

machinebidder

ONLINE AUCTION SALE - CNC & (Ends: 2023-11-02 13:00:00.0)
CONVENTIONAL MACHINE TOOLS & WORKSHOP EQUIPMENT - 170717

Due to the retirement of the Directors of Toolsharp Engineering Ltd, Leeds, WEST YORKSHIRE

ONLINE AUCTION SALE OF CNC & CONVENTIONAL MACHINE TOOLS & WORKSHOP EQUIPMENT

CNC TURNING: SFM VET28120 120" Between Centres CNC Flat Bed Centre Lathe with Fanuc 0i-TD. (Year 2015). **COLCHESTER** Combi CNC Slant Bed Lathe.(Year 2001). **CNC MILLING:** DAHLIH MCV860 Vertical Machining Centre. Fanuc 0i-MD.(Year 2015). **CORREA** 22/25 CNC Bedmill Heidenhain 460 Control (Year 1997).




SODICK A320D Wire Eroder with EX21 CNC Control. **EXCEL** ESG 40100 AHRD Electronic Surface Grinder (Year 2015). **JONES & SHIPMAN** 1400P Hydraulic Surface Grinder. **JONES & SHIPMAN** 1054 Hydraulic Universal Cylindrical Grinder. **HARRISON** M500 x 60"Gap Bed Centre Lathe. **HURON** MU66 Universal Bed Milling Machine. **AJAX-CLEVELAND** No.2 Universal Milling Machine with Vertical Attachment. **BRIDGEPORT** Series I 2HP Variable Speed Head Turret Mill c/w Slotting Attachment. **ASTRA** 16" Stroke Slotting Machine with Swivel Head & Indexing Facility. **MEC BROWN** 75 Chop Saw. **WICKSTEED** Powered Hacksaw. **ARCHDALE** Sensitive Radial Arm Drill. **FOBCO** Bench Drill. **FOBCO** Pillar Drill. **ESSEX** Tapping Machine. **KEETONA** Treadle Guillotine. **DORMER** Model 108 Drill Point Grinder. **FJ EDWARDS** Manual Press. **ABWOOD** Double Ended Grinder with Angular Workrests. **SENIOR** Horizontal milling machine. 30" Manual Bending Rolls with Wireforming. **SWEENEY BLOCKSIDGE** Fly Press. **RJH** Bandfacer Horizontal Linisher. **BOC** Mig Welder. **ESAB** Tig Welder.

WORKSHOP & INSPECTION EQUIPMENT: 15 x **GERARDI** Modular Machine Vices. 10 x Various Machine Vices. **J&S/ABWOOD** Swivel/Tilt Machine Vices. **DYNAGRIP** 210mm 2 part machine vice. Large Qty of CI T Slotted Boxes & Angle Plates. CI Surface Plates. **ELLIOTT** 5" CH dividing head. **ECLIPSE** 10" x 5" tilting magnetic chuck. Cast Iron Inspection/Marking Out Tables. T slotted Table with Record Vice. Qty of Steel Workbenches. Large Qty of **BOWERS** Bore Gauges. **MITUTOYO** Slip Gauges. Eng/Metric Micrometers. Height Gauges. PIN Gauges. **RENISHAW** Probemaster. **HEIDENHAIN** TS642 BT40 Probes. **SANDVIK** **COROMANT** 570-3c-60-808-40 silent boring bar. Qty BT40 & BT50 Spindle Tooling. VDI Tooling. BT50 boring head & attachments. Qty of **ER** Collets. **MPA** 125902.300c BT40 Spindle speed increaser (2012). **ARBOR** Press on CI Base. Pallet Racking. Steelstock on Racks. Chucks. Rotary Tables. Cupboards. Twist Drills. **GAGEMAKER** Pin Nose Gauges. **MICROLOC** 500mm x 350mm x 60mm t-slotted fixture table. **LI-HSUN** 5MT live centre. Vee Blocks. Qty of carver & G clamps. **JKEY & PUNTO** Key Cutting Machines. Qty of **HILTI** Fixing Clamps. Qty of **FESTO** Pneumatic tubing. **NEDERMAN** twin fume extraction unit. **PRIOR** Automatic Engraving Machine. Many more items available from this well-established company








TOYOTA 1500kg capacity 3 wheel Electric Forklift Truck with Forks & Charger. **JUNGHEINRICH** Model EMC10g-115-160e Electric Pallet Truck (1998). **HYMO** Hyd Scissor Lift Table 2000kg SWL **WILMAT** Hyd Scissor Lift 500kg SWL. **PREMIER** 2500kg SWL Pallet Truck. **CROWN** Pallet Truck. **ABAC** 20HP4 Air Compressor. **FIAC** 1.1kw single phase air compressor. Folding Manbasket Forklift Attachment.

All lots are subject to 15% Buyers Premium








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Lot no.	Description
1	 <p>DAHLI MCV-860 Vertical Machining Centre with FANUC Series 0i-MD Control (2014)</p> <p>30 station toolchanger. BT40 Spindle. Spindle speeds to 8000rpm. Table size 950mm x 550mm. X Axis 860mm. Y Axis 550mm. Z Axis 550mm Total power 25Kva. Cutting hours 1820. Run hours 2355. Approx weight 6600kg. Overall dims length 2750mm x width 2900mm x height 2800mm</p>
2	 <p>SFM Model CET28120 CNC Flat Bed Lathe with FANUC 0i-TD Control (2014)</p> <p>Swing over bed 711mm. Swing over cross slide 450mm. Distance between Centres 3048mm. 8 station turret. 500mm dia. 3 jaw chuck. 630mm dia. 4 jaw chuck. 2 x 3 point steadies 320mm dia. & 470mm dia. capacity. Boring Attachment. Swarf Conveyor. Oil Cooler. Cutting hours 996hr. Run hours 1187. Serial No. 21366. ...</p>
3	 <p>COLCHESTER Model combi K2 CNC Slant Bed Lathe with FANUC 21i-t control (2001)</p> <p>Fitted with 250mm dia. 3 jaw chuck. 8 station turret. Spindle speeds to 2500 rpm. Serial No. C70026. Cutting hours 4145. Run hours 5282. Coolant pump & tank</p>
4	 <p>CORREA Model CF 22/25 CNC Bedmill with Heidenhain 460 control (1997)</p> <p>Table size 2530mm x 700mm. Machine Serial No. 9670805. Power 29 Kw. Overall dims length 4600mm x width 2900mm x height 2800mm. Approx weight 9500kg,</p>
5	 <p>HURON MU66 Universal Bedmill with Newall 3 axis Digital Readout</p> <p>Table size 2000mm x 700mm. Spindle speeds 30-2066rpm.</p>
6	 <p>AJAX CLEVELAND No.2 Universal Milling Machine with Vertical Attachment</p> <p>Table size 1400mm x 340mm. Spindle speeds 28-1400 rpm. Serial No. B42775.</p>








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Lot no.	Description
7	 <p>SODICK Model A320D Wire Eroder with EX21 Control.</p>
8	 <p>EXCEL Model ESG40100 AHRD Electronic Surface Grinder. (2015) Magnetic chuck 1000mm x 403mm. Wheel galancer. Wheel dresser. Coolant & Dust Extraction. Machine Serial No. 15001</p>
9	 <p>HARRISON M500 Gap Bed Centre Lathe with Newall Digital Readout Spindle speeds 31-1600rpm. Swing over bed 520mm Distance between centres 1500mm. Spindle bore 80mm. 240mm dia 3 point steady. 305mm 3 jaw chuck. 405mm dia. 4 jaw chuck. 310mm dia, faceplate. travelling steady.</p>
10	 <p>JONES & SHIPMAN 1400P Hydraulic surface grinder complete with coolant tank Powered rise & fall wheelhead. Grinding wheel speeds 2450rpm. Fitted with magnetic chuck 460mm x 205mm. Machine Serial No. BO 72772</p>
11	 <p>ASTRA 16" Stroke slotting machine with swivel head and indexing rotary table. 600mm dia table.Coolant pump. Sub table 440mm dia. Machine Serial No. 4325.</p>
12	 <p>BRIDGEPORT Series I 2HP variable speed turret mill with slotting head attachment and 2 axis Anilam Mini Wizard Digital Readout. Table size 1070mm x 230mm,. Spindle speeds 50-3750 rpm (inf. var). Coolant.Machine Serial No. 420340686W</p>
13	 <p>ARCHDALE Sensitive Radial Arm Drilling Machine Table size 913mm x 560mm. Spindle speeds 129-1627rpm. Rise & fall table.Machine Serial No.RD12280</p>








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Lot no.	Description
14	 <p>JONES & SHIPMAN Model 1054 Hydraulic Universal Cylindrical Grinder.</p> <p>Maximum dia. 320mm x 1050mm Between Centres. Swivel table. Internal attachment. Swiveling Wheelhead. 3 & 4 jaw chucks. 2 x 3 point steadies. 2 point steady. Wheel dressing attachment as lotted. Coolant/Filtration. Machine Serial No. BO93938.</p>
15	 <p>TOYOTA 1500kg capacity 3 wheel Electric Forklift Truck with Forks & Charger</p> <p>Side shift. Fork length 1100mm. Run hours 6159. Maximum lift height 3700mm.</p> <p>PLEASE NOTE CAN BE COLLECTED FROM SITE AFTER 17.11.23</p>
16	 <p>KEETONA Treadle Guillotine with work supports</p> <p>Maximum cutting length 37"</p>
17	 <p>WICKSTEED Powered Hacksaw</p>
18	 <p>MEC-BROWN Model 75 Chop Saw</p> <p>Coolant. Mitreing</p>
19	 <p>JUNGHEINRICH Model EMC10g-115-160e Electric Pallet Truck (1998)</p>
20	 <p>FOBCO Bench Drill on Cast Iron Surface Plate/Cabinet</p> <p>Spindle speeds 475-4260 rpm. 13mm dia. capacity</p>







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Lot no.	Description
21	 <p>SWEENEY & BLOCKSIDGE Flypress with Qty of tooling as lotted max height 240mm, centre depth 140mm</p>
22	 <p>FOBCO Pillar Drill spindle speeds 475- 4260rpm, 13mm capacity. Chuck.</p>
23	 <p>ESSEX 124 Pedestal Tapping Machine Serial No.13825</p>
24	 <p>RJH Bandfacer Horizontal Linishing Machine</p>
25	 <p>F J EDWARDS Manual Press</p>
26	 <p>Manual Bending Rolls with Wireforming Roll length 30" x 1.1/2" dia.</p>
27	 <p>ABWOOD Double Ended Grinder with Angular Workrests</p>








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Lot no.	Description
28	 DORMER Model 108 Drill Point Grinding Machine Complete with Spare Grinding Wheels as lotted
29	 Double Ended Grinder on Steel Stand 8" dia. Wheels
30	 ESAB DTA200 AC-DC Welder
31	 BOC 320C MIG Welder (bottle not included)
32	 WILMAT 500kg SWL capacity Hydraulic Scissor Lift Table Working Surface 1350mm x 840mm
33	 HYMO 2000kg SWL capacity Hydraulic scissor lift table Working Surface 1700mm x 800mm
34	 T.ROBINSON & SONS Heavy Duty Cast Iron Table with Cast Iron Heavy Duty Arbor Press 1540mm x 800mm x 790mm high








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Lot no.		Description
35		Cast Iron Heavy Duty Surface Table 1830mm x 915mm x 810mm high
36		Heavy Duty Cast Iron T Slotted Table fitted with Record Vice 1000mm x 585mm x 910mm high
37		Cast Iron Surface Plate on Steel Stand 915mm x 615mm x 920mm high
38		Cast Iron Surface Plate on Steel Stand 910mm x 610mm x 910mm high
39		Steel Workbench fitted with Quick Release Record Vice 2050mm x 1010mm x 920 height
40		Bar Rack with large quality of steelstock as lotted round bar, flat bar etc
41		Bar rack with large quantity of stainless & aluminium stock round bar, flat bar etc

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Lot no.	Description
42	 <p>ABAC 200 Hp4 3kw Air Compressor (2019) 11 bar maximum</p>
43	 <p>CROWN Pallet Truck Fork Length 1200mm</p>
44	 <p>PREMIER 2500kg SWL Pallet Truck Fork Length 1000mm</p>
45	 <p>Steel Workbench fitted with Quick Release Record Vice & Toolholder Bench size 1500mm x 700mm</p>
46	 <p>Steel Workbench fitted with Quick Release Record Vice Bench size 1500mm x 700mm (Contents underneath not included)</p>
47	 <p>Steel Workbench fitted with Quick Release Record Vice Bench size 1500mm x 700mm (Contents underneath not included)</p>
48	 <p>Pallet Racking & contents of Steelstock as lotted 2900mm x 1050mm x 2130mm high</p>

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Lot no.		Description
49		Pallet Racking & contents of Stainless & Aluminium stock as lotted 2900mm x 1050mm x 2130mm high
50		Pallet Racking (Contents not included) 2900mm x 1050mm x 2130mm high
51		Large qty of various size morse taper drills including steel rack
52		Large qty of various size morse taper drills
53		Large quantity of various size taper drills
54		Qty of VDI tooling (recommend for lot 3)
55		Qty of BT50 spindle tooling on trolley(recommend for lot 4)

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**Lot
no.**

Description

56



Lin Bin trolley with qty of fixings screws,bolts etc

57



GERARDI modular 6" machine vice

58



GERARDI modular 6" machine vice

59



Heavy duty 6" machine vice

60



Heavy duty 6" machine vice

61



Heavy duty 6" machine vice

62










Heavy duty 6" machine vice

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Lot no.	Description
63	Heavy duty 6" machine vice
64	JONES & SHIPMAN tilting & swiveling 6" machine vice
65	ELLIOTT 5" Centre Height dividing head with 6.1/2" dia 3 jaw chuck & tailstock/accessories as lotted
66	Qty of BT40 spindle tooling
67	Qty of BT40 spindle tooling
68	T-slotted cast iron tilting angle plate 385mm x 305mm
69	T-slotted cast iron tilting angle plate 320mm x 260mm

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Lot no.	Description
70	 T-slotted cast iron tilting angle plate 260mm x 210mm
71	 T-slotted cast iron tilting angle plate 255mm x 235mm
72	 Qty of Vee Blocks
73	 SANDVIK COROMANT 570-3c-60-808-40 silent boring bar 808mm long x 60mm dia. Thro' coolant. In fitted box
74	 Pair of cast iron slotted/ t-slotted box tables 12" x 10"
75	 Cast iron slotted/t-slotted engineer box 18" x 9"
76	 Collet chuck & collets

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**Lot
no.**

Description

77



Qty of ER Collets

78



Qty of BT40 spindle tooling

79



Qty of BT40 spindle tooling (recommend for Lot 4)

80



BT50 boring head tool & boring attachments

81



HURTH RV-355 Rotary Table

355 mm dia.

82



HOFFMAN 200mm dia. Rotary Table

83



310mm dia. 3 Jaw Chuck with jaws & chuck key

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Lot no.	Description
84	 500mm x 500mm cast iron surface plate
85	 ELLIOTT Super G 160mm machine vice
86	 INSIZE digital height gauge in fitted box 0-600mm
87	 INSIZE 250mm - 275mm outside micrometer in fitted case
88	 INSIZE 275mm - 300mm outside micrometer in fitted case
89	 STARRETT 600mm - 750mm Outside Micrometer in Fitted Case
90	 Set of 6 STARRETT outside micrometers in fitted case 0-25mm, 25mm-50mm, 50mm-75mm, 75-100mm, 100mm-125mm & 125mm-150mm.

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**Lot
no.**

Description

91



Set of MITUTOYO slip gauges in fitted case

92



Qty of outside micrometers

175mm-200mm, 150mm-175mm, 200mm-225mm, 300mm-400mm

93



Qty of various inspection equipment as lotted

slip gauges, depth micrometer, inside micrometer, protractor etc

94



ECLIPSE 10" x 5" tilting magnetic table as lotted

95



Qty of outside micrometers as lotted

50mm-75mm, 100mm-125mm, 75mm-100mm, 0-25mm, 0-1", 225mm-250mm

96



1 x Height gauge & 2 x Vernier calipers

97










Qty of various metric sized plug gauges

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Lot no.	Description
98	 <p>DYNAGRIP 210mm 2 part machine vice</p>
99	 <p>Qty of carver & G clamps</p>
100	 <p>Cabinets & contents (bearings, tap & dies, pulleys etc) as lotted</p>
101	 <p>Steel bench & contents containing twist drills, fasteners, spanners etc as lotted</p>
102	 <p>Steel shelves containing reamers, vices etc as lotted</p>
103	 <p>SENIOR Horizontal milling machine with arbor & arbor support Table size 640mm x 160mm</p>
104	 <p>Steel tooling trolley including contents inc. threaded rod, fasteners etc as lotted</p>

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Lot no.	Description
105	 <p>Steel workbench with plywood top and quick release vice (contents not included) 2100mm x 690mm x 950mm height</p>
106	 <p>Qty of Manual block & tackles on pallet</p>
107	 <p>JAKY colt key cutting machine</p>
108	 <p>PUNTO Keyline key cutting machine</p>
109	 <p>Steel workbench with plywood top (contents not included)</p>
110	 <p>Large qty of various Hilti fixing clamps as lotted</p>
111	 <p>Large qty of festo pneumatic tubing</p>

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**Lot
no.**

Description

112



Mobile steel trolley

113



Mobile steel trolley

114



Mobile steel trolley

115



Steel 2 door cupboard & contents

116



Steel table

117



Steel table & tool cupboard

118



Steel 2 door cupboard & contents

machinebidder

Lot no.		Description
119		FIAC 1.1kw single phase air compressor
120		MICROLOC 500mm x 350mm x 60mm t-slotted fixture table
121		4 x Personal steel lockers
122		Steel mobile trolley
123		NEDERMAN twin fume extraction unit
124		Folding access safety platform forklift attachment
125		Complete set of 8 x MOORE & WRIGHT outside micrometers in fitted case 0-1", 1-2", 2-3", 3-4", 4-5", 5-6", 6-7" & 7-8"

machinebidder

**Lot
no.**

Description

126



2 x BOWERS 3 point bore gauges in fitted case
1"-1.3/8" & 2"-2.5/8"

127



2 x BOWERS 3 point bore gauges in fitted case
3/4"-1" & 5/8"-3/4"

128



2 x BOWERS 3 point bore gauges in fitted cases
3/4"- 1"

129



2 x BOWERS 3 point bore gauges in fitted case.
5"-6" & 3"-4"

130



2 x BOWERS/MERCER 3 point bore gauges in fitted case
13mm-16mm & 16mm-19mm

131



2 x BOWERS 3 point bore gauges in fitted case
1.3/8"-2" & 4"-5"

132










2 x SPI 3 point digital bore gauges in fitted case.
0.65"-0.8" & 0.5"-0.65"

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Lot no.	Description
133	 <p>2 x BOWERS 3 point bore gauges in fitted case 3"-4" & 5"-6"</p>
134	 <p>Set of 6 x BROWN & SHARPE 3 point bore gauges in fitted case 1.6"-2", 2"-2.4", 2.4"-2.8", 2.8"-3.2", 3.2"-3.6", 3.6"-4.2"</p>
135	 <p>MITUTOYO 516-904-01 grade 2 slip gauge set in fitted case</p>
136	 <p>3 x boxes of SPI pin gauges 0.2mm-1.28mm, 1.30mm-4.98mm & 5mm-9.98mm</p>
137	 <p>EUROPE pin gauge set 1mm-10mm</p>
138	 <p>2 x BOWERS 3 point bore gauges in fitted case 1"-1.3/8" & 2"-3"</p>
139	 <p>2 x BOWERS 3 point bore gauges in fitted case 1.1/8"-2" & 5/8"-3/4"</p>

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Lot no.	Description
140	 3 x STARRETT outside micrometers in fitted case 1"-2", 2"-3" & 4"-5"
141	 4 x MITUTOYO outside micrometers in fitted cases 0-25mm, 25mm-50mm, 50mm-75mm & 125mm-150mm
142	 Qty of various outside micrometers as lotted 0-25mm,0-25mm,0-25mm,25-50mm,0-1"
143	 2 x BOWERS 3 point bore gauges in fitted case 35mm-50mm & 4"-5"
144	 RENISHAW M-2253-1263 probe master-bt calibration test bar in fitted case
145	 MPA Type 125902.300c BT40 Spindle Speed Increaser in fitted case (2012) ratio 1:4:8 rh/rh
146	 HEIDENHAIN TS-632 BT40 taper probe in fitted case Serial No.21186274PG7








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Lot no.	Description
147	 <p>HEIDENHAIN TS-642 BT40 taper probe in fitted case Serial No.50436684S7</p>
148	 <p>Complete set of 6 x outside micrometers in fitted case 0-1",1"-2",2"-3",3"-4",4"-5"& 5"-6"</p>
149	 <p>LI-HSUN NCS-MT5P 5 Morse taper live centre with accessories in fitted case</p>
150	 <p>Heavy duty 8" machine vice with swiveling base</p>
151	 <p>Swiveling & tilting 5" machine vice</p>
152	 <p>GERARDI 170mm modular machine vice</p>
153	 <p>ABWOOD 110mm swiveling & tilting machine vice</p>

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Lot no.	Description
154	305mm dia. 4 jaw chuck
155	ELLIOTT 305mm dia. 4 jaw chuck
156	Cast Iron surface plate 12" x 12"
157	2 x Cast iron T slotted Boxes 12" x 9"
158	3 x Cast iron T slotted Boxes 2 x 6" x 4.1/2" & 1 x 9" x 6"
159	3 x Cast iron Angle plates 2 x 8" x 6" & 1 x 8" x 6"
160	2 x Cast iron Angle plates 12" x 8" & 10" x 6"

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Lot no.	Description
161	 2 x Cast iron Angle plates with drilling & tapped clamping holes 15" x 5.1/2" & 14.1/2" x 5"
162	 Qty of Various sized Vee blocks as lotted
163	 2 x Cast iron T slotted boxes 2 x 18" x 9"
164	 5 x Cast iron T slotted boxes 4 x 6" x 5" & 1 x 9" x 7"
165	 3 x Cast iron T slotted boxes 3 x 12" x 9"
166	 210mm Heavy Duty machine vice
167	 GERARDI 6" modular machine vice








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Lot no.	Description
168	GERARDI 6" modular machine vice
169	GERARDI 6" modular machine vice
170	GERARDI 6" modular machine vice
171	GERARDI 6" modular machine vice
172	GERARDI 6" modular machine vice
173	GERARDI 6" modular machine vice
174	GERARDI 6" modular machine vice

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Lot no.	Description
175	GERARDI 6" modular machine vice
176	GERARDI 6" modular machine vice
177	GERARDI 6" modular machine vice
178	GERARDI 6" modular machine vice
179	160mm Heavy Duty machine vice
180	160mm Heavy Duty machine vice
181	160mm Heavy Duty machine vice

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Lot no.		Description
182		160mm Heavy Duty machine vice
183		2 x Cast iron T slotted Boxes 2 x 12" x 9"
184		Cast iron surface plate 18" x 15"
185		Cast iron surface plate 18" x 15"
186		MITUTOYO 13"-14" Outside Micrometer in fitted box
187		Qty of Depth & Internal MITUTOYO & MOORE & WRIGHT Micrometers as lotted
188		Qty of GAGEMAKER PN-3002 Pin Nose Gauges in fitted case Range 0.125"

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Lot no.	Description
189	 <p>Qty of GAGEMAKER PN-3001 Pin Nose Gauges in fitted case Range 0.125"</p>
190	 <p>Qty of GAGEMAKER PN-3003 Pin Nose Gauges in fitted case Range 0.125"</p>
191	 <p>GAGEMAKER PN-3003 Pin Nose Gauges in fitted case Range 0.125"</p>
192	 <p>PRIOR Automatic Engraving Machine Complete with manual</p>
