeds 26 - 1220 rpm. Serial No. 5/11606. Heidenhain Control. Overall dimensions 196" x 133" x 161" high. Approximate weight 15,000 kg. Manuals.
3		DEVLIEG 43-H-72 Spiramatic Jig Mill with Newall 3 Axis DRO Table size 72" x 35". Spindle taper 50 International. Spindle speeds 26 - 1220 rpm. Serial No. 5/11606. Newall 3 Axis DRO. Sub table 40" x 30". Overall dimensions 196" x 133" x 161" high. Approximate weight 15,000 kg. Manuals.
4		HURON NU4 Universal Milling Machine with Heidenhain 3 Axis DRO Table size 64" x 188". Spindle taper 40 International. Spindle speeds 30 - 2066 rpm. X travel 53". Y travel 27.5". Z travel 21.6". Overall dimensions 98" x 78" x 70". Approximate weight 4000 kg.
5		KITCHEN & WALKER KWM50-1600 Radial Arm Drilling Machine with Box Table Spindle taper 5MT. Spindle speeds 28 - 2500 rpm. Box Table 51" x 36" x 20" high. Serial No. 3360. Overall dimensions 125" x 48" x 114" High. Approximate weight 5000 kg.
6		COLCHESTER Student 1800 x 40" Between Centres Gap Bed Lathe c/w DRO Swing over bed 13". Swing over cross slide 8.25". Swing in gap 24". Distance between centres 40". Spindle speeds 22 - 1800 rpm. Spindle bore 1.5/8". 8" 3 jaw chuck. 3 point fixed steady. 12" dia. faceplate. 10" dia. 4 jaw chuck. Coolant. Manual.
7		AJAX AJ 285 x 118" Between Centres Gap Bed Centre Lathe with DRO Swing over bed 22". Swing over cross slide 14". Swing in gap 28". Distance between centres 118". Spindle speeds 11.2 - 2000 rpm. Spindle bore 2.13/16". 12" dia. 3 jaw chuck. 17.5" 4 jaw chuck. 17.1/2" Faceplate. 2 x Fixed steadies 6.7/8" & 10.1/4" capacity. Overall dimensions 173" x 40" ...

Lot no.		Description
8		AJAX AJBS250 Horizontal Bandsaw (2018) Maximum dia. 9.8" Maximum section 9.8" x 9.8". Blade size 132.4" x 1.062". Coolant. Serial No. 41622. Overall dimensions 65" x 24" x 44" high. Approximate weight 400kg.
9		STARTRITE Model 316 Vertical Bandsaw c/w Blade Welder & Grinder Table size 26" x 26". Throat depth 36". Speeds 50 - 3600 feet per minute. Blade size 183" x 0.787". Blade welder & grinder. Overall dimensions 75" x 44" x 65" x 83" high. Approximate weight 400kg.
10		HERBERT 3 Spindle Pedestal Drill Table size 35" x 15.1.2". 2 x Manual feed. 1 x Powered downfeed. Spindle speeds 104 - 562 rpm. 448 - 2415 rpm & 336 - 1820 rpm. Rise & fall table. Overall dimensions 42" x 36" x 91" high. Approximate weight 1000 kg.
11		Heavy Duty Cast Iron T Slotted Bedplate 137" x 71" x 15" thick Approximate weight 4500kg
12		Heavy Duty T Slotted Bedplate on Steel Bench with Record Vice
13		NI 12" Heavy Duty Double Ended Grinder
14		RJH Horizontal Linisher on Wooden Bench

Lot no.		Description
15		LINDE Model E25-02 2500kg Capacity Electric Forklift Truck with Charger (2002) Fork Length 1000mm. Lifting height 7000mm. Closed height 3300mm. Sideshift. Serial No.GI X 336N00983. Hours 1802. 4 Wheels.
16		Heavy Duty Cast Iron Marking Out Table 72" x 48"
17		Matching Pair of Heavy Duty Slotted Angle Plates 36" x 27" x 96" High
18		Matching Pair of Heavy Duty Slotted Angle Plates 33" x 36" x 68" High
19		Matching Pair of Fabricated Angle Plates 24" x 24" x 48.5" High
20		DEVLIEG Matching Pair of Heavy Duty Angle Plates 16.5" x 14" x 14" High
21		DEVLIEG Matching Pair of Heavy Duty Angle Plates 22" x 16" x 16" High

Lot no.		Description
22		CITOARC MS500 MIG Welder c/w 4WD Fire Feed Unit
23		16" dia. T Slotted Manual Rotary Table
24		DEVLIEG 20" x 20" Airlift T Slotted Rotary Table
25		16" dia. T Slotted Heavy Duty Manual Rotary Table
26		RASCAMAT Model 500 Pneumatic Mobile Tapping Arm c/w Collets
27		DEVLIEG 40" x 40" Airlift T Slotted Rotary Table
28		Pair of Matching Vee Blocks 13" x 3" x 8.25" High

Lot no.		Description
29		Pair of Matching Vee Blocks 12" x 3.5" x 8" High
30		Pair of Matching Vee Blocks 12" x 3.5" x 8" High
31		Pair of Matching Vee Blocks 9" x 3" x 6.5" High
32		Pair of Matching Vee Blocks 9" x 3" x 6.75" High
33		Pair of Matching Vee Blocks 8.75" x 2.75" x 6.25" High
34		6" Rack Vice
35		8" Heavy Duty Machine Vice c/w Swiveling Base

Lot no.		Description
36		8" Heavy Duty Machine Vice c/w Swiveling Base
37		Spray Booth c/w 2 x Extraction Fans and Ducting
38		Set of 4 x Faceplate Hard Jaws
39		3 x TANGYE Hydralite Hydraulic Jacks 1 x 30 Ton & 2 x 15 Ton Capacity
40		Two Piece 6.1/4" Machine Vice
41		Two Piece 6.1/4" Machine Vice
42		Cast Iron T Slotted/Slotted Engineers Cube

Lot no.		Description
43		HUMPHREYS OF OLDHAM 60" x 18" Magnetic Chuck/Table
44		Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 25" x 6.5" x 11" High
45		Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 25.5" x 6.5" x 11" High
46		Matching Pair of Heavy Duty Cast Iron Vee Blocks with Clamps 11" x 4" x 5.5" High
47		4 x Heavy Duty Machine Levelling Feet with Wedges
48		4 x Cast Iron Hollow Setting Blocks 17.5" x 6" x 5" High
49		GUYSON DB114 Shotblast Cabinet c/w Filter

Lot no.		Description
50		HYDROVANE Model PU33 Screw Compressor. 5.5kW
51		MITUTOYO 0 - 630mm Digital Height Gauge
52		BOWERS 1" - 1.1/2" 3 Point Bore Gauge in fitted case
53		BOWERS 1/2" - 5/8" 3 Point Bore Gauge in fitted case
54		BOWERS 5/8" - 3/4" 3 Point Bore Gauge in fitted case
55		BOWERS 3/4" - 1" 3 Point Bore Gauge in fitted case
56		BOWERS 1.1/2" - 2" 3 Point Bore Gauge in fitted case

Lot no.		Description
57		MITUTOYO & MERCER Dial Indicators as lotted
58		MITUTOYO 8" - 20" Internal Micrometers in fitted case
59		6.4" - 10" Dial Bore Gauge in fitted case
60		MOORE & WRIGHT 200mm - 825mm Internal Micrometer in fitted case
61		2 x MOORE & WRIGHT Internal Micrometers in fitted cases
62		2 x MOORE & WRIGHT Internal Micrometers in fitted cases
63		ESKILSTUNA (Swedish) 51" capacity Internal Micrometer in fitted case

Lot no.		Description
64		MOORE & WRIGHT 6" - 127" Internal Micrometer in fitted case
65		EDA (French) Precision Level in fitted Case
66		MOORE & WRIGHT 300mm - 400mm Outside Micrometer in fitted case
67		2 x MITUTOYO Outside Micrometers in fitted cases
68		MITUTOYO & MOORE & WRIGHT Various Inspection Equipment inc. Slip Gauges, Micrometers etc as lotted
69		NIKKEN MCA40F-32 Multilock Milling Chuck with Collets. 40 International taper in fitted case
70		NIKKEN Quick Change SH Series Toolholders with Collets in fitted case

Lot no.	Description	
71		WOHLHAUPTER UPA4-S5 Universal Boring & Milling Head. 40 International in fitted case. To suit 5/8" Whitworth Drawbar
72		WOHLHAUPTER UPA6-S7 Universal Boring & Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar
73		WOHLHAUPTER UPA6-S7 Universal Boring & Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar
74		WOHLHAUPTER UPA5-S7 Universal Boring & Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar
75		WOHLHAUPTER UPA6 Universal Boring & Milling Head. 50 International in fitted case. To suit 1" Whitworth Drawbar
76		NIKKEN 40 Int Quick Change Toolholder with Collet. To suit 5/8" Whitworth Drawbar
77		3 x T3 Quick Release Toolholders

Lot no.		Description
78		Heavy Duty Tilting Angle Plate 15" x 12" x 12" high
79		4 x CARVER T186/12" Clamps
80		Set of Metric Clamping Kit in fitted case
81		Set of Metric Clamping Kit in fitted case
82		Set of Metric Clamping Kit in fitted case
83		4 x Engineers Squares as lotted
84		Large Qty of High Speed Steel Taps as lotted

Lot no.		Description
85		Large Qty of High Speed Steel Taps as lotted
86		Large Qty of Parallel Shank High Speed Steel Twist Drills
87		Rack containing Qty of High Speed Steel Taper Shank Drills
88		3 x DEWALT 18 Volt Cordless XR Brushless Combi Drills with 3 x Chargers & 3 x Batteries
89		4 x Various 110 Volt Angles Grinders as lotted
90		Various Powered Hand Tools including Belt Sander, Die Grinder etc as lotted
91		Various Powered Hand Tools including Circular Saw, Jigsaw, Drill etc as lotted

Lot no.		Description
92		Qty of High Speed Steel Reamers as lotted
93		Qty of High Speed Steel Reamers as lotted
94		Qty of Hardened & Ground Parallel Blocks as lotted
95		Qty of Hardened & Ground Parallel Blocks as lotted
96		Qty of G Clamps
97		Large Qty of Various Tooling inc Clarkson Collets, Slot Drills, End Mills on mobile trolley as lotted
98		Arbor Press & Double Ended Grinder on Steel Stand

Lot no.		Description
99		RECORD No.6 Bench Vice fitted to Steel Stand
100		2 x SPV Quick Tapping Heads
101		ASQUITH 3MT Tapping Head with Collets in metal case
102		ASQUITH 3MT Tapping Head with Collets in metal case
103		ASQUITH 4MT Tapping Head with Collets in metal case
104		CRITERION 6" Rotary Table & Smaller Rotary Table with 3" dia. 3 jaw chuck
105		Vertical/Horizontal Indexing Milling Attachment fitted with 7.1/2" 3 jaw Chuck

Lot no.		Description
106		Dividing Head with Tailstock. 6" Centre Height fitted with 5" dia. 3 jaw Chuck
107		STEINBERG SYSTEMS 5000kg Capacity SWL Digital Scales c /w Charger & Remote
108		LIFTINGEAR PML20 Lifting Magnet. 2000kg SWL Capacity
109		2 x CAMLOK CH 10,000L Horizontal Pit Clamps. 10,000kg SWL Capacity
110		2 x 4000kg Capacity SWL Plate Clamps
111		2 x 2000kg Capacity SWL Plate Clamps
112		LIFTINGEAR 5000kg Capacity SWL Vertical Lifting Clamp

Lot no.		Description
113		WLL 2 Leg Lifting Chains. 4250kg SWL. Length 174"
114		WLL 4 Leg Lifting Chains. 6700kg SWL. Length 153"
115		WLL 2 Leg Lifting Chains. 4250kg SWL. Length 78"
116		WLL 4 Leg Lifting Chains. 4200kg SWL. Length 165"
117		Qty of Untested Lifting Eyebolts
118		Qty of Untested Shackles
119		3 x Boxes of Unused MIG Welding Wire

Lot no.		Description
120		Steel Workbench fitted with Record Vice
121		3 x Revolving Cone Centres
122		Qty of Boring Bars as lotted
123		3 x Revolving Centres
124		Qty of High Speed Steel Dies & Die Holders as lotted
125		Qty of Pneumatic Workshop Hand Tools as lotted
126		5 x 3.3 kVA110 Volt Transformers

Lot no.		Description
127		5 x 110 Volt Extension Leads
128		3 x 230 Volt Extension Leads
129		Lin Bin Rack containing Qty of Fixings, Fasteners, Nut, Bolts & Washers as lotted
130		Heavy Duty Steel Storage Cabinet with Shelves (Contents not included)
131		Steel Oil Drum Rack with Drip Pan (Contents not included)
132		Tooling Holder Rack with Contents as lotted
133		Selection of Face Mill Cutters as lotted

Lot no.		Description
134		Selection of Face Mill Cutters as lotted
135		Selection of Face Mill Cutters as lotted
136		Selection of Face Mill Cutters as lotted
137		50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
138		50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
139		50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted
140		50 International 1" Threaded Deadlock Toolholder with HSS Milling Cutters etc as lotted

Lot no.		Description
141		SANDVIK Kosta Variant Quick Change Toolholder with Attachments as lotted. 50 International 1" Whitworth Draw Bar
142		WOHLHAUPTER UPA4 Universal Boring & Facing Head. Can be used with SANDVIK KOSTA System
143		WOHLHAUPTER UPA4-S5 Universal Boring & Facing Head. Can be used with SANDVIK KOSTA System
144		Qty of Tooling Attachments to be used with SANDVIK KOSTA System
145		Qty of Tooling Attachments to be used with SANDVIK KOSTA System
146		Qty of Tooling Attachments to be used with SANDVIK KOSTA System
147		Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck

Lot no.		Description
148		Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck
149		Qty of 50 International Morse Taper Adaptors & Clarkson Autolock Chuck
150		Qty of 50 International Morse Taper Adaptors as lotted
151		Qty of 50 International Morse Taper Adaptors with Milling Cutter & Chuck as lotted
152		Qty of 50 International Milling Chucks and Stub Arbors as lotted
153		Qty of 50 International Stub & Milling Arbors as lotted
154		Qty of 50 International Stub Arbors/Adaptor inc Milling Cutters as lotted

Lot no.		Description
155		Qty of 50 International Boring Tools as lotted
156		Qty of 50 International Misc Boring Tools as lotted
157		17 x Machine Leveling Wedges
158		PERFORMANCE POWER 2.4kW Petrol Generator. AC Output 230-240 Volts
159		Large Qty of VULCAN Finger Clamps
160		2 x Pallets containing PRATT & WHITNEY KELLER BG22 Machine Parts/Spares taken from a previously owned machine
161		Pair of 1800mm long Fork Lift Extension Forks. Internal dimensions 100mm x 70mm high

Lot no.		Description
162		PET Heat Quick Bearing Heater
163		Qty of Various Sized Collets
164		Large Qty of Various Spanners
165		Large Qty of Various Hand Tools inc. Hammers, Files, Hacksaw, etc. etc. as lotted